

- 1. Temporarily lower exhaust system by removing the two rubber isolators from muffler hangers and one below rear axle.

 Notes: Spray hangers for ease of removal. Typical both sides for models with dual exhaust system.
- 2. Temporarily lower heat shields by removing four (4) M6 bolts. Save bolts to re-install heat shields.
- 3. Remove rubber plugs from holes in bottom of frame.
- 4. Drill a 1-1/8" access hole in bottom of frame approximately 2" from forward heat shield attachment, see figure 1.
- 5. Fish-wire carriage bolt and 1 x 2 block through access hole and down through <u>rearmost</u> hole in bottom of frame.
- 6. Fish-wire carriage bolt and 1 x 3 block through access hole down through <u>forward</u> hole in bottom of frame. Note: Leave fish-wires attached to bolts and feed end of wires through holes in hitch.
- 7. Raise hitch into position aligning the holes in the hitch over the carriage bolts. Be careful not to push bolts back up into frame.
- 8. Loosely install the conical toothed washers & hex nuts onto <u>rearmost</u> carriage bolts.
- 9. Place flat washer (item 5) on forward carriage bolt between frame and hitch bracket.
- 10. Install the conical toothed washers & hex nuts onto forward carriage bolts. Tighten fasteners to specifications below.
- 11. Trim heat shields around area near forward attachment bolt so that the heat shield sits flat against the hitch bracket.
- 12. Re-attach heat shields on top of hitch brackets using the four (4) M6 bolts.
- 13. Raise exhaust system back into position, re-attaching rubber isolators including under axle.

Tighten all 7/16 GR5 fasteners with torque wrench to 50 Lb.-Ft. (68 N*M)

DRAW-TITE TRAILER HITCHES HITCH MOUNTS