

# Installation Instructions

## Ford Focus

Part Numbers:

**24805**

**60886**

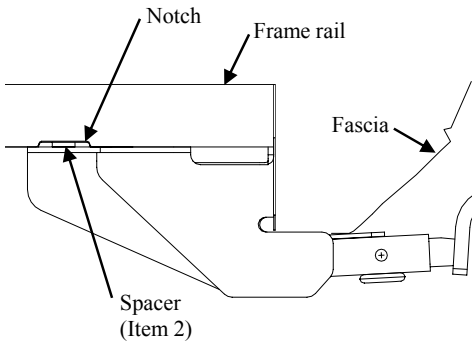
**77176**

**24786 U-Haul**

**Do Not Exceed Lower of Towing Vehicle  
Manufacturer's Rating or**

**2000 LB (908 Kg) Max Gross Trailer Weight**

**200 LB (90.8 Kg) Max Tongue Weight**



**Drawbar Kit:**  
3593

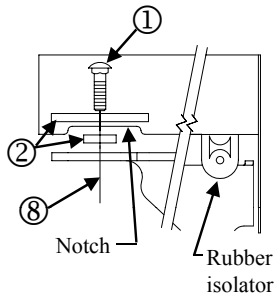
Drawbar must be used in the  
**Rise** position only.

### Hitch Shown In Proper Position

**Equipment Required:** Tin Snips

**Fastener Kit:** 24805F

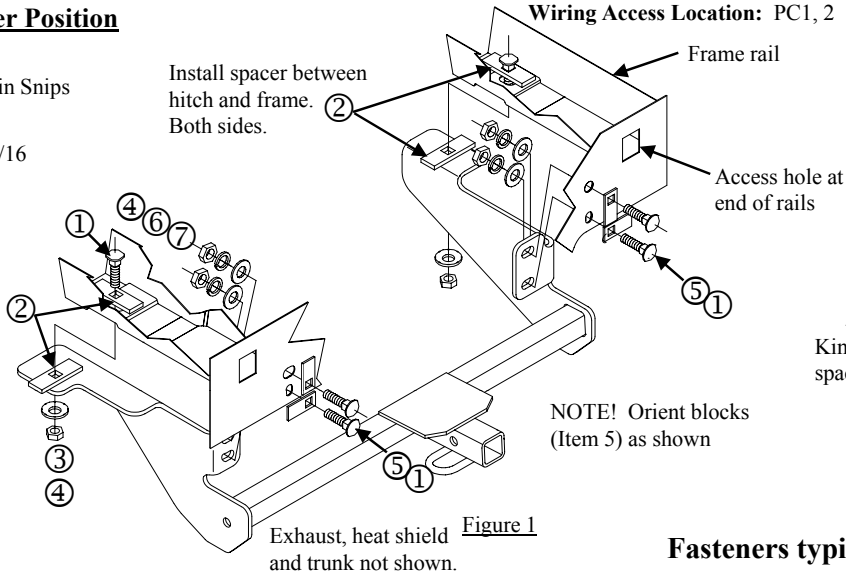
**Wrenches:** 10mm, 11/16



**Figure 2**

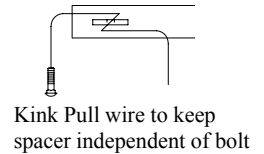
Drivers frame rail

Install spacer between  
hitch and frame.  
Both sides.



**Figure 1**

**NOTE!** Orient blocks  
(Item 5) as shown



**Figure 3**

**Fasteners typical both sides.**

①	Qty. (6)	Carriage bolt 7/16-14 X 1.50 GR5	⑤	Qty. (4)	Spacer, small
②	Qty. (4)	Spacer, large	⑥	Qty. (4)	Lock washers
③	Qty. (2)	Conical washers	⑦	Qty. (4)	Flat washer
④	Qty. (6)	Hex nuts 7/16-14	⑧	Qty. (2)	Pull wire 7/16 (not shown)

- Lower exhaust system at the rubber isolator. Spraying a lubricant on the metal hanger rod and the rubber isolator helps removal.
- Loosen the heat shield by removing the nuts. Note: heat shield cannot be removed.
- Trim heat shield around the notch at the attachment hole. See Figure 2.
- Bend heat shield back into position and re-install nuts.
- Using pull wires, feed spacers (Item 2) and carriage bolts into position (both rail). Access hole located at end of the frame rail and before the impact bar. Leave pull wire attached. Note: It is much easier if bolt and spacer are not engaged while inserting them into frame, refer to illustration. See Figure 3
- Install spacer (Item 2) between hitch and frame. Both sides. See Figure 2
- Raise hitch into position over the exhaust. Sandwiching the heat shield between the hitch and the rail on the drivers side.
- Remove pull wires and attach conical washers and nut (be careful not to push fastener back into frame rail).
- Install remaining fasteners as shown above. Figure 1. **NOTE!** Orient blocks (Item 5) as shown. (Blocks must not overlap)
- Torque all fasteners to specifications.
- Raise exhaust system back into position.

Tighten all 7/16-14 GR5 fasteners with torque wrench to 50 Lb.-Ft. (68 N\*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.