# **Installation Instructions**

Part Numbers: **65050** 

Chevrolet Silverado 2500 HD, 3500 HD GMC Sierra 2500 HD, 3500 HD

Note: Fascia trim required.

Note: <u>Fascia trim required.</u>

Obtain vehicle owners approval before cutting

Caution: Hold handle

nuts in place to prevent them from rotating.

 $\mathfrak{A}$ 

NOTE: Pin and clip installed from behind Fascia.

Fascia

NOTE: If front mounted license plate is present, repositioning may be necessary.

<u>CARGO CAPACITY</u> – Do not exceed 500 LB. (227 Kg) or Truck <u>Front</u> Gross Axle Weight Rating, (GAWR).

9,000 lb.	MAXIMUM WINCH LINE PULL
(4086 Kg)	MAXIMUM WINCH LINE PULL

### **Hitch Shown In Proper Position**

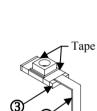
**Equipment Required:** Tape, Utility Knife, Tape Measure & Marking Pencil.

Fastener Kit: 65050F

Chevrolet

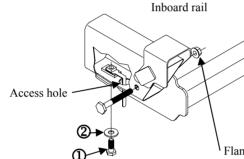
**GMC** 

**Wrenches:** 21mm, 3/4" & (2) 18mm



Drill Bits: None

Tape spacer (Item 3) to handle nut (Item 4)



Tow hooks and fascia not shown.

Flange nuts for existing tow hooks

Bumper support

Forward hole – if needed tape flat washers (Item 5). See Step 3

Existing M12 Bolt - Typ

Note: Fasteners typical both sides

### Fascia trim required. Obtain vehicle owners approval before cutting

1	Qty. (2)	Hex bolt 1/2-13" X 1.500 GR5	4	Qty. (2)	Handle nut 1/2-13"
2	Qty. (2)	Conical washer	(5)	Qty. (1)	Flat washer (if needed)
3	Qty. (2)	Spacer			

#### Trim fascia for receiver tube.

1. Trim fascia. See fascia trimming information for proper vehicle model:

#### Note: CONSULT VEHICLE OWNER BEFORE TRIMMING.

- 2. Remove the flange nuts on the 2 bolts (1 each side) from existing tow hooks. On passenger's side loosen bolt until flush with the inboard frame rail. On driver's side remove bolt. Keep for re-installation.
- 3. Raise hitch into position and push both bolts through brackets to support the hitch.

Note: Due to vehicle variation (if needed) tape flat washer (Item 5) to inside frame rail over the forward holes.

Note: If there is interference with the bumper support loosen <u>DO NOT</u> remove and lift the bumper upward for extra clearance.

- 4. Tape spacers (Item 3) to handle nuts (Item 4).
- 5. Bend and insert handle nuts thru access holes in frame and install two (2) 1/2"-13 bolts and conical washers as shown.
- 6. Tighten all fasteners to the required torque specification. Caution: Hold handle nuts in place to prevent them from rotating.
- 7. If bumper support was loosened in Step 3 re-tighten.

## Cequent

Tighten all 1/2 GR5 fasteners with torque wrench to 50 Lb.-Ft. (68 N\*M) Tighten all M12 CL10.9 fasteners with torque wrench to 92 Lb.-Ft. (125 N\*M)

License plate holder relocation and/or modification required to install hitch, see 49802 or 5443 sold separately.

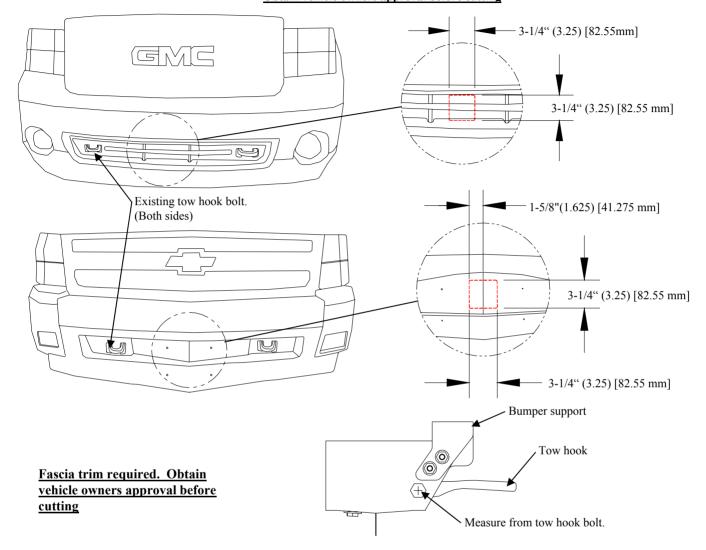
### **Installation Instructions**

Part Numbers:

## Chevrolet Silverado 2500 HD, 3500 HD GMC Sierra 2500 HD, 3500 HD

65050

Note: <u>Fascia trim required.</u>
Obtain vehicle owners approval before cutting



**NOTE:** If front mounted license plate is present, license plate holder relocation and/or modification required to install hitch, see 49802 or 5443 sold separately.

## Note: Obtain vehicle owners approval before cutting. Trim fascia for receiver tube.

- 1. Measure from the tow hook bolt center to the ground.
- 2. Subtract 3/4"(.750)[19.05 mm] from step 1.
- 3. Measure the difference to the front of the fascia and mark.
- 4. Mark 3-1/4" up from the lower mark.
- 5. Locate the center of the fascia from left to right and mark 1-5/8" each side. (3-1/4" square)
- 6. Drill (4) 3/8" hole in corners.
- 7. Carefully cut the 3-1/4" hole from the fascia.