

1	Qty. (4)	Hex Bolt 5/8-11 X 4	3	Qty. (4)	Hex Nut 5/8-11
2	Qty. (4)	Lock Washer 5/8			

Bushing

- 1. Place 5/8 bolts into bushing from the outboard side of the frame rails. Leave flush with the inboard frame rail.
- 2. Raise hitch into position and push 5/8 bolts through brackets to support hitch.
- 3. Attached remaining fasteners as shown.

Tighten all 5/8-11 fasteners with torque wrench to 100 Lb.-Ft. (136 N\*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.