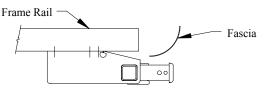
# **Front Mounted Receiver Installation Instructions**

Part Numbers: 65031

## **Toyota Tundra** Toyota Sequoia



CARGO CAPACITY - DO NOT EXCEED **500 LB. OR VEHICLE FRONT GROSS AXLE WEIGHT RATING. (GAWR)** 

**LB. MAX. WINCH LINE PULL** 

## **Receiver Shown In Proper Position**

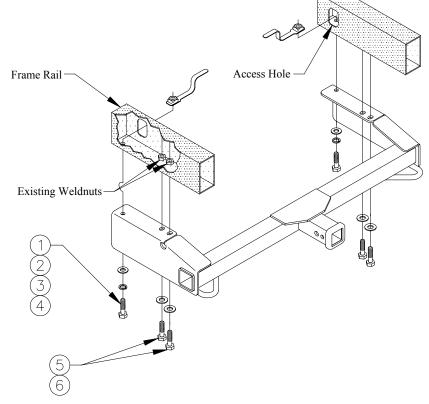
Hitch Requires 5/8" Pin and Clip

### **Equipment Required:**

Fastener Kit: F65031

Wrenches: 3/4", 18mm, 19mm

**Drill Bits:** 1/2"



| 1 | Qty. (2) | Hex Bolt, 1/2"-13 x 1-3/4" | 4   | Qty. (2) | Handle Nut, 1/2"          |
|---|----------|----------------------------|-----|----------|---------------------------|
| 2 | Qty. (2) | Lock Washer, 1/2"          | (5) | Qty. (4) | Hex Bolt, M12 x 1.25 x 35 |
| 3 | Qty. (2) | Flat Washer, 1/2"          | 6   | Qty. (4) | Conical Washer, 1/2"      |

- 1. Remove skid plates and tow hooks from vehicle and return to customer.
- 2. Raise receiver into position and install four (4) M12 bolts.
- 3. Using receiver as a template, drill two (2) holes in frame.
- Insert handle nuts thru access holes in frame and install two (2) 1/2"-13 bolts as shown. 4.



Tighten all M12 CL8.8 fasteners with torque wrench to 68 Lb.-Ft (92 N-m). Tighten all 1/2" GR5 fasteners with torque wrench to 50 Lb.-Ft (68 N-m).