

Installation Instructions

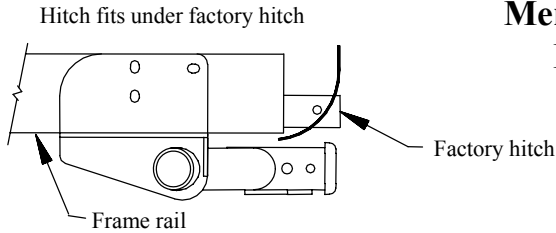
Ford Explorer - 4 door
Mercury Mountaineer
Lincoln Aviator

Part Numbers:

75132

33031

87417



Hitch Shown In Proper Position

**Do Not Exceed Lower of Towing Vehicle
 Manufacturer's Rating or**

Hitch type	Max Gross Trailer Weight	Max Tongue Weight
Weight Distributing	8000lb, 3632kg	800lb, 363kg
Weight Carrying Ball Mount	5000lb, 2724kg	500lb, 272kg

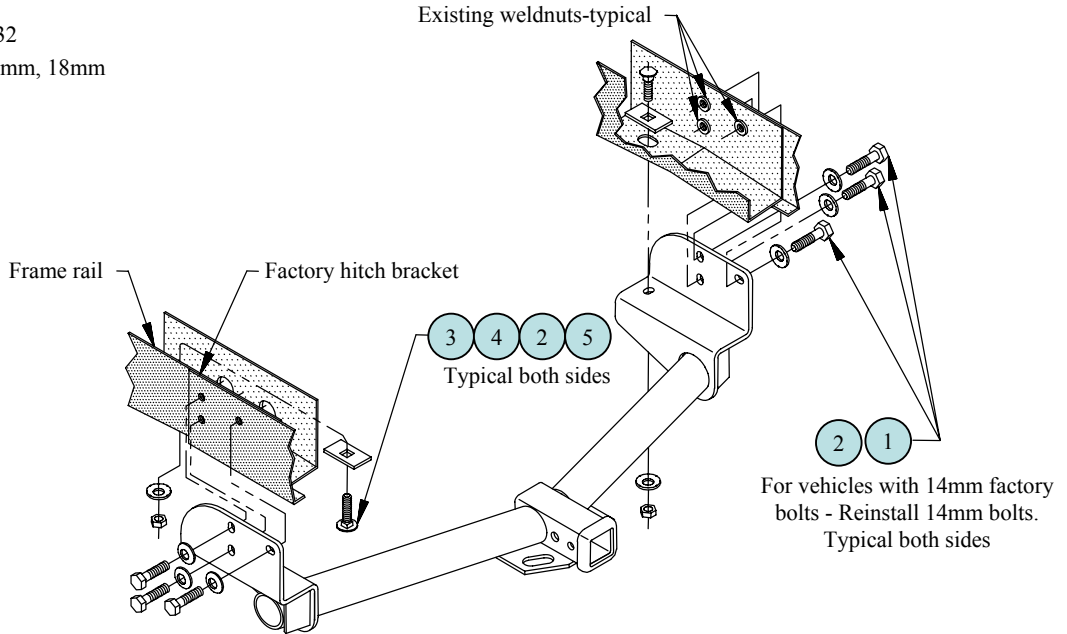
Equipment Required:

Fastener Kit: F75132

Wrenches: 7/8", 15mm, 18mm

Drill Bits: None

Wiring Access Location: SUV1, SUV2



1	Qty. (6)	M12 X 1.75 X 45mm, CL10.9 Hex Bolt	4	Qty. (2)	1/4" X 1-1/2" X 2" Block
2	Qty. (8)	1/2" Conical Washer	5	Qty. (2)	1/2" - 13 Hex Nut
3	Qty. (2)	1/2" - 13 X 1.75 GR5 Carriage Bolt			

1. Remove (3) existing bumper bracket nuts if present, and (3) M12 or M14 bolts from each side of frame.
2. Fishwire carriage bolts and blocks through end of frame.
3. Raise hitch into position and loosely install conical washers and nuts.
4. Vehicles with 14mm factory fasteners: Reinstall factory M14 fasteners.
 Vehicles with 12mm factory fasteners: install and torque supplied M12 fasteners and reinstall factory M12 nuts.

Note! Do not use both hitches at the same time. This may overload and cause damage to vehicle.

Tighten all M14 fasteners with torque wrench to 148 Lb.-Ft., 201 N*M Tighten all M12 fasteners with torque wrench to 92 Lb.-Ft., 125 N*M

Tighten all 1/2" fasteners with torque wrench to 75 Lb.-Ft., 102 N*M

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.