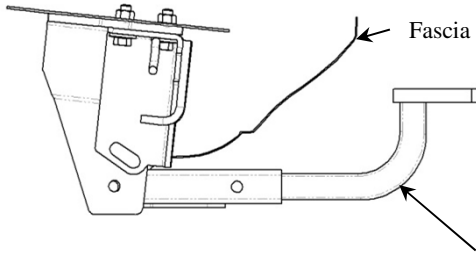


Rearward



Installation Instructions

Lexus IS 250
Lexus IS 350

Part Numbers:

24923
60358
77310

Drawbar Kit:
3594

Drawbar must be used in the **RISE** position only.

Do Not Exceed Lower of Towing Vehicle Manufacturer's Rating or

2000 LB (908 Kg) Max Gross Trailer Weight

200 LB (90.8 Kg) Max Tongue Weight

Accessory Rating

A

Wiring Access Location: PC 3, 4

Hitch Shown In Proper Position

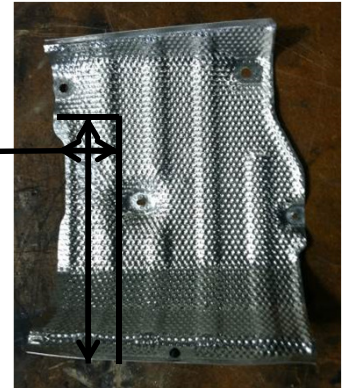
Equipment Required: Metal snips

Fastener Kit: 24923F

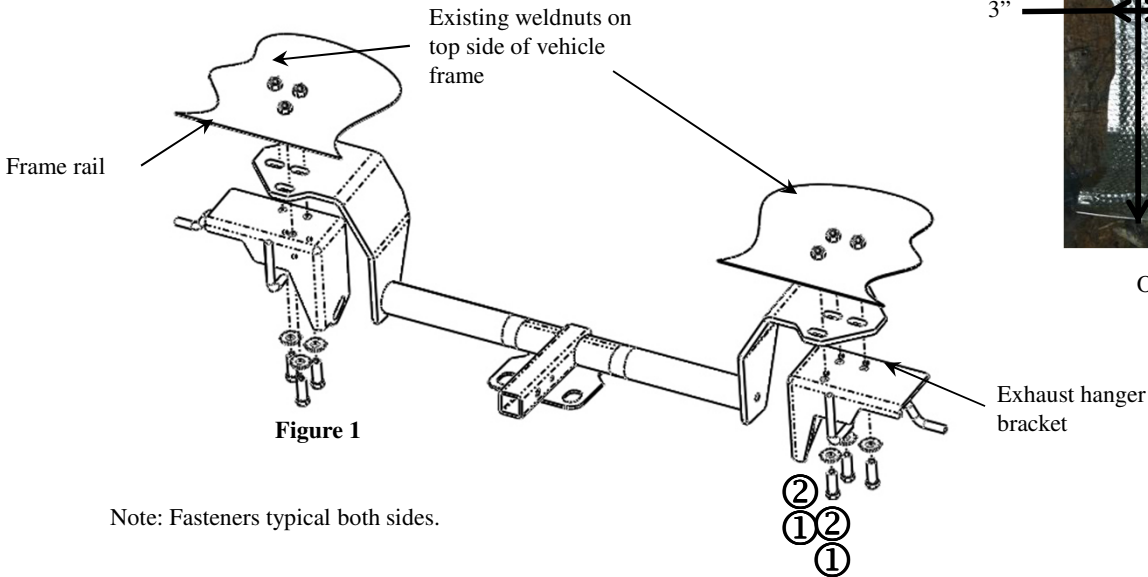
Wrenches: 17mm, 19mm

Drill Bits: None

Figure 2



Optional Heat Shield Trimming



Note: Fasteners typical both sides.

① Qty. (6) Bolt M12 X 1.25 X 40 CL10.9

② Qty. (6) Conical washer 1/2"

1. Lower exhaust by removing four rubber isolators (two per side).
2. Remove six M12 bolts (three per side). Lay two exhaust brackets to the side. Return fasteners to owner.
3. Raise hitch into place over heat shield, or trim heat shield as shown in figure 2 on both sides of vehicle. Sandwich hitch between vehicle frame and exhaust hanger brackets. Install provided fasteners as shown.
4. Torque all hardware to specification below.
5. Raise exhaust back into position and reattach to rubber isolator.

Cequent

