

Installation Instructions

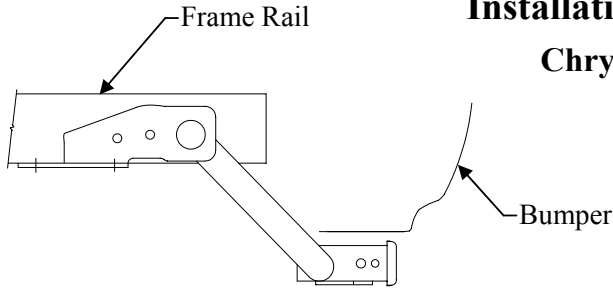
Chrysler Pacifica

Part Numbers:

75522

44566

87432



**Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or**

Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)
Weight Distributing	5,000 (2 270 Kg)	500 (227 Kg)
Weight Carrying Ball Mount	3,500 (1 589 Kg)	350 (159 Kg)

Hitch Shown In Proper Position

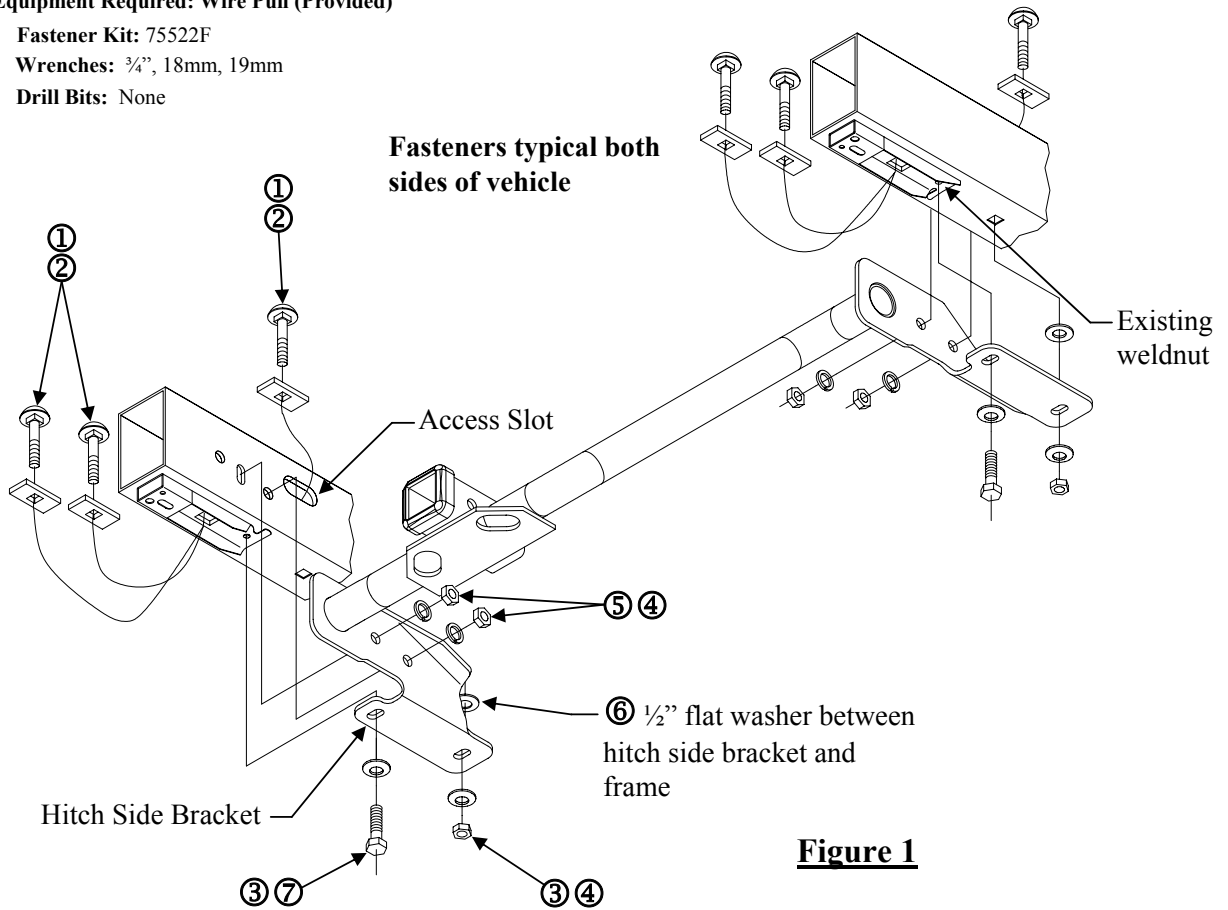
Wiring Access Location: SUV1, SUV2

Equipment Required: Wire Pull (Provided)

Fastener Kit: 75522F

Wrenches: 3/4", 18mm, 19mm

Drill Bits: None



①	Qty. (6)	Carriage Bolt 1/2-13 x 1.75 GR5	⑤	Qty. (4)	Lock Washer 1/2"
②	Qty. (6)	Block 1/4" x 1 x 3	⑥	Qty. (2)	Flat Washer 1/2"
③	Qty. (4)	Conical Washer 1/2"	⑦	Qty. (2)	Hex Bolt M12 x 1.75 x 45mm CL10.9
④	Qty. (6)	Hex Nut 1/2-13			

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

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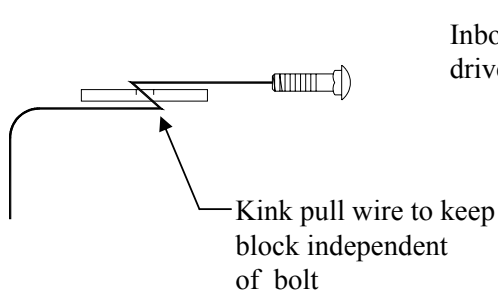


Figure 2

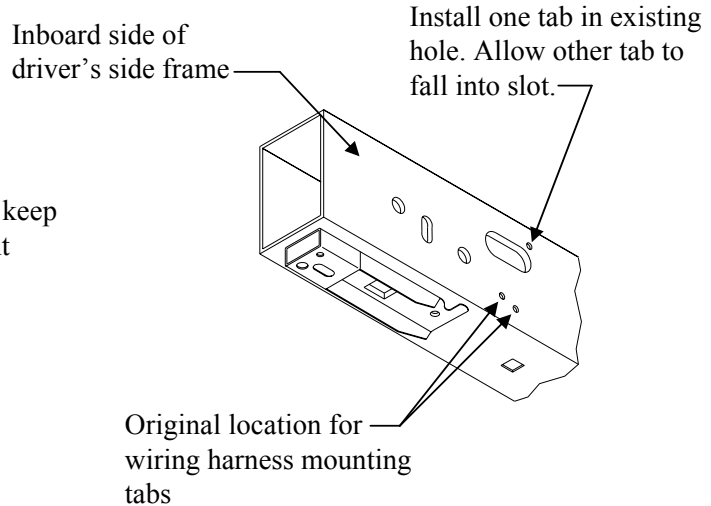


Figure 3

Suggested relocation
Of wiring harness

Note: Lowering spare tire may ease hitch installation.

1. Lower exhaust by removing rubber exhaust hangers from exhaust hanger bracket. On models with dual exhaust, do this on both sides of vehicle.
2. Remove forwardmost M12 bolt which attaches bumper bracket to vehicle frame, one per side, and discard.
3. On vehicles with wiring harness present on driver's side frame rail, it will be necessary to detach harness by carefully pulling it from frame. Frame will be relocated after hitch installation.
4. Fishwire $\frac{1}{2}$ " carriage bolt and block through access slot in vehicle frame and down through square hole in vehicle frame, each side as shown in Figure 1.
Note: Refer to Figure 2 for proper fishwire technique.
5. Raise hitch into position being careful not to push bolts installed in Step 4 back into frame.
Note: Flat washer **MUST** be placed between hitch side bracket and frame at this attaching point, typical both sides (see Figure 1). Loosely install conical washers and nuts to hold hitch in place.
6. Loosely install conical washers and M12 bolts, provided with hitch, into existing weldnuts in vehicle frame. These bolts replace bolts removed in Step 2.
7. Fishwire $\frac{1}{2}$ " carriage bolts and blocks through access hole in vehicle frame and into holes in side of vehicle frame rail, two per side, as shown in Figure 1.
8. Install lock washers and nuts, two per side, as shown in Figure 1.
Tighten all $\frac{1}{2}$ -13 GR5 fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)
Tighten all M12 CL 10.9 fasteners with torque wrench to 92 Lb.-Ft. (125 N*M)
9. Raise exhaust back into position.
10. Raise spare tire back into position, if required.
11. Relocate wiring harness. See Figure 3 for suggested relocation of wiring harness.

Tighten all $\frac{1}{2}$ -13 GR5 fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)

Tighten all M12 x 1.75 CL 10.9 fasteners with torque wrench to 92 Lb.-Ft. (125 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.