

# Installation Instructions

Part Numbers:

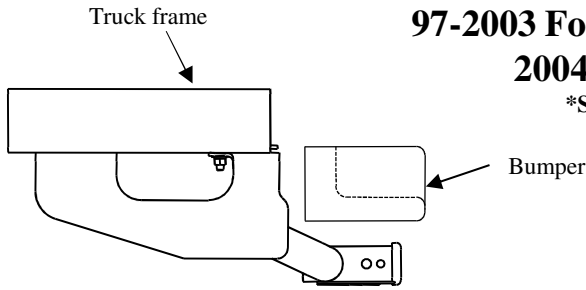
**99-2007 Ford F250/350 Superduty Truck**  
**97-2003 Ford F150 & F250 LightDuty Truck**  
**2004 Ford F150 Heritage Truck**

**75740**

**87618**

**44673**

\*See notes below regarding spare tire



## Hitch Shown In Proper Position

### Equipment Required:

**Fastener Kit:** 75740F

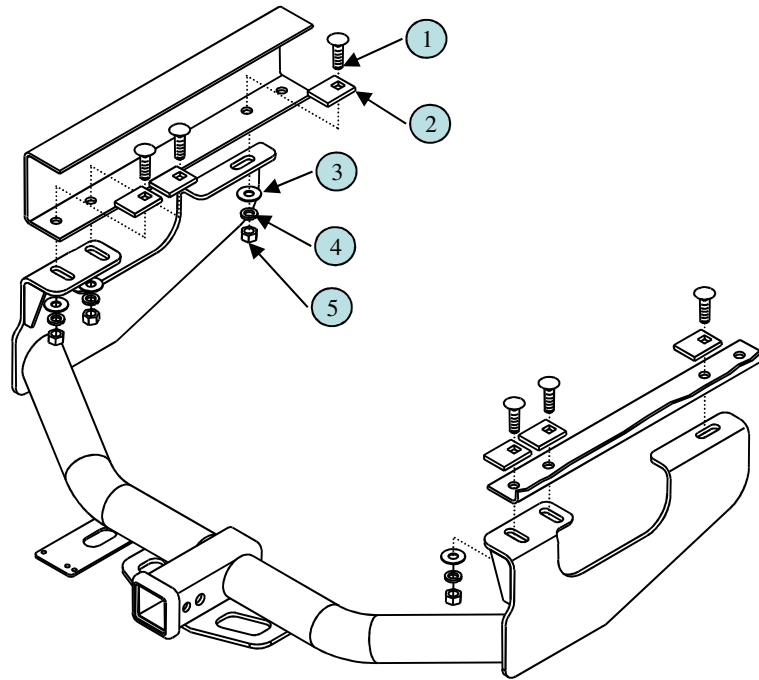
**Wrenches:** 3/4", 7/8"

**Drill Bits:** None

### Do Not Exceed Lower of Towing Vehicle Manufacturer's Rating or

Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)
Weight Distributing	<b>10,000 (4540 Kg)</b>	<b>1000 (454 Kg)</b>
Weight Carrying Ball Mount	<b>6000 (2724 Kg)</b>	<b>900 (408 Kg)</b>

Wiring Access Location: PU1, PU2 --- PU3 on 04' Heritage



All Fasteners Typical  
Both Sides

**Figure 1.**

1	Qty. (6)	1/2"-13 X 1-3/4" Carriage Bolt Gr5	4	Qty. (6)	1/2" Helical lock washer
2	Qty. (6)	1/4" x 1-1/2" x 2" Block with square hole	5	Qty. (6)	1/2" Hex Nut
3	Qty. (6)	1/2" Flat Washer			

- Before installing hitch lower spare tire on all SuperDuty trucks. Lower spare tire on all Light Duty trucks with 16" or larger tires. Spare will be relocated or reinstalled after hitch installation.  
**Note!** - 20" spare tires will not allow original relocation under truck.
- Make sure that no electrical wires or other obstructions are inside of truck frame so that bolts and blocks can sit flat on bottom of frame when tightened in the following steps.
- Install carriage bolts and blocks down through truck frame as shown in Figure 1. Raise hitch into position carefully so as not to push bolts back through frame. Loosely install flat washers, lock washers and hex nuts onto carriage bolts. After ensuring that blocks and bolts are sitting flat, torque bolts to 75 Lb.-Ft. (102 N\*M).
- Reinstall spare tire. **Note: Spare tire may have to be relocated.**

Tighten all 1/2-13 Gr5 fasteners with torque wrench to 75 Lb.-Ft. (102 N\*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.