

Secure 1/2" flat washers on outside of truck frame rails using tape as shown in the picture above.

Gently pull bolts back so that the end of the bolts are even with the washers, this is so the hitch can be raised into position.

Position hitch and raise into position being careful not to knock off taped washers on frame. Install fasteners as shown above.

5. Use 5/8" bolt leaders to pull 5/8" carriage bolts into frame slots and through hitch. Square shoulders of bolts must be pulled out to engage with sides of frame slots. Use access slots on inside of truck frame as shown above to pull 5/8" carriage bolts through. Note: It may be necessary to file slots slightly on some truck frames to allow bolts to pass through more easily. Or you can pull bolts through end of frame above recovery eyes on 4WD models.

Tighten all 1/2" GR5 fasteners with torque wrench to 75 Lb.-Ft (102 N-M). Tighten all 5/8" GR5 fasteners with torque wrench to 150 Lb.-Ft (203 N-M). Cequent

