

Tip: For ease of installation, raise the driver's side of hitch first, guiding the flange on side bracket around the carbon canister. Then raise the passenger's side into position.

4. Loosely install the M10 hex bolts with 7/16 conical washers into existing weld nuts in the bottom of frame rails.

5. First, tighten the ½-13 GR5 carriage bolts to specifications.

6. Then, tighten the M10 CL8.8 bolts to specifications.

Tighten all ½-13 GR5 fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)



Cequent

Tighten all M10-1.25 CL8.8 fasteners with torque wrench to 42 Lb.-Ft. (57 N*M)