

Installation Instructions

Chevrolet Silverado Pickup 1500

GMC Sierra Pickup 1500

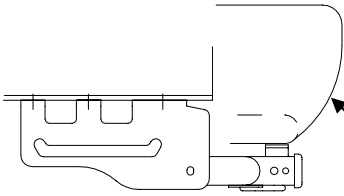
(Requires OEM Bumper)

Part Numbers:

75521

87430

44563



Note: Factory Installed Steel Step Bumper and Brackets Must Be Used In Conjunction with Hitch

Do Not Exceed Lower of Towing Vehicle Manufacturer's Rating or

Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)
Weight Distributing	10,500 (4767 Kg)	1050 (477 Kg)
Weight Carrying Ball Mount	6000 (2724 Kg)	900 (409 Kg)

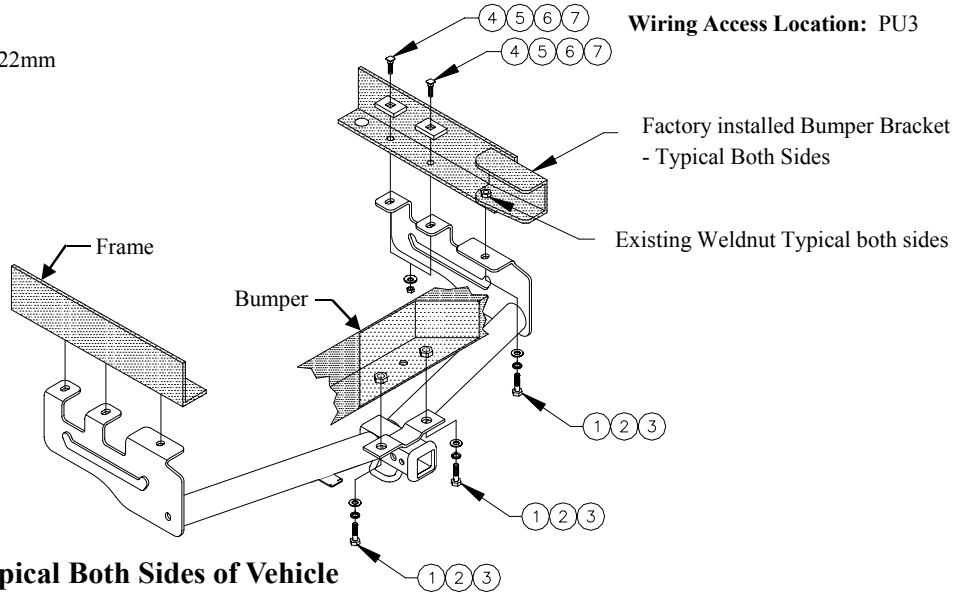
Hitch Shown In Proper Position

Equipment Required:

Fastener Kit: 75521F

Wrenches: 3/4, 21 mm, 22mm

Drill Bits: None



Note: All Fasteners Typical Both Sides of Vehicle

①	Qty. (4)	Bolt M14 X 2.00 X 40mm CL10.9	⑤	Qty. (4)	Block
②	Qty. (4)	Lock Washer 9/16	⑥	Qty. (4)	Conical Washer 1/2
③	Qty. (4)	Flat Washer 9/16	⑦	Qty. (4)	Hex Nut 1/2-13
④	Qty. (4)	Carriage Bolt 1/2-13 X 1-3/4 GR5			

Fasteners Typical Both Sides of Vehicle

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1. Remove existing M14 bolts from end of each frame rail.
2. Lift receiver into position, locating rearmost slots in receiver under existing weldnuts in vehicle frame.
3. Install new M14 bolts through receiver into weldnuts in vehicle frame and into step bumper.
4. Install remaining fasteners as shown.

Tighten M14 CL10.9 fasteners with torque wrench to 115 Lb.-Ft. (156 N*M)

Tighten all 1/2 GR5 fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.