

Installation Instructions

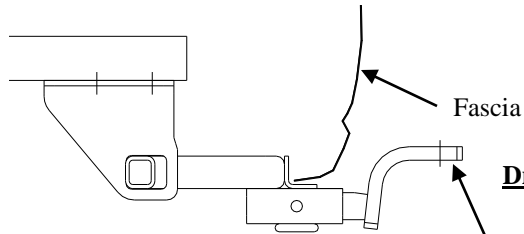
Part Numbers:

24815

60899

77187

24869



Fascia

**Scion xB
(Excluding Release Series)
Scion tC**

Drawbar Kit:
3593

Drawbar must be used in the **RISE** position only.

**Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or**

2000 LB (908 Kg) Max Gross Trailer Weight

200 LB (90.8 Kg) Max Tongue Weight

Wiring Access Location: SUV3, 4

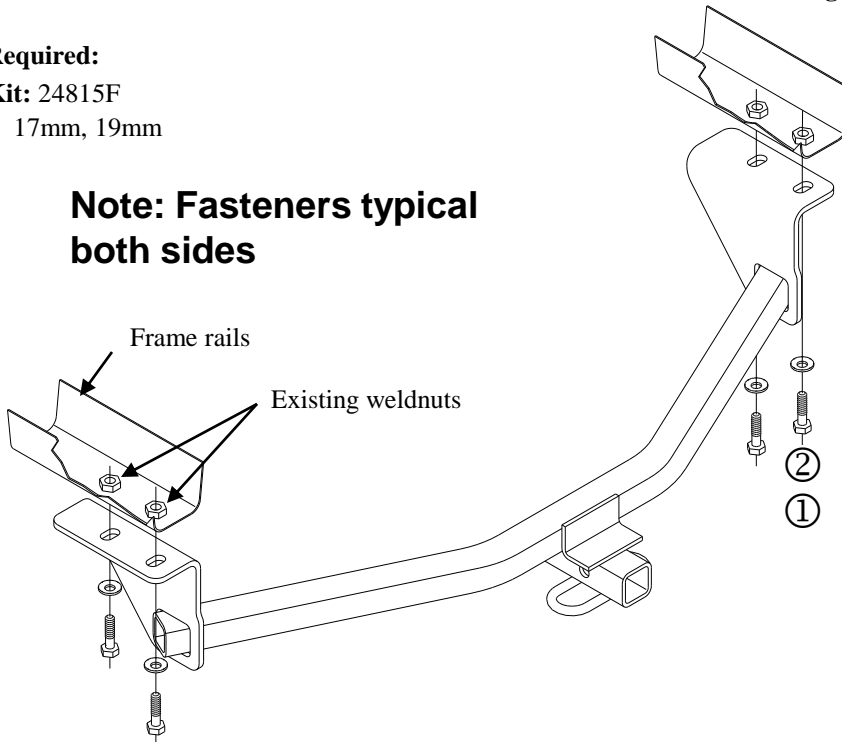
Hitch Shown In Proper Position

Equipment Required:

Fastener Kit: 24815F

Wrenches: 17mm, 19mm

**Note: Fasteners typical
both sides**



①

Qty. (4)

Hex Bolt, M12 X 1.25 X 35 CL8.8

②

Qty. (4)

Conical washer

If present, remove the tie down brackets from vehicle frame rail. Return bolts and tie down bracket to owner.

1. Raise hitch into position and install fasteners as shown above.
2. Tighten all fasteners with torque wrench to 68 Lb.-Ft. (92 N*M)

Tighten all M12 CL8.8 fasteners with torque wrench to 68 Lb.-Ft. (92 N*M)