

- 1. Remove existing M14 bolts from end of each frame rail.
- 2. Lift receiver into position, locating rearmost slots in receiver under existing weldnuts in vehicle frame.
- 3. Reinstall existing M14 bolts through receiver and frame into existing weldnuts.
- 4. Install remaining fasteners as shown.

Tighten all M14 fasteners with torque wrench to 115 Lb-Ft. (156 N*M)

Tighten all 1/2" GR 5 fasteners with torque wrench to 75 Lb.-Ft. (156 N*M)