

- 3. Raise hitch into position between frame rails, feed pull wires thru adjacent holes in the hitch. On the passenger side raise the forward end of the bracket over the hoses crossing the frame rail (not shown).
- 4. Pull fastener back through access holes and hitch.
- 5. Remove pull wires and attach conical washers and nut (be careful not to push fastener back into frame rail).
- 6. Tighten to specification.

Tighten all 7/16-14 GR5 fasteners with torque wrench to 50 Lb.-Ft. (68 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.