

# INSTALLATION INSTRUCTIONS

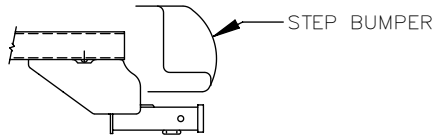
EQUIPMENT REQUIRED:  
 WIRING ACCESS LOCATION: PU1 & PU2  
 DRILL BITS: 1/2"

WRENCHES:(TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 3/4, 7/8

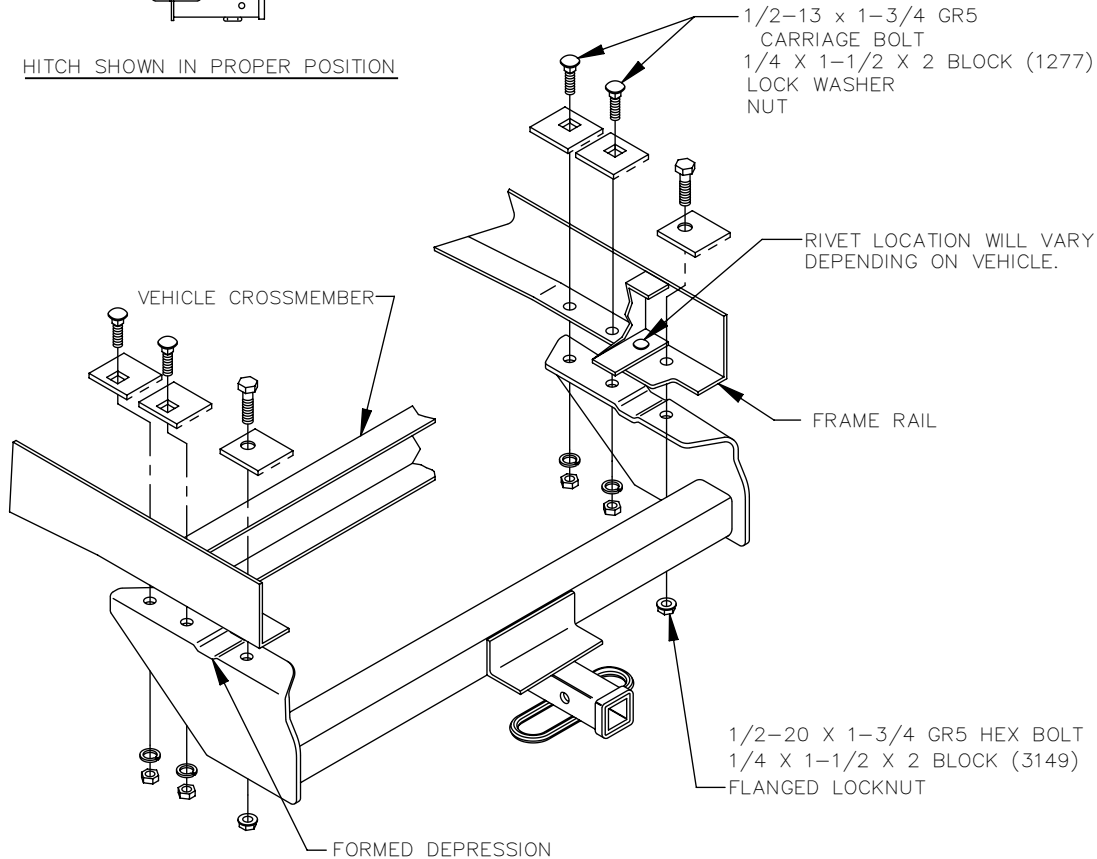
| VEHICLE                               | HITCH NO. |
|---------------------------------------|-----------|
| DODGE DAKOTA***                       | 75038     |
| DODGE D&W SERIES PICKUP               | 87471     |
| DODGE RAMCHARGER*                     |           |
| FORD BRONCO (FULL SIZE)               |           |
| FORD F-SERIES PICKUP (W/37.5 FRAME)** |           |
| PLYMOUTH TRAILDUSTER*                 |           |

DO NOT EXCEED LOWER OF  
 TOWING VEHICLE MFR'S RATINGS OR

| HITCH TYPE                    | MAX GROSS<br>TRLR WT(LB) | MAX TONGUE<br>WT(LB) |
|-------------------------------|--------------------------|----------------------|
| WEIGHT DISTRIBUTING           | 8000                     | 800                  |
| WEIGHT CARRYING<br>BALL MOUNT | 5000                     | 500                  |



HITCH SHOWN IN PROPER POSITION



**\* RAMCHARGER AND TRAILDUSTER APPLICATIONS**

REAR FRAME RIVET MUST BE DRILLED OUT AND RECEIVER ATTACHMENT MADE AT THIS POSITION. IF RECEIVER IS REMOVED, REINSTALL THE 1/2-20 X 1-3/4 GR5 HEX BOLTS (TIGHTENED TO 95 LB.-FT.) TO RETAIN FRAME AND CROSSMEMBER CONNECTION.

**\*\* FORD F-SERIES PICK-UP APPLICATIONS**

BUMPER BRACKETS MAY REQUIRE READJUSTMENT TO PROVIDE CLEARANCE FOR HITCH SIDE BRACKETS. ON SOME FORD PICKUP MODELS EQUIPPED WITH 16" SPARE TIRE, IT WILL BE NECESSARY TO ADJUST SPARE TIRE CRADLE TO RETAIN UNDER VEHICLE TIRE STOWAGE AFTER HITCH IS INSTALLED.

**\*\*\* DODGE DAKOTA PICK-UP APPLICATIONS**

LOWER SPARE TIRE. FORWARD MOST AND REARWARD, MOST RECEIVER ATTACHMENT HOLES SHOULD ALIGN WITH EXISTING HOLES IN VEHICLE FRAME. IF NOT USE 1/2" DRILL TO ENLARGE THEM. RAISE SPARE TIRE, REPOSITION IT SLIGHTLY FORWARD.

1. WHERE APPLICABLE, REMOVE SPARE TIRE AND CARRIER FROM VEHICLE.
2. REMOVE UNDERCOATING FROM ATTACHING SURFACES. POSITION RECEIVER ON VEHICLE, MAKING SURE IT IS CENTERED ON VEHICLE AND THAT FORMED DEPRESSION IN SIDE BRACKET IS POSITIONED OVER RIVET, IF PRESENT.
3. DRILL 1/2" HOLES IN BOTTOM OF FRAME USING RECEIVER AS A TEMPLATE.
4. INSTALL ALL FASTENERS AS SHOWN, PLACING BLOCKS INSIDE VEHICLE FRAME.  
 TIGHTEN NUTS ON 1/2-13 GR5 CARRIAGE BOLTS TO 75 LB.-FT.  
 TIGHTEN LOCKNUTS ON 1/2-20 GR5 HEX BOLTS TO 95 LB.-FT.
5. TO RETAIN UNDER-BOX STOWAGE, THE SPARE TIRE CARRIER WILL HAVE TO BE RELOCATED AND/OR MODIFIED. MAKE SURE RELOCATED TIRE AND CARRIER DO NOT CONTACT BRAKE LINE, REAR AXLE OR OTHER SAFETY-RELATED

|                     |      |                  |          |
|---------------------|------|------------------|----------|
| APPROX WEIGHT (LB.) | 36.6 | FASTENER KIT NO. | 1130-494 |
|---------------------|------|------------------|----------|

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.