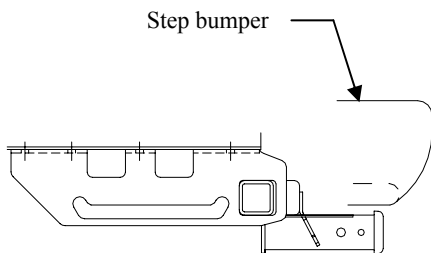


Installation Instructions

CHEVROLET SILVERADO PICKUP GMC SIERRA PICKUP

(Vehicles with amber turn signals)

Part Numbers:
41534



**Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or**

Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)
Weight Distributing	12,000 (5448 Kg)	1200 (545 Kg)
Weight Carrying Ball Mount	6000 (2724 Kg)	600 (272 Kg)

Hitch Shown In Proper Position

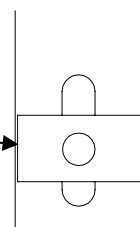
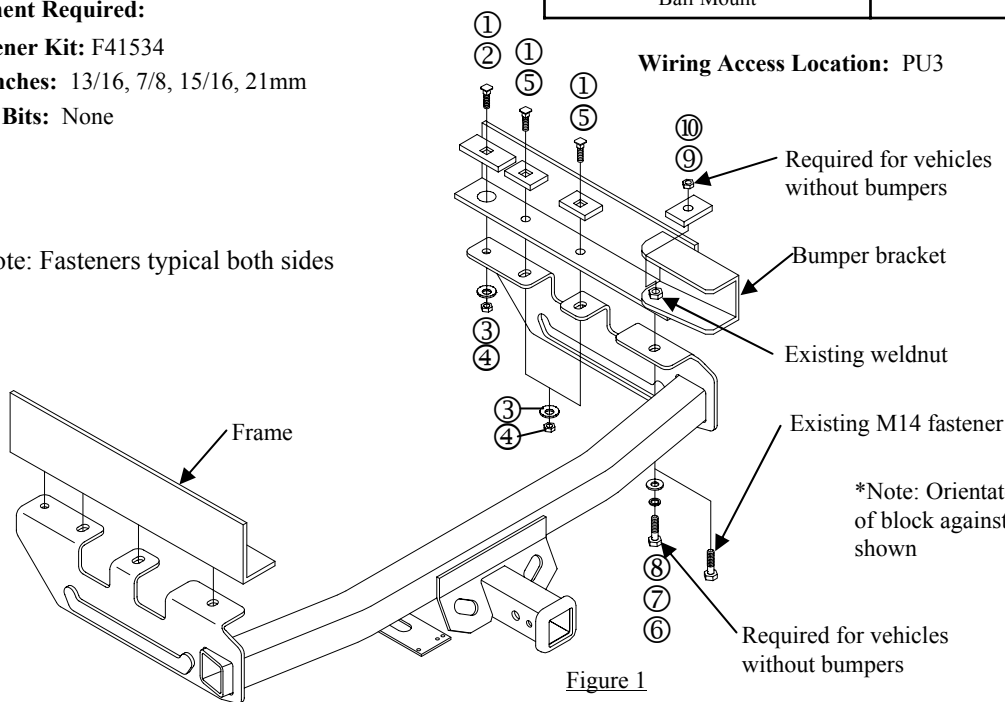
Equipment Required:

Fastener Kit: F41534

Wrenches: 13/16, 7/8, 15/16, 21mm

Drill Bits: None

Note: Fasteners typical both sides



①	Qty. (6)	Carriage Bolt 1/2-13 X 1.75	⑥	Qty. (2)	Bolt 9/16-12 X 1.75
②	Qty. (2)	Spacer .25 X 1.50 X 3.00	⑦	Qty. (2)	Flat Washer
③	Qty. (6)	Conical Washer	⑧	Qty. (2)	Lock Washer
④	Qty. (6)	Hex Nut 1/2-13	⑨	Qty. (2)	Spacer
⑤	Qty. (4)	Spacer	⑩	Qty. (2)	Hex Nut 9/16-12

Note: On vehicles without factory bumper, it may be necessary to relocate license plate mounting bracket

1. Remove existing M14 bolts from end of each frame rail.
2. Lift receiver into position, locating rearmost slots in receiver under existing weldnuts in vehicle frame.

Note: For vehicles w/o bumper, locate slots in receiver over fore/aft slot near end of frame.

3. Reinstall existing M14 bolts through receiver and frame into existing weldnuts.

Note: For vehicles w/o bumper, locate slots in receiver over fore/aft slot near end of frame.

See Figure 2 for placement of fasteners on vehicles w/o bumper.

4. Install remaining fasteners as shown.

Tighten all M14 CL10.9 fasteners with torque wrench to 115 Lb.-Ft. (156 N*M)

Tighten all 9/16 GR5 fasteners with torque wrench to 110 Lb.-Ft. (149 N*M)

Tighten all 9/16 GR5 fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.