

Installation Instructions

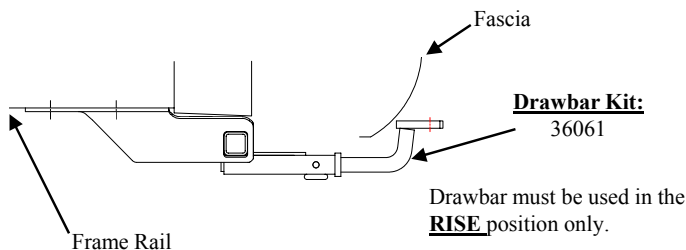
Part Numbers:

Chevrolet Impala

36407

06389

90137



**Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or**

3500 LB Max Gross Trailer Weight

300 LB Max Tongue Weight

Wiring Access Location: PC3, PC4

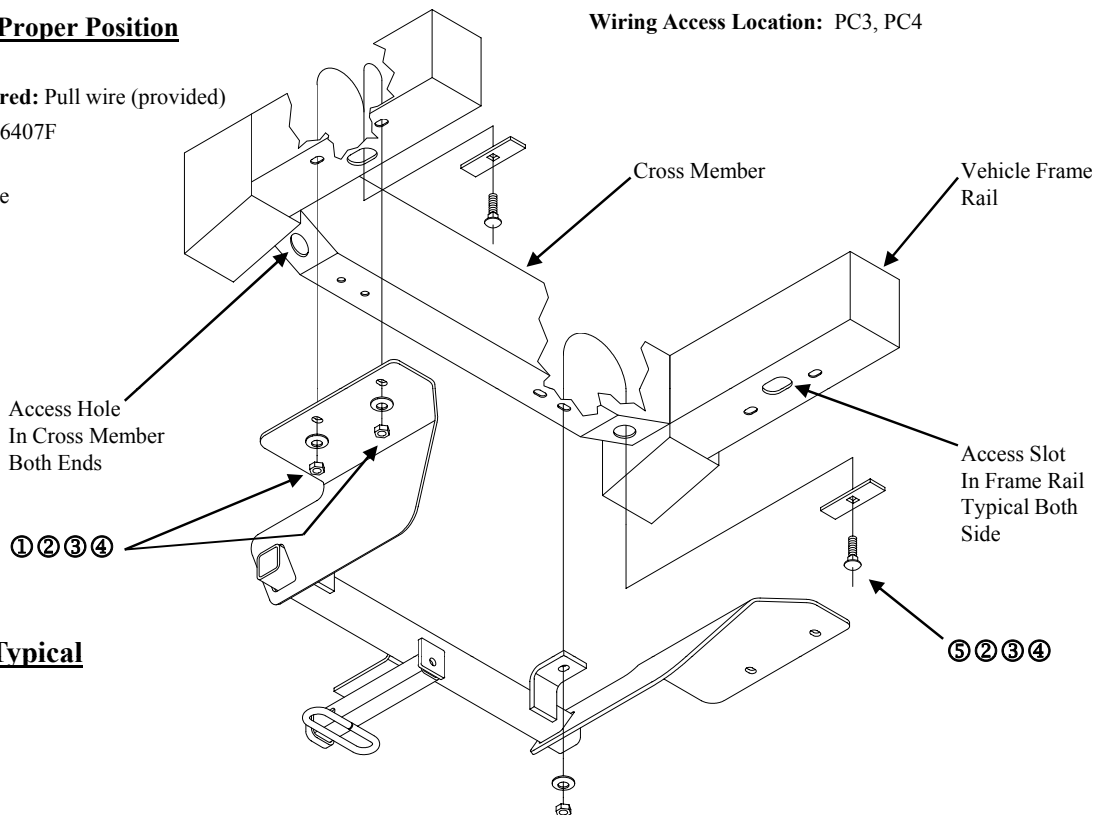
Hitch Shown In Proper Position

Equipment Required: Pull wire (provided)

Fastener Kit: 36407F

Wrenches: 3/4

Drill Bits: None



Fasteners Typical Both Sides

①	Qty. (4)	Carriage Bolt ½-13 x 1-1/4"	④	Qty. (6)	Hex Nut ½-13
②	Qty. (6)	Block ¼ x 1 x 3	⑤	Qty. (2)	Carriage Bolt ½-13 x 1-3/4"
③	Qty. (6)	Conical Toothed Washer ½"	⑥	Qty. (4)	Pull wire

- Lower exhaust by removing rubber hangers from hanger brackets. If vehicle is equipped with dual exhaust, lower exhaust both sides.
- Fishwire ½-13 x 1-1/4" lg. carriage bolts and blocks thru access slot and over holes in vehicle frame rail, both sides.
- Fishwire ½-13 x 1-3/4" lg. carriage bolts and blocks thru access holes in vehicle cross member and down thru holes in cross member as shown.
- Raise hitch into position. Install conical toothed washers and nuts as shown.
- Tighten all ½-13 GR5 fasteners with torque wrench to 75 lb.-ft.

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Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.