

Note: If there is access holes to put the bolts & spacers into the frame rails from the end on both sides there is no need to drill.

## Note: Due to variation in tie down brackets, some interference with the end of frame access hole may occur on driver's side. See Figure 1.

- 1. Using the pull wire insert carriage bolt and spacer using the kink pull wire method (Figure 3) into the rearward holes of the each frame rail. Leave pull wires attached. If interfere with tie down bracket exists see Figure 1.
- 2. Feed pull wire through the slots in the hitch.
- 3. Raise hitch into position and onto carriage bolts remove pull wire and attach conical washers and nuts. Hand tighten the fasteners.
- Note: Be careful not to push fasteners back into frame.
- 4. Repeat using the pull wire to insert remaining carriage bolt and spacer into each frame rail using the same access holes as in Step 1.
- 5. Tighten all fasteners to listed specification.
- 6. Paint any bare metal.

Tighten all <sup>1</sup>/<sub>2</sub> 13 GR5 fasteners with torque wrench to 75 Lb. Ft. (102 N\*M)



Cequent