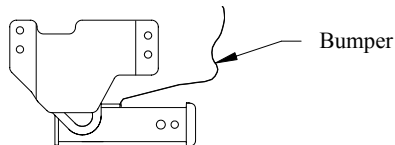


Front Mounted Receiver Installation Instructions

Part Numbers:
65025

**Ford F-150, F-250 Light Duty, Expedition, Navigator
DOES NOT FIT 1997-1998 2WD F-150 & F250 LD**



Bumper

**CARGO CAPACITY – DO NOT EXCEED
500 LB. OR VEHICLE FRONT GROSS
AXLE WEIGHT RATING. (GAWR)**

9000 LB. MAX. WINCH LINE PULL

Receiver Shown In Proper Position

Equipment Required:

Fastener Kit: K65025

Wrenches: 7mm, 8mm, 10mm,
15mm, 7/8"

Drill Bits: None

For 1997-98 4WD F-150,
F-250 LD, & Expedition Models
1999 2WD F-150 & F-250 LD Models
Navigator Models
(Both Sides)

For 1999 & Newer 4WD F-150,
F-250 LD & Expedition Models
(Both Sides)

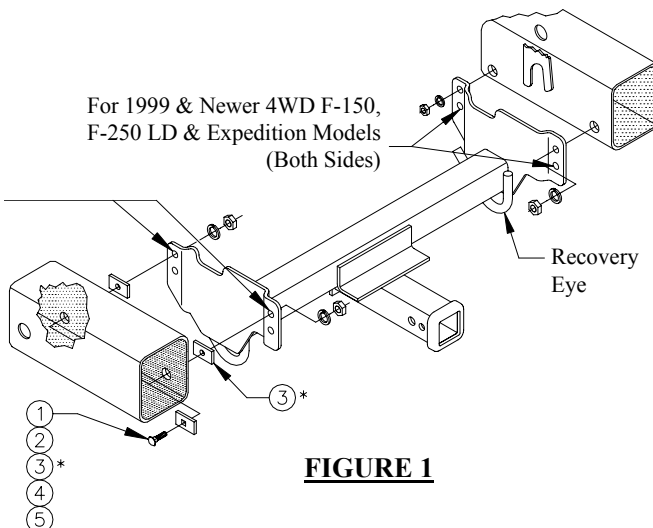


FIGURE 1

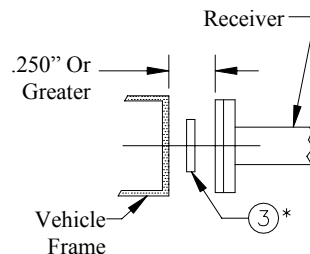


FIGURE 2

①	Qty. (4)	Carriage Bolt, 1/2"-13 x 1-3/4"	④	Qty. (4)	Lock Washer, 1/2"
②	Qty. (4)	Spacer, 1-1/2" x 3" x 1/4", Square Hole	⑤	Qty. (4)	Hex Nut, 1/2"
③	Qty. (4)	Spacer, 1-1/2" x 3" x 1/4", Round Hole	⑥	Qty. (2)	Pull Wire

- Remove optional skid plate if present.
- Remove optional tow hooks if present.
- For 1999 and newer 4WD F-150, F-250 LD and Expedition models, remove lower fascia and return to vehicle owner.
- For 1997-1998 4WD F-150, F-250 LD and Expedition models without tow hook option, lower fascia must be removed or trimmed for receiver tube clearance. **NOTE: CONSULT VEHICLE OWNER BEFORE TRIMMING.**
- For Navigator models, remove bottom fascia fasteners and remove internal air baffle and return to vehicle owner. Reinstall bottom fascia fasteners. Remove plastic rivets from air valve located on passenger side frame rail.
- Unclip wire harness from driver's side frame rail if present. Relocate as necessary.
- Raise receiver into position. See above for correct hole pattern.
- Feed carriage bolts and blocks through frame as shown in Figure 1 using pull wire.
- * If gap between receiver side bracket and vehicle frame is .250" or greater, then install 1-1/2" x 3" x 1/4" round hole spacers as necessary. See Figure 2.
- Install remaining nuts and washers.
- Reinstall optional tow hooks if removed. Tighten tow hook bolts prior to tightening receiver nuts.
- For Navigator models, drill new mounting holes next to receiver for air valve and reinstall plastic rivets.
- Reinstall optional skid plate if removed. On 1997-98 models, skid plate will have to be notched where it contacts receiver side brackets.

Tighten all M8 CL9.8 fasteners with torque wrench to 25 Lb.-Ft (34 N-m).

Tighten all M12 CL9.8 fasteners with torque wrench to 75 Lb.-Ft (102 N-m).

Tighten all 1/2" GR5 fasteners with torque wrench to 75 Lb.-Ft (102 N-m).

Cequent

