

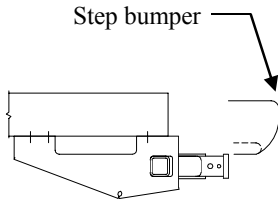
# Installation Instructions

## CHEVROLET SILVERADO PICKUP GMC SIERRA PICKUP 1500/2500 SERIES 2500 H.D./3500 SERIES

Part Numbers:

**41544**

**44657**



Do Not Exceed Lower of Towing Vehicle

Manufacturer's Rating or

Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)
Weight Distributing	<b>12,000 (5448Kg)</b>	<b>1200 (546Kg)</b>
Weight Carrying Ball Mount	<b>6000 (2724 Kg)</b>	<b>600 (272 Kg)</b>

### Hitch Shown In Proper Position

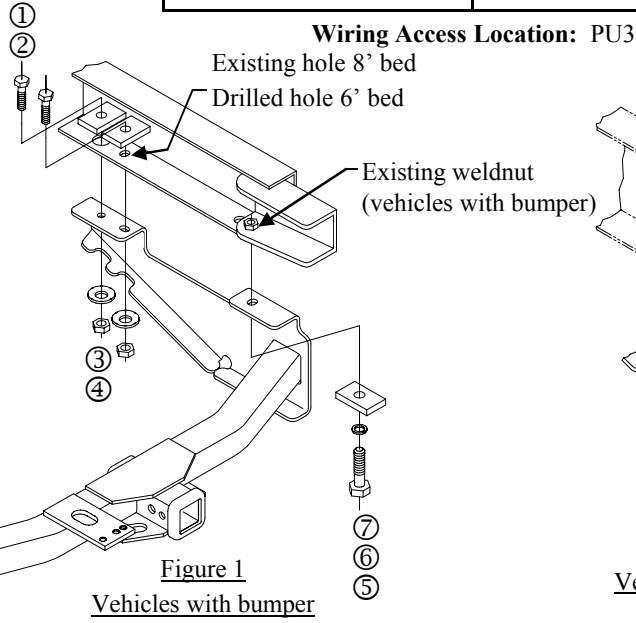
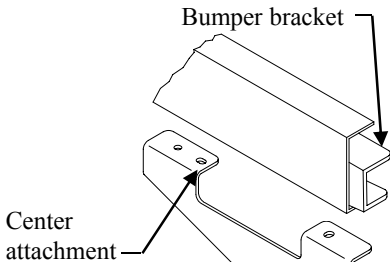
#### Equipment Required:

**Fastener Kit:** F41544

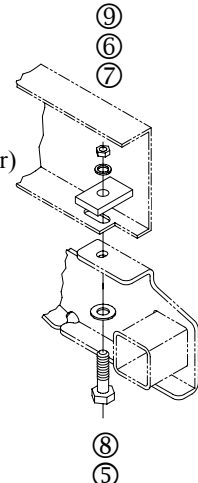
**Wrenches:** 3/4, 7/8, 21mm, 22mm

**Drill Bits:** 1/2"

Note: Fasteners typical both sides



**Figure 1**  
Vehicles with bumper



**Figure 2**  
Vehicles without bumper

①	Qty. (4)	Bolt 1/2-13 X 1.75	⑥	Qty. (2)	Lock Washer
②	Qty. (4)	Spacer with 17/32 hole	⑦	Qty. (2)	Spacer with 19/32 hole
③	Qty. (4)	Conical Washer	⑧	Qty. (2)	Flat Washer
④	Qty. (4)	Hex Nut 1/2-13	⑨	Qty. (2)	Nut M14 X 2.00
⑤	Qty. (2)	Bolt M14 X 2.00 X 45			

**Note:** On vehicles without factory bumper, it may be necessary to relocate license plate mounting bracket.

1. Remove existing M14 fasteners from end of each frame rail if present and return to customer.
2. Lift receiver into position, locating slots in receiver over weldnuts in vehicle frame.
3. Install M14 fasteners through receiver into weldnuts in vehicle frame.

**Note:** For vehicles w/o bumper, locate slots in receiver over fore/aft slot near end of frame. See Figure 2 for placement of fasteners on vehicles w/o bumper.

4. Install remaining fasteners as shown.

#### Models with 6 ft. Bed

4. Using hitch as template drill a 1/2 hole thru frame at the center attachment both sides.
5. Install remaining fasteners as shown.

Tighten all M14 CL10.9 fasteners with torque wrench to 115 Lb.-Ft. (156 N\*M)

Tighten all 1/2 GR5 fasteners with torque wrench to 75 Lb.-Ft. (102 N\*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.