



Installation Instructions

PART NUMBERS: 24935, 60373, 77322

Applications:

Years	Make	Models
2013-Current*	Scion/Subaru	FR-S/BRZ

*Visit our website for the most up to date information regarding application years and trim levels.








Installation Time: 75 min.

The time listed above is the average time for professional installers. If you do not feel comfortable performing this installation on your own or are in need of assistance, please contact a professional installer.



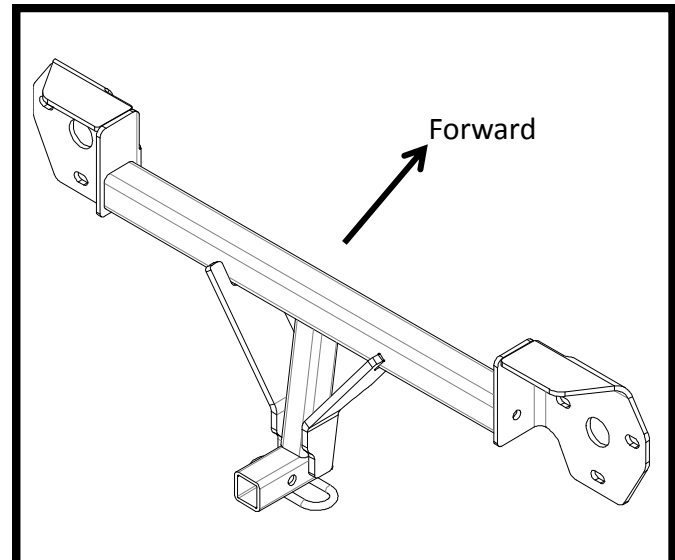
Representative Vehicle Photo

Equipment Required:

 Safety Glasses	 Ratchet	 8mm 15mm Sockets	 Torque Wrench	 6" Socket Extension
 Universal Joint Socket	 Philips Screwdriver			

DO NOT EXCEED LOWER OF TOWING VEHICLE MANUFACTURER'S RATING OR:

Hitch Type	Max Gross Trailer Weight	Max Tongue Weight
Weight Carrying	2000 lb. (907 kg)	200 lb. (91 kg)
Weight Distributing	N/A	N/A



Hitch Illustration



Always wear **SAFETY GLASSES**
when installing hitch

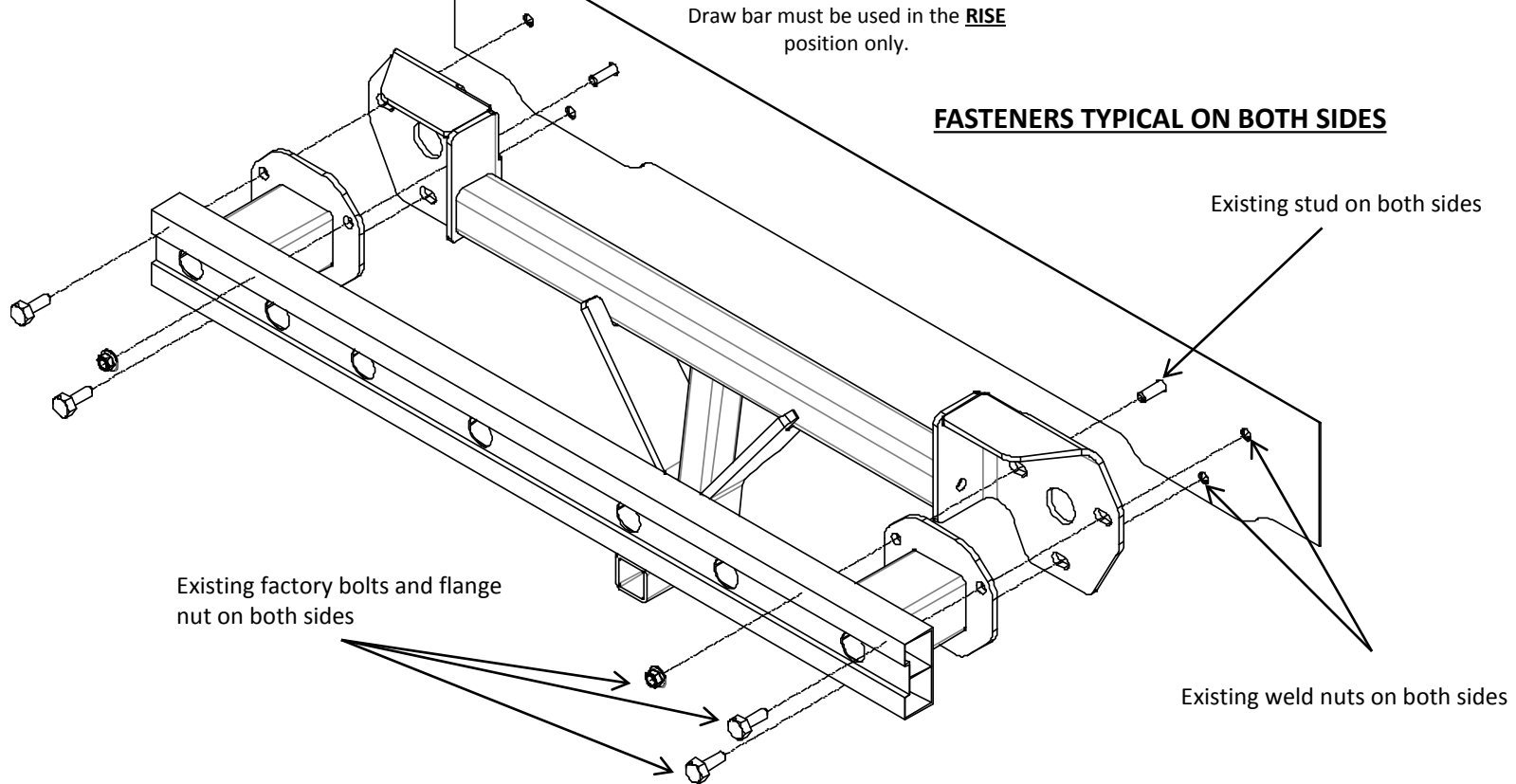
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Drawbar Kit: 3593

Draw bar must be used in the **RISE**
position only.

FASTENERS TYPICAL ON BOTH SIDES



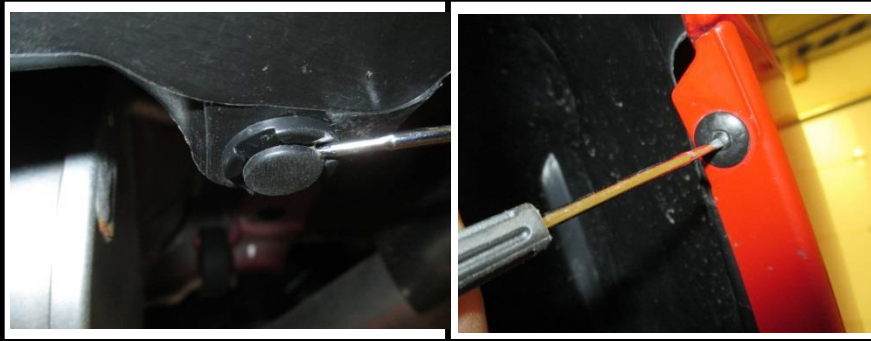
1. Remove (3) underneath rivets and (2) rivets on the wheel well on both sides.
2. Open tail gate and remove (1) screw below each taillight with a phillips screwdriver on both sides.
3. Remove (2) rivets inside trunk on both sides to get access to the tail light fasteners.
4. Disconnect wire for taillights and remove (4) flange nuts on both sides with an 8mm socket to take off the taillights.
5. Gently pull away the sides of the bumper cover until it detaches from vehicle. Disconnect the harness at the bumper, and put the bumper cover aside.
6. Remove (4) bolts and (2) nuts with a 15mm socket and put the bumper aside.
7. Raise the hitch into position, sandwich the hitch between vehicle frame and bumper, and loosely install the factory bolts.
8. **Tighten all 10mm fasteners to 42 lb-ft (57 N*M).** Reinstall the bumper cover, harness and taillights in reverse order.

 **Proper torque is needed to keep the hitch secure to the vehicle when towing.**

Note: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.

1. Remove (3) underneath rivets and (2) rivets on the wheel well on both sides.



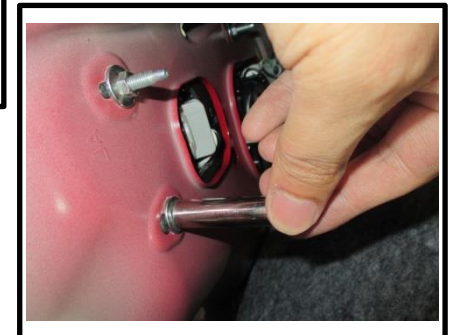
2. Open tail gate and remove (1) screw below each taillight with a phillips screwdriver on both sides.



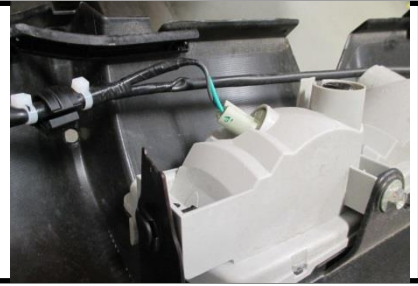
3. Remove (2) rivets inside trunk on both sides to get access to the tail light fasteners.



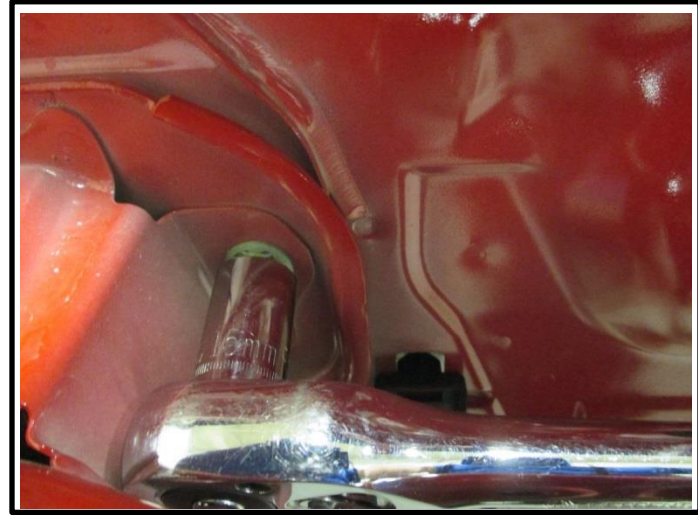
4. Disconnect wire for taillights and remove (4) flange nuts on both sides with an 8mm socket to take off the taillights.



5. Gently pull away the sides of the bumper cover until it detaches from vehicle. Disconnect the harness at the bumper, and put the bumper cover aside.



6. Remove (4) bolts and (2) nuts with a 15mm socket and put the bumper aside.



7. Raise the hitch into position, sandwich the hitch between vehicle frame and bumper, and loosely install the factory bolts.



8. **Tighten all 10mm fasteners to 42 lb-ft (57 N*M).** Reinstall the bumper cover, harness and taillights in reverse order.

⚠ Proper torque is needed to keep the hitch secure to the vehicle when towing.

