

Note: Fasteners	typical	both	sides
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iage bolt 1/2-13 X 2.00 Gr5		
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①	Qty. (2)	Carriage bolt 7/16-14 X 1.50 Gr5	(5)	Qty. (1)	Carriage bolt 1/2-13 X 2.00 Gr5
2	Qty. (2)	Conical washer 7/16	6	Qty. (1)	Conical washer 1/2
3	Qty. (2)	Hex nut 7/16-14	Ø	Qty. (1)	Hex nut ½-13
4	Qty. (2)	Spacer (small sq holes)	8	Qty. (1)	Spacer

- 1. Lower exhaust system at the rubber isolator (3). Spraying a lubricant on the metal hanger rod and the rubber isolator helps
- Drill 1" access hole in bottom of each frame rail. See Figure 2. 2
- Feed pull wires with spacer and bolt into frame rail thru 1" drilled hole and out the attachment holes. Leave pull wire attached 3
- 4 Paint any exposed metal.
- 5. Raise hitch into position and attach as shown in Figure 1. Remove pull wires and attach conical washers and nut (be careful not to push fastener back into frame rail). Hand tighten.
- 6. Attach hitch to tow hook as shown in Figure 1. Orient the spacers with respect to the tow hook as shown.
- 7. Check to assure hitch is centered on vehicle.
- 8. Torque all fasteners to specifications.
- 9. Raise exhaust system back into position.

Tighten all ½ GR5 fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)

Tighten all 7/16 GR5 fasteners with torque wrench to 50 Lb.-Ft. (68 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

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