

Installation Instructions

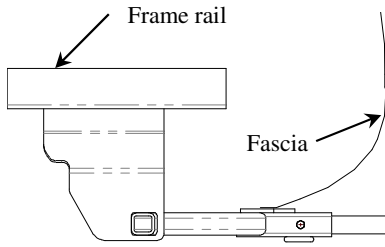
Part Numbers:

24890

60309

77278

Dodge Dart



Hitch Shown In Proper Position

Drawbar Kit:
3592

Drawbar must be used in the **RISE** position only.

**Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or**

**2000 LB (908 Kg) Max Gross Trailer Weight
200 LB (90.8 Kg) Max Tongue Weight**

Wiring Access Location: P3, 4

Equipment Required:

Fastener Kit: 24890F

Wrenches: 3/4"

Drill Bits: None

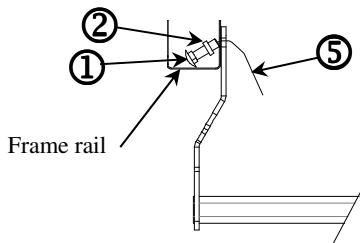
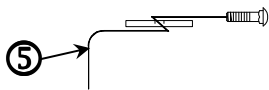


Figure 2.



Kink pull wire to keep block independent of bolt

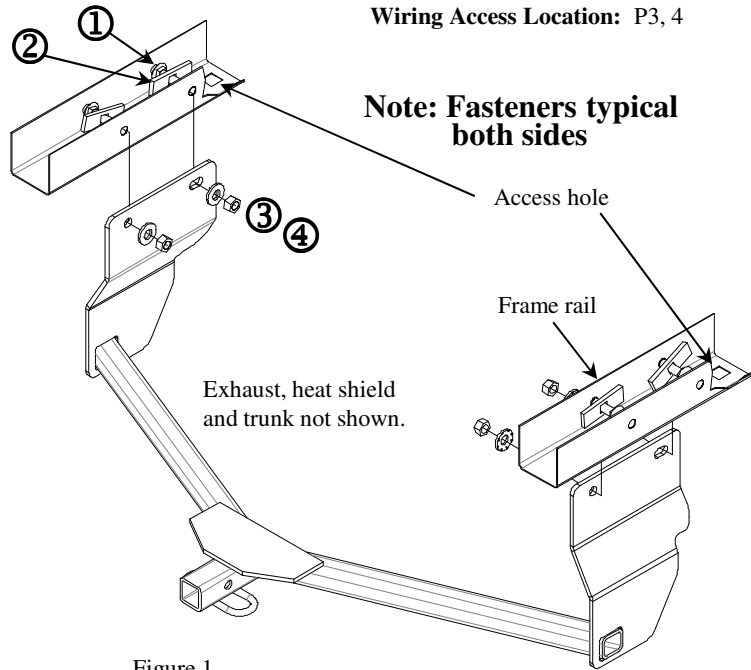


Figure 1.

**Note: Fasteners typical
both sides**

①	Qty. (4)	Carriage bolt 1/2-13 X 2.00 Gr5	④	Qty. (4)	Hex nut 1/2-13
②	Qty. (4)	Spacer 1/4" X 1.00 X 3.00	⑤	Qty. (4)	Pull wire 1/2"
③	Qty. (4)	Conical washer 1/2"			

Note: on dual exhaust with appearance panels is a tight working area. Wait until exhaust pipes have cooled to install hitch.

1. Remove (2) round plugs side of frame rail and (1) square plug from bottom of the frame rail, each side. Return (4) round plugs to owner.
2. Feed the pull wire through the holes in the side of the frame and out through the access holes, attach spacer and bolt and feed one at a time into the frame rail. Leave the pull wire attached. Repeat on both frame rails.
3. Push carriage bolt with pull wire attached back into the frame rail leaving pull wire sticking out. As shown in Figure 2.
4. Feed pull wires through the holes on the brackets.
5. Raise hitch into position as shown. Figure 1 Note: on dual exhaust locate the hitch near the muffler then raise along exhaust pipes and move rearward into position
6. Pull carriage bolts back into place, carefully remove pull wire and attach conical washers and hex nuts.
7. Torque all fasteners to specifications.
8. Reinstall square plugs removed in step 1.

Tighten all 1/2-13 GR5 fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)