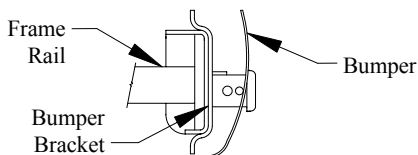


Front Mounted Receiver Installation Instructions

Part Numbers:

65022

**Ford F-250 & F-350 Superduty Pickup, Excursion (All Models)
F-350, F-450, & F-550 Cab & Chassis With 34" Frame**



Receiver Shown In Proper Position

CARGO CAPACITY – DO NOT EXCEED 500 LB. OR VEHICLE FRONT GROSS AXLE WEIGHT RATING. (GAWR)	
9000	LB. MAX. WINCH LINE PULL

Equipment Required:

Fastener Kit: K65022

Wrenches: 3/4", 15mm, 18mm

Drill Bits: 5/8"

CAUTION: HOLD HANDLE NUT IN PLACE TO PREVENT IT FROM ROTATING INTO AIR CONDITIONING CONDENSER.

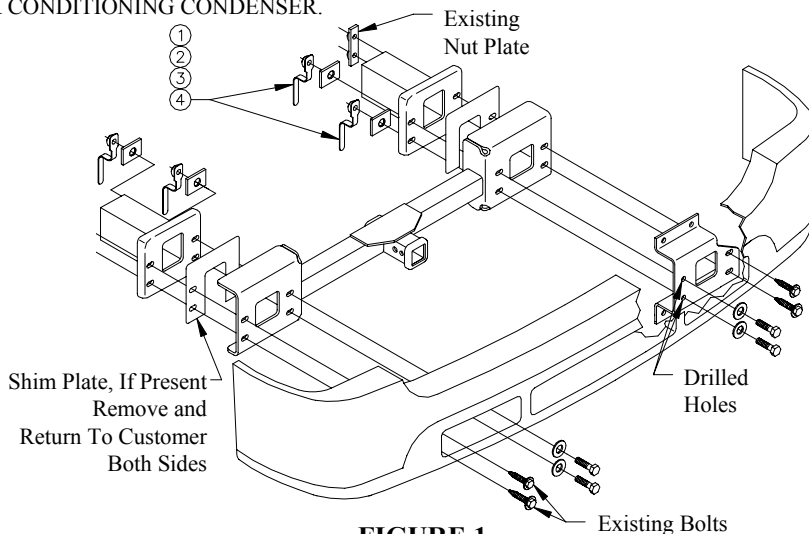


FIGURE 1

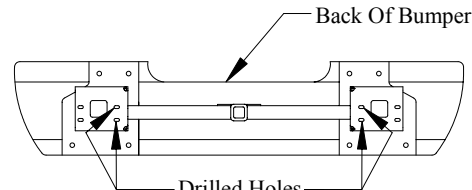


FIGURE 2

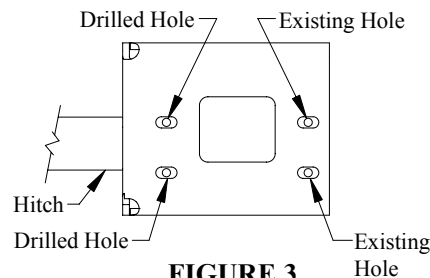


FIGURE 3

①	Qty. (4)	Handle Nut, 1/2"	③	Qty. (4)	Conical Washer, 1/2"
②	Qty. (4)	Spacer, 1-1/2" x 2" x 1/4"	④	Qty. (4)	Hex Bolt, 1/2"-13 x 1-3/4"

NOTE: OPTIONAL OEM FOG LIGHTS MUST BE REMOVED FOR RECEIVER INSTALLATION.

1. Remove six (6) bumper bolts, bumper and (2) shim plates if present.
2. Remove OEM tow hooks if present.
3. Place bumper on protected surface to prevent scratching. Place receiver inside bumper. See Figure 2.
4. Loosen six (6) nuts to remove lower front cross member (if equipped).
5. Center receiver hole pattern side to side on bumper hole pattern. Mark location of drilled holes in bumper, in center of receiver slots. See Figure 3.
6. Remove receiver from bumper and drill marked holes with 5/8" drill.
7. Place receiver on frame.
8. Reinstall lower front cross member (if equipped).
9. Reinstall OEM tow hooks removed in Step 2.
10. Reinstall bumper using four (4) fasteners removed in Step 1. Do not install shim plates.
11. Install remaining fasteners as shown in Figure 1. **CAUTION: HOLD DRIVER'S SIDE HANDLE NUTS IN PLACE TO PREVENT THEM FROM ROTATING INTO AIR CONDITIONING CONDENSER.**
12. Return shim plates to customer.

Tighten all fasteners with torque wrench to 50 Lb.-Ft (68 N-m).

Cequent

