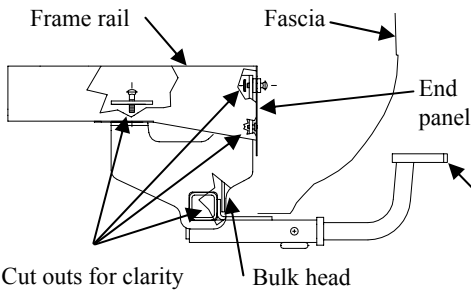


Installation Instructions

Saturn Aura

Chevrolet Malibu

Part Numbers:
36479, 90194
06658, 36327 U-Haul



Drawbar Kit:
 36065

Drawbar must be used in the **RISE** position only.

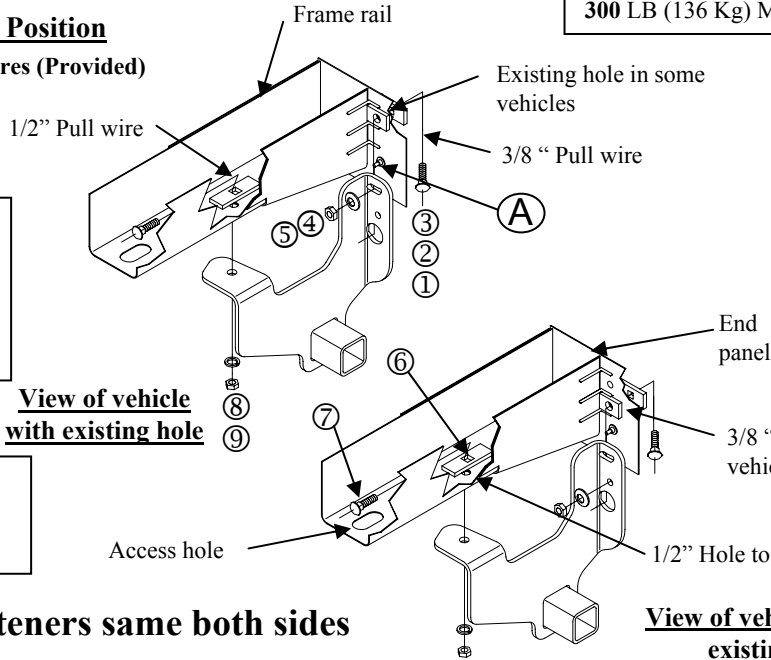
Do Not Exceed Lower of Towing Vehicle Manufacturer's Rating or

3500 LB (1589 Kg) Max Gross Trailer Weight
300 LB (136 Kg) Max Tongue Weight

Hitch Shown In Proper Position

Equipment Required: Pull wires (Provided)

- Fastener Kit:** 36479F
Wrenches: 11/16, 3/4
Drill Bits: 1/2", 3/8"



Wiring Access Location: PC1, PC2

Lower exhaust on dual exhaust system for ease of installation.

Vehicle needs to be jacked up if installation is from ground level.

Note: Bumper material is very tough and difficult to drill. Use Rotabroach hole cutting tool – Towing Products part number 40109 - 3/8" or carbide drill. (sold separately)

Lowering exhaust on vehicle that require drilling in end panel for ease of installation.

Fasteners same both sides

①	Qty. (2)	Carriage Bolt 3/8-16 x 1.50 GR5	⑥	Qty. (2)	Carriage Bolt 1/2-13 X 1.75 GR5
②	Qty. (2)	Spacer 1/4 X 1 X 2 Sq Hole	⑦	Qty. (2)	Spacer 1/4 X 1 X 3 Sq Hole
③	Qty. (2)	Spacer 1/4 X 1 X 2	⑧	Qty. (2)	Lock Washer 1/2"
④	Qty. (2)	Conical Washer 3/8"	⑨	Qty. (2)	Nut 1/2-13
⑤	Qty. (2)	Nut 3/8-16			

Instructions for vehicle without hole in end panel.

1. Raise hitch into position. Position the hitch against the end panel centering the over the bumper attachment bolt (A). Make sure the bracket is flat against the frame rail. Check alignment.
2. Using the hitch as a template mark and center punch hole locations. Drill two 3/8 hole through end panel. Remove burrs. Continue with remaining instructions.

Instructions for vehicle with hole in end panel.

1. Tape spacers (Item 3) into position. Feed pull wire through spacers (Item 3) behind end panel. Slide spacer (Item 2) onto pull wires then thread carriage bolts (Item 1) onto pull wire. Gently pull reinforcement plate and carriage bolt into position. Leave the bolt leaders attached or tape carriage bolts into position.
2. Raise hitch into position and install conical washer (Item 4) and nut (Item 5).
3. Using the hitch as a template, drill two 1/2" holes through frame rail.
4. Feed pull wire through hole in frame bracket, 1/2" hole in frame rail and access slot in frame rail as shown.
5. Feed pull wire through spacer (Item 7), attach to carriage bolt (Item 6), and pull fasteners through slot and into position as shown.
6. Loosely install lock washers (Item 8) and nuts (Item 9) onto carriage bolts.
7. Torque all fasteners to specifications.

Tighten all 3/8-16 GR5 fasteners with torque wrench to 30 Lb.-Ft. (47 N*M)

Tighten all 1/2-13 GR5 fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.