

# Installation Instructions

## Ford Focus

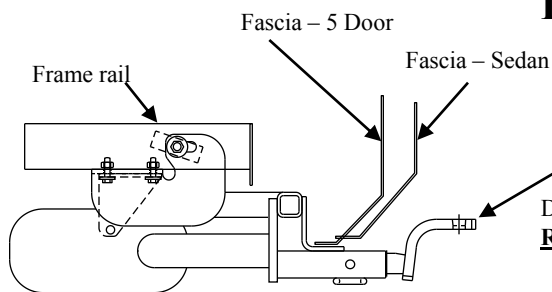
(All except ST model)

Part Numbers:

**24872**

**60290**

**77256**



**Drawbar Kit:**  
3593

Drawbar must be used in the **Rise** position only.

**Do Not Exceed Lower of Towing Vehicle  
Manufacturer's Rating or**

**2000 LB (908 Kg) Max Gross Trailer Weight**

**200 LB (90.8 Kg) Max Tongue Weight**

### Hitch Shown In Proper Position

**Fastener Kit:** 24872F

**Equipment Required:** Tin Snips

**Wrenches:** 13mm, 11/16



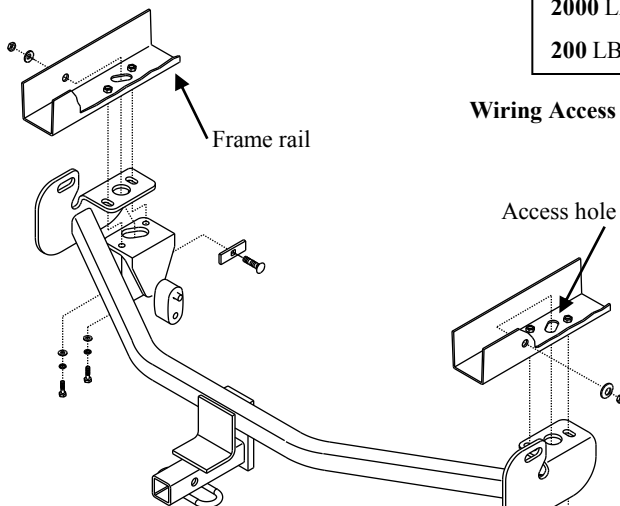
Remove exhaust hanger – Both sides

**Figure 2**

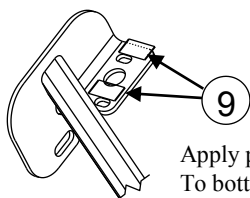


Trim heat shield in area shown – Both sides

**Figure 3**



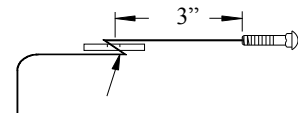
**Figure 1**



Apply plastic isolator strips  
To bottom of hitch side bracket  
Both sides

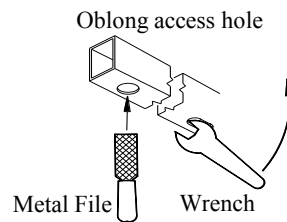
**Figure 5**

**Wiring Access Location:** Sedan PC3, 4, 5-Door PC1, 2



Kink pull wire to keep  
block independent of bolt

**Figure 4**



**Figure 6**

**Fasteners typical  
both sides**

①	Qty. (2)	Carriage bolt 7/16-14 X 1.50 GR5	⑥	Qty. (4)	5/16 Flat Washer
②	Qty. (2)	Block, ¼ x 7/8 x 3.00	⑦	Qty. (4)	5/16 Lock Washer
③	Qty. (2)	7/16 Conical washer	⑧	Qty. (2)	Pull wire 7/16
④	Qty. (2)	Hex nut 7/16-14	⑨	Qty. (2)	Plastic Isolators
⑤	Qty. (4)	Bolt, M8-1.25 x 40mm CL10.9			

**NOTE:** Check to see if spacer and carriage bolt will fit through access hole, if not modify hole to accept hardware, the illustration, see figure 6, shows two ways of achieving this, the first is using a file, the second is by inserting a wrench or prying as shown. **Enlarge hole just enough to get hardware through.**

- Lower exhaust system by removing (2) M8 bolts holding exhaust hanger and return bolts to vehicle owner, both sides – See figure 2.
- Trim heat shield in area where hitch side bracket mounts to the bottom of the frame – See figure 3.
- Cut plastic isolator strips in half and apply the two halves of each strip to bottom of hitch side brackets between slot and large access hole – See figure 5.  
Note: The isolators strips go between the exhaust hanger and side bracket.
- Raise hitch into position and re-install exhaust hangers using the M8-1.25 x 40mm bolts, lock washers, and flat washers provided with hitch.
- Using pull wire, install block and 7/16 carriage bolt through access hole in hitch and bottom of frame and through hole on side of frame.  
Note: It is much easier if bolt and spacer are not engaged while inserting them into frame -See Figure 4
- Install conical toothed washer and hex nut onto carriage bolt, both sides.
- Torque all fasteners to specifications.

Tighten all 7/16-14 GR5 fasteners with torque wrench to 50 Lb.-Ft. (68 N\*M) Tighten all M8-1.25 CL10.9 fasteners with torque wrench to 27 Lb.-Ft. (37 N\*M)