

# INSTALLATION INSTRUCTIONS

VEHICLE

TOYOTA 4RUNNER

EQUIPMENT REQUIRED:

WIRING ACCESS LOCATION: SUV3, SUV4

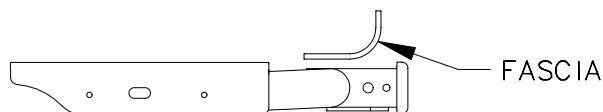
DRILL BITS:

HITCH REQUIRES 5/8" PIN AND CLIP IF STABILIZING PIN IS NOT INSTALLED.

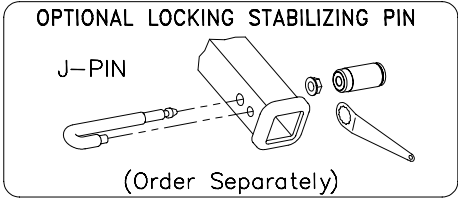
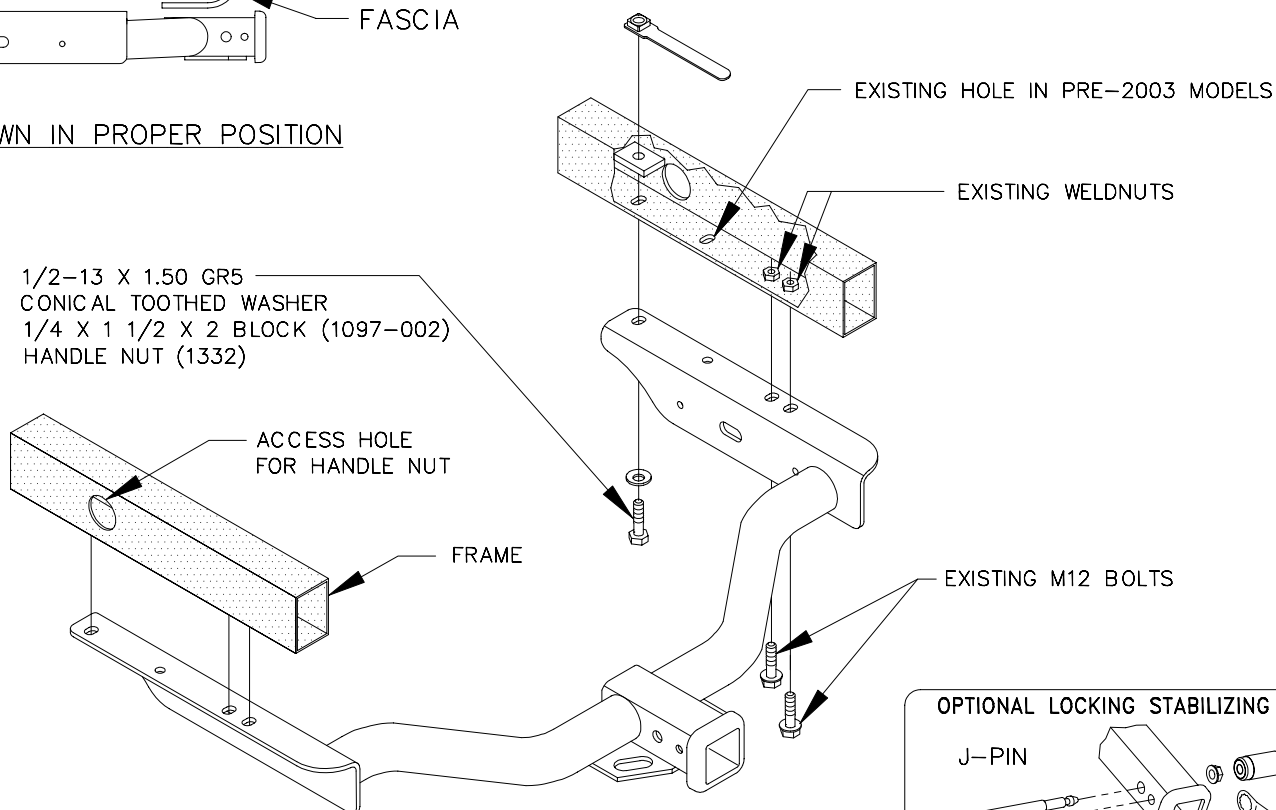
WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 3/4, 18mm

DO NOT EXCEED LOWER OF  
TOWING VEHICLE MFR'S RATINGS OR

HITCH TYPE ▼	MAX GROSS TRLR WT(LB)	MAX TONGUE WT(LB)
WEIGHT DISTRIBUTING	5,500	550
WEIGHT CARRYING BALL MOUNT	5,000	500



HITCH SHOWN IN PROPER POSITION



**NOTE:** SPARE TIRE MAY HAVE TO BE REPOSITIONED SLIGHTLY FORWARD TO AVOID CONTACT WITH RECEIVER TUBE.

1. REMOVE TOW HOOKS FROM VEHICLE FRAME AND RETURN TO OWNER FOR REINSTALLATION IF HITCH IS REMOVED FROM VEHICLE.
2. RAISE HITCH INTO POSITION AND ALIGN SIDE BRACKETS WITH EXISTING TOW HOOK HOLES AT END OF FRAME RAILS, REINSTALL EXISTING M12 BOLTS REMOVED IN STEP 1.
3. FORWARD ATTACHMENT: FISHWIRE 1/4 X 1 1/2 X 2 BLOCK (1097-002) FROM END OF FRAME. INSTALL HEX BOLT AND CONICAL TOOTHED WASHER AND FASTEN WITH HANDLE NUT (1332) AS SHOWN ABOVE.

TIGHTEN ALL M12 FASTENERS TO 68 LB.-FT.  
TIGHTEN ALL 1/2 GR5 HEX BOLTS TO 50 LB.-FT.

APPROX WEIGHT (LB.)	FASTENER KIT
40	01130-954

**NOTE:** Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.