

# Front Mounted Receiver Installation Instructions Ford SuperDuty 250/350/450 All including Cab-on-Chassis

**Part Numbers:**  
**65049**

<b>CARGO CAPACITY – Do not exceed</b>	
<b>500 LB. or Truck Front</b>	
<b>Gross Axle Weight Rating, (GAWR).</b>	
<b>9,000lb.</b>	<b>MAXIMUM WINCH LINE PULL</b>

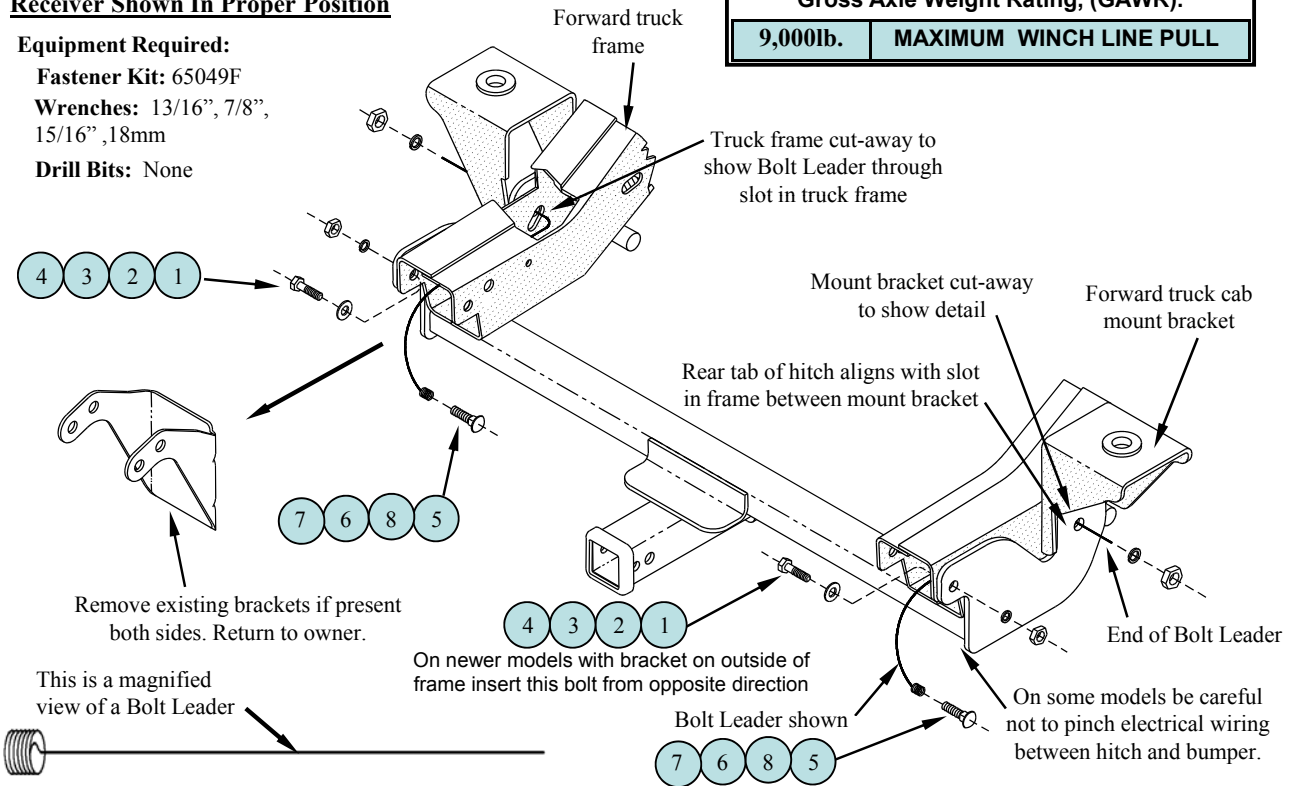
**Receiver Shown In Proper Position**

**Equipment Required:**

**Fastener Kit:** 65049F

**Wrenches:** 13/16", 7/8",  
15/16", 18mm

**Drill Bits:** None



1	Qty. (2)	Hex Bolt, 9/16"-12 x 2" Gr5	5	Qty. (2)	Carriage Bolt, 5/8"-11 X 2" Gr5
2	Qty. (2)	Flat Washer, 9/16"	6	Qty. (2)	Lock Washer, 5/8"
3	Qty. (2)	Lock Washer, 9/16"	7	Qty. (2)	Hex Nut, 5/8"
4	Qty. (2)	Hex Nut, 9/16"	8	Qty. (1)	Bolt Leader, 5/8"

1. On newer model trucks it is necessary to trim or cut opening in plastic air dam attached to bottom of bumper.
2. It may also be necessary to remove existing frame end brackets if present. See above.
3. Position hitch and install fasteners as shown above. Using 5/8" bolt leader to pull 5/8" carriage bolt into frame slot.
4. Torque fasteners to specifications below.

**CONSULT VEHICLE OWNER BEFORE TRIMMING OR CUTTING PLASTIC AIR DAM.**

Tighten all 9/16" GR5 fasteners with torque wrench to 110 Lb.-Ft (149 N-M).

Tighten all 5/8" GR5 fasteners with torque wrench to 150 Lb.-Ft (203 N-M).

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.