Installation Instructions Frame **Chrysler PT Cruiser** Bumper

Part Numbers:

24759

77135

60818

Drawbar Kit: Do Not Exceed Lower of Towing Vehicle Manufacturer's Rating or

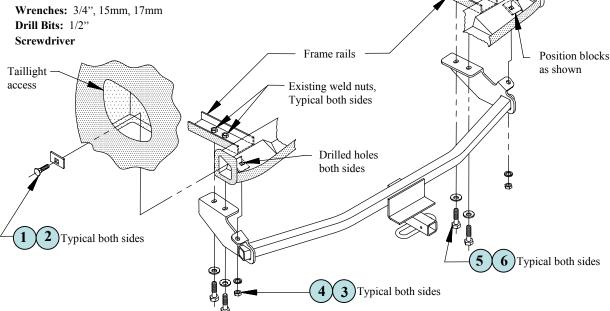
> 2000 LB Max Gross Trailer Weight 200 LB Max Tongue Weight

Wiring Access Location: SUV 1, SUV 2

Hitch Shown In Proper Position

Equipment Required:

Fastener Kit: 24759N



Drawbar must be used in the

RISE position only.

①	Qty. (2)	1/2"-13 X 1-3/4" Carriage bolt	4	Qty. (2)	1/2" Hex nut
2	Qty. (2)	1/4" X 1-1/2" X 2" Block	(5)	Qty. (4)	M10 X 1.50 X 35mm CL8.8 Hex bolt
3	Qty. (2)	1/2" Lock washer	6	Qty. (4)	3/8" Conical washer

- 1. Remove tow hooks if present. Return tow hooks & fasteners to owner.
- 2. Remove both taillights by removing screw at bottom of light cover.
- 3. Lower exhaust at (2) hangers, (1) at front and (1) at rear of muffler.
- 4. Position hitch as shown and install M10 fasteners provided.
- 5. Using hitch as a template, drill 1/2" holes in (2) places.
- 6. Fishwire carriage bolt and block through access holes in taillight openings, as shown.
- 7. Torque all fasteners to specifications shown below.
- 8. Re-install exhaust hangers and taillights.

Tighten all 1/2" fasteners with torque wrench to 75 Lb.-Ft. Tighten all M10 CL8.8 fasteners with torque wrench to 38 Lb.-Ft.

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.