

Caution: due to different manufacturing plants the holes in the frame will vary in position. Drilling may be required

- 1. Lower exhaust by removing both rubber isolators from muffler hangers. Spraying a lubricant or soapy water on the metal hanger rod and the rubber isolator helps removal
- 2. Remove the appearance panel on driver's side if present. Obtain owners permission to trim or return to owner. See Figure 3
- 3. Remove rubber plug in frame rails, loosen the heat shield if needed.
- 4. On North American built vehicles install 7/16 carriage bolt and spacer using reverse pull wire procedure leaving pull wire attached. See Figure 4 Identify if drilling is required Asia built sedans enlarge holes in frame rail. Install 7/16 carriage bolt and spacer through access holes, leave pull wire attached. On the Coupe enlarge holes in frame rail. Install 7/16 carriage bolt and spacer through access holes, leave pull wire attached. See Figure 5
- 5. Place 1/2" carriage bolt and spacer on tie down hook orientation as shown. See Figure 2
- 6. Raise passenger side of hitch over exhaust, and loosely install center attachment, feed pull wires through rearward slot on sedan and forward slot on coupes. Install remaining fasteners as shown. See Figure 1
- 7. Tighten all fasteners to the required torque specification.
- 8. Reinstall the vehicle exhaust. Re-install appearance panel if removed and trimmed.



Tighten all 7/16" Gr5 fasteners with torque wrench to50 Lb.-Ft. (68 N*M) Tighten all 1/2 Gr5 fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)