

Installation Instructions

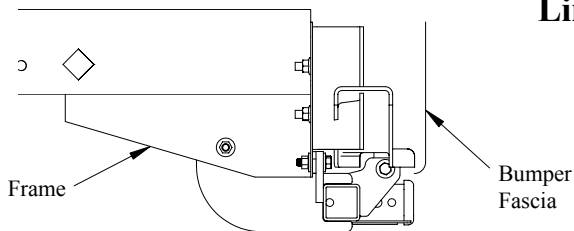
Part Numbers:

**Ford F-150
Lincoln Mark LT**

75506

44552

87418



Hitch Shown In Proper Position

**Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or**

Hitch type	Max Gross Trailer WT	Max Tongue WT
Weight Distributing	10,000 lb (4,540 kg)	1,000 lb (454 kg)
Weight Carrying Ball Mount	6,000 lb (2,724 kg)	600 lb (272 kg)

Wiring Access Location: PU3

Equipment Required:

Fastener Kit: 75506F

Wrenches: 3/4", 7/8", 21mm

Drill Bits: None

**ALL FASTENERS TYPICAL
BOTH SIDES**

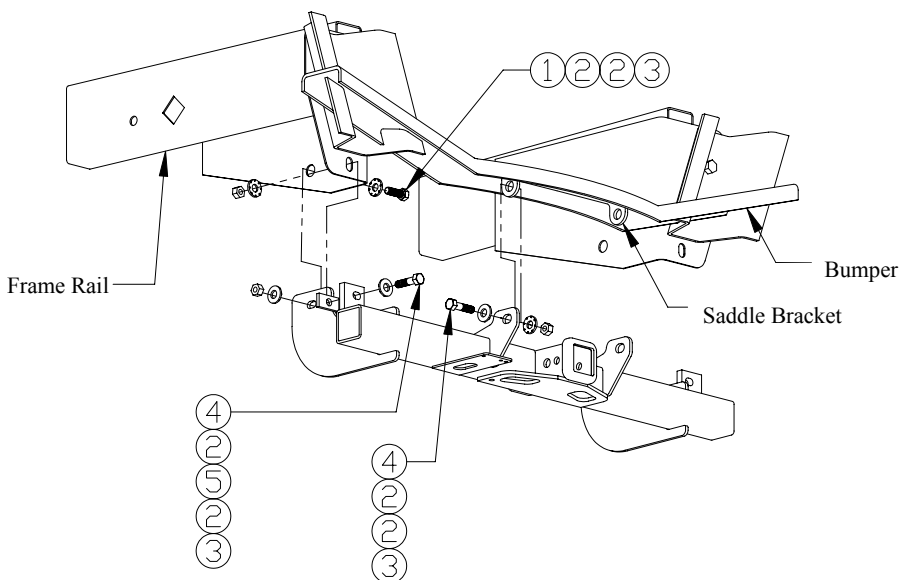


FIGURE 1

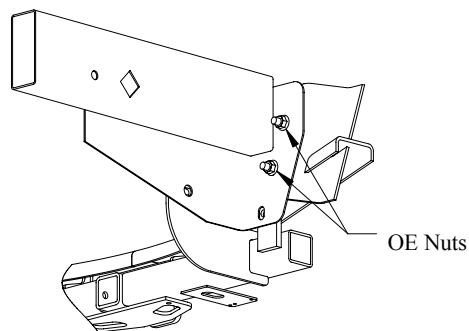


FIGURE 2

①	Qty. (2)	Hex Bolt, 1/2"-13 x 1-1/2"	④	Qty. (4)	Hex Bolt, 1/2"-13 x 2"
②	Qty. (12)	Conical Washer, 1/2"	⑤	Qty. (2)	Spacer, 1/4" x 1" x 2"
③	Qty. (6)	Nut, 1/2"			

1. Raise hitch into position as shown in Figure 1.
2. If the small brackets on the hitch do not go between the ends of the saddle bracket on the vehicle's bumper, the bumper may be loosened and recentered. **After adjustment, tighten the M14 OE flange nuts to 148 lb-ft (201 N-m).** See Figure 2.
3. Install all fasteners as shown. Make sure that spacers are placed between the back of the frame and the hitch.

Tighten all 1/2" GR5 fasteners with torque wrench to 75 Lb.-Ft (102 N-m).

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.