

Installation Instructions

Part Numbers:

Dodge Sprinter with factory step bumper

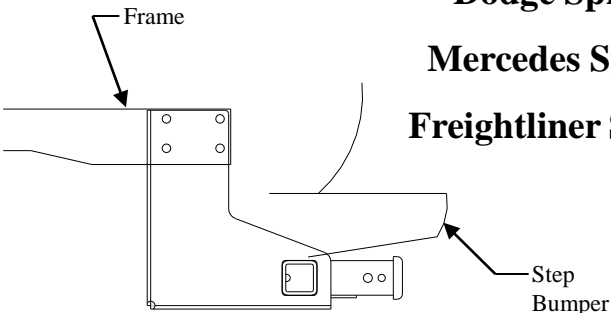
75601

Mercedes Sprinter with factory step bumper

44591

Freightliner Sprinter with factory step bumper

87456



Hitch Shown In Proper Position

**Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or**

Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)
Weight Distributing	7500 (3405 Kg)	750 (341 Kg)
Weight Carrying Ball Mount	5000 (2270 Kg)	500 (227 Kg)

Wiring Access Location: SUV1, SUV2

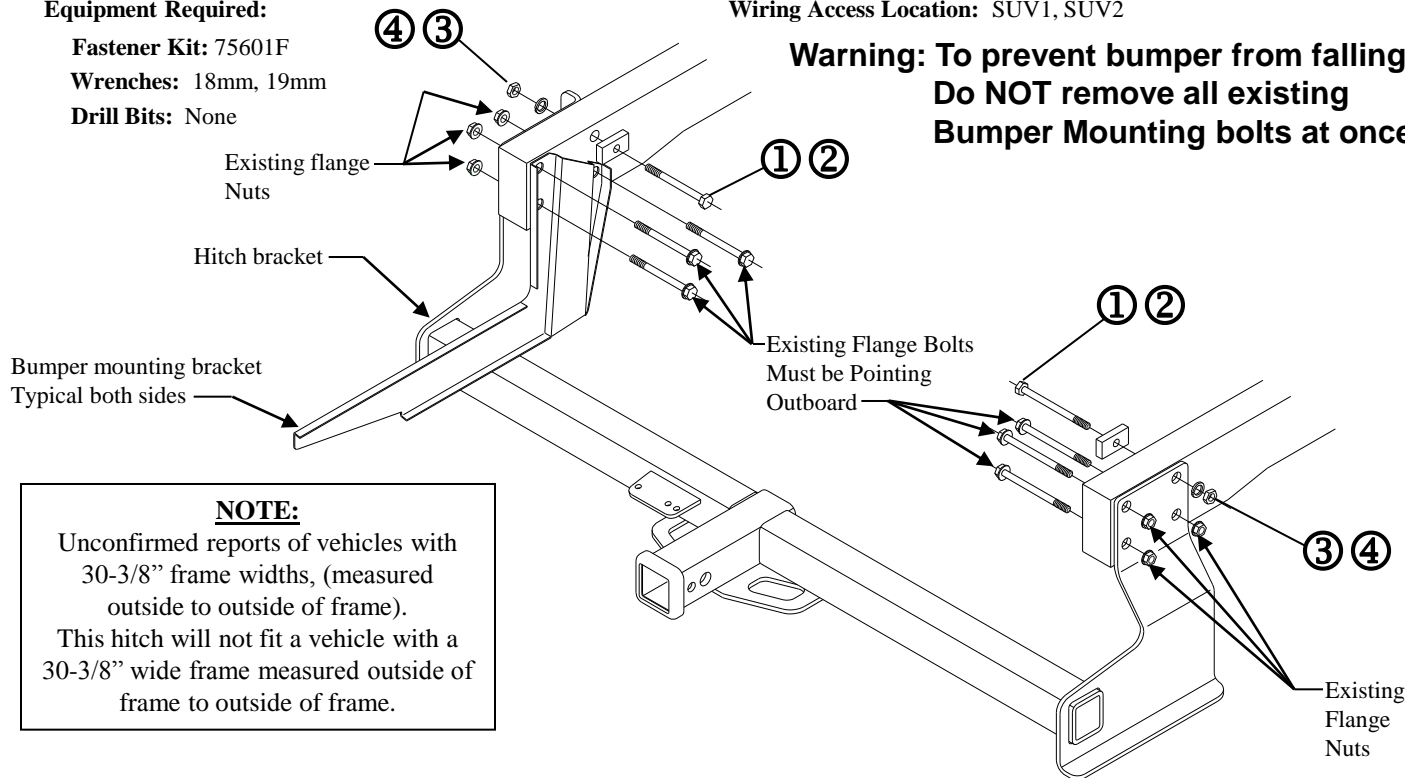
**Warning: To prevent bumper from falling,
Do NOT remove all existing
Bumper Mounting bolts at once.**

Equipment Required:

Fastener Kit: 75601F

Wrenches: 18mm, 19mm

Drill Bits: None



NOTE:
Unconfirmed reports of vehicles with 30-3/8" frame widths, (measured outside to outside of frame). This hitch will not fit a vehicle with a 30-3/8" wide frame measured outside of frame to outside of frame.

①	Qty. (2)	Hex Bolt – M12 x 1.75 x 120mm CL8.8	③	Qty. (2)	Lock Washer 1/2"
②	Qty. (2)	Spacer – 7/16" x 1" x 2"	④	Qty. (2)	Hex Nut M12 x 1.75

Note: Existing bumper mounting bolts in vehicle frame, 3 each side, may come from the factory pointing inboard. For hitch installation, bolts **MUST** be pointing outboard with the head of the bolt against the bumper mounting bracket. Do not remove all bolts at once as this will cause the bumper to fall. Instead, bolts must be turned around one at a time to prevent bumper from falling.

1. Remove all nuts from existing bumper mounting bolts, 3 per side. Do not remove bolts yet.
2. If bumper mounting bolts are pointing inboard, turn bolts, one at a time so that bolts are pointing outboard. Leave flush with outboard side of frame rails. This will support bumper mounting brackets and allow hitch to be installed on outboard side of frame. If bolts are already pointing outboard, pull bolts out to just flush with outboard side of frame.
3. Raise hitch into position. Push bumper mounting bolts the rest of the way thru hitch brackets. Reinstall flange nuts removed in step 1.
4. Install the rest of the bolts as shown above.

Tighten all M12 fasteners with torque wrench to 68 Lb.-Ft. (92 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.