

Equipment Required: N/A
Wrenches: $14 \mathrm{~mm}, 17 \mathrm{~mm}, 3 / 4$ or $7 / 8$


Figure 1
Wiring Access Location: SUV 1, SUV 2

| (1) | Qty. (2) | Block . $250 \times 1.50 \times 4.00$ (2 square holes) | (5) | Qty. (2) | Bolt M10 $\times 1.25 \times 30 \mathrm{~mm}$ CL8.8 |
| :--- | :--- | :--- | :--- | :--- | :--- |
| (2) | Qty. (4) | Carriage bolt $1 / 2-13 \times 4.50$ Long Gr5 | (6) | Qty. (2) | $7 / 16$ Conical Washer |
| (3) | Qty. (4) | $1 / 2$ Conical washer |  |  |  |
| (4) | Qty. (4) | Hex nut $1 / 2-13$ |  |  |  |

1. Remove (3) bolts and factory tow loop from passenger's side frame rail. Return bolts and tow loop to vehicle owner..
2. Insert carriage bolts and blocks into existing holes in the side of frame rails. Adjust carriage bolts to be flush with inside of frame rails.

Note: On the driver's side, the carriage bolts are installed by reaching between the bumper fascia and over the top the carbon canister.
3. Raise the hitch into position and push the carriage bolts through the holes in hitch. Loosely install the $1 / 2$ conical washers and hex nuts onto carriage bolts.
Tip: For ease of installation, raise the driver's side of hitch first, guiding the flange on side bracket around the carbon canister. Then raise the passenger's side into position.
4. Loosely install the M10 hex bolts with $7 / 16$ conical washers into existing weld nuts in the bottom of frame rails.
5. First, tighten the $1 / 2-13$ GR5 carriage bolts to specifications.
6. Then, tighten the M10 CL8.8 bolts to specifications.

## Cequent

Tighten all $1 / 2-13$ GR5 fasteners with torque wrench to $75 \mathrm{Lb} .-\mathrm{Ft}$. ( $102 \mathrm{~N} * \mathrm{M}$ )
Tighten all M10-1.25 CL8.8 fasteners with torque wrench to $42 \mathrm{Lb} .-\mathrm{Ft}$. ( $57 \mathrm{~N}^{*} \mathrm{M}$ )

