

Tighten all 7/16 fasteners with torque wrench to 50 Lb.-Ft. (68 n*m)

Using the fishwire (provided) insert coiled end thru forward attachment hole in hitch, into the frame, and out the access hole. Slide block on and thread carriage bolt into the coil of the fishwire. Keep block and bolt separate until inside frame (see photo above). Pull carriage bolt and block into position with the thread showing below hitch side bracket. Install lock washer and 7/16-14

Place the U-bolts in rear most indentation in frame extension as shown.

Tighten all fasteners to the required torque specifications.

Raise hitch into place and loosely install the conical washers and 7/16-20 (fine thread) nuts.

(course thread) nut.

1. 2.

3.

4.