INSTALLATION INSTRUCTIONS

CHEVROLET & GMC VANS

TOWING PRODUCTS

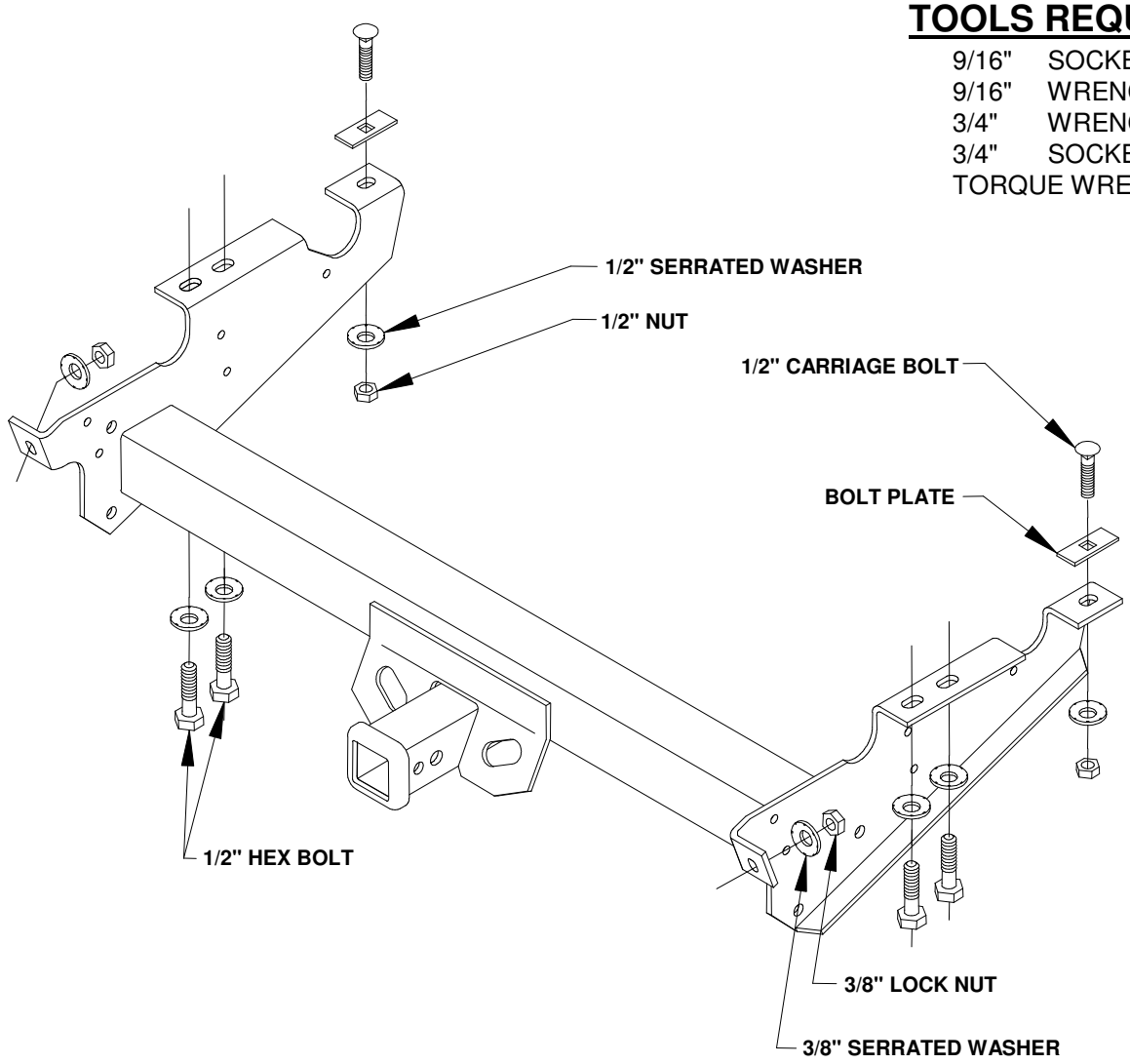
Product No.
41121
87481
SMALL PARTS PACKAGE 01130-265

WARNING: DO NOT LUBRICATE THREADS, BOLT FAILURE MAY OCCUR DUE TO OVER TIGHTENING.
WARNING: DO NOT DRILL OR WELD TO THIS HITCH.

IMPORTANT NOTES
USE ONLY TOWING PRODUCTS SUPPLIED OR APPROVED BOLTS, LOCKNUTS, AND WASHERS TO INSTALL THIS HITCH

TOOLS REQUIRED

9/16" SOCKET
9/16" WRENCH
3/4" WRENCH
3/4" SOCKET
TORQUE WRENCH



1. Remove the two lower bumper support brackets, one per side; save the bolts and washers. Save the bracket and return to the owner.
2. Place the left and right side brackets against the frame bottom. Install four 1/2" bolts and washers removed in step one. Leave the bolts loose.



1/2" PULL WIRE

3. Install two 3/8" bumper bolts (removed in step one), two 3/8" serrated washers, and two 3/8" lock nuts (from the parts package). Leave the lock nuts loose at this time.

!WARNING! Two 3/8" lock nuts must be used with two 3/8" bumper bolts; otherwise the receiver could loosen and separate from the vehicle.

4. Screw the pull wire (55392) onto a 1/2" carriage bolt. Feed the pull wire through a bolt plate and the large hole in the outboard side of the frame. Pull it out the bottom hole of the frame. Repeat for the other side. Install two 1/2" serrated washers, lock washers and nuts on the bolts. Leave the nuts loose at this time.

5. Tighten bolts and nuts in the exact order listed; this allows the receiver to be pulled rearward to the bumper before the frame bolts are tightened.
   *Torque two 3/8" lock nuts on the bumper to 30 ft.*lb.
   *Torque the 1/2" nuts and bolts to 75 ft.*lb.