Cequent[™] **Performance Products, Inc.**



Installation Instructions

PART NUMBERS: 76004, 84999



Applications:

Models Years Make 2015-Current* Chevrolet Colorado 2015-Current* GMC Canyon

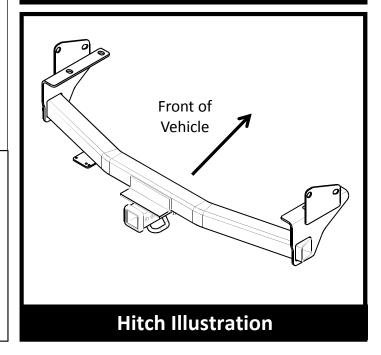
*Visit our website for the most up to date information regarding application years and trim levels.

Installation Time: 35 min

The time listed above is the average time for professional installers. If you do not feel comfortable performing this installation on your own or are in need of assistance, please contact a professional installer.



Representative Vehicle Photo

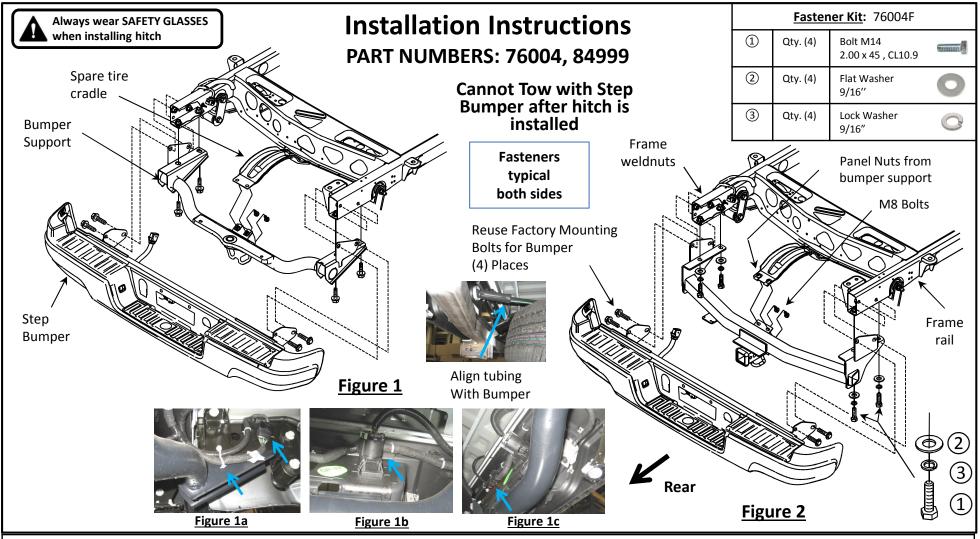


Equipment Required:



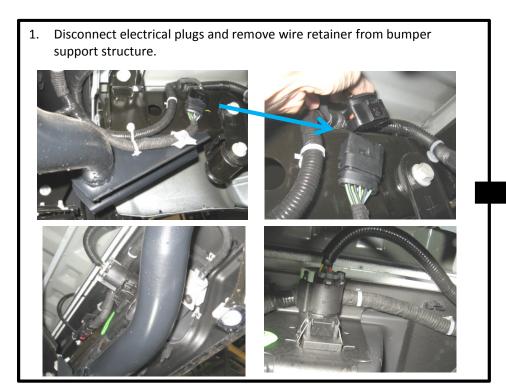
DO NOT EXCEED LOWER OF TOWING VEHICLE **MANUFACTURER'S RATING OR:**

Hitch Type	Max Gross Trailer Weight	Max Tongue Weight
Weight Carrying	8000 lb. (3632 kg)	800 lb. (363 kg)
Weight Distributing	10,000 lb. (4540 kg)	1000 lb. (454 kg)

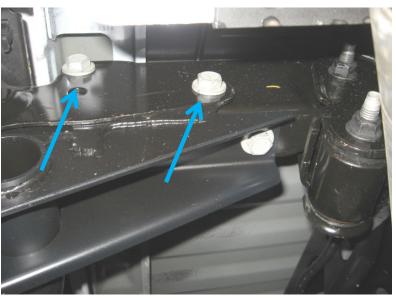


CANNOT TOW WITH STEP BUMPER AFTER HITCH IS INSTALLED.

- Disconnect electrical plugs and remove wire retainer from bumper support structure (figure 1a, 1b, and 1c).
- 2. Remove vehicle step bumper by removing two (2) bolts on each side of bumper brackets. See figure 1.
- 3. Remove vehicle bumper support by removing the four (4) bolts from bottom of frame and the (2) M8 bolts at spare tire cradle (keep M8 bolts to re-install).
- 4. Raise hitch into position and install the provided M14 hex bolts, lock washers, and flat washers into bottom four (4) existing weldnuts in frame. See figure 2.
- 5. Re-install spare tire cradle re-using original fasteners. Tighten M8 bolts to 20 Lb.-Ft. (28 N*M). See figure 2.
- 6. Re-install the step bumper using the original four (4) side fasteners. NOTE: Be sure to align the plastic tube for spare tire mechanism.
- 7. Reconnect all electrical plugs.
- 8. Raise spare tire back into position, if required.
- 9. Return vehicle bumper support and bottom four (4) factory bolts to owner.
- 10. Tighten all M14 CL10.9 fasteners with torque wrench to 100 Lb.-Ft. (136 N*M) AProper torque is needed to keep the hitch secure to the vehicle when towing.

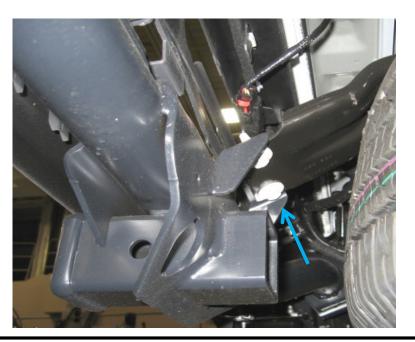


Remove vehicle <u>step bumper</u> by removing two (2) bolts on <u>each side</u> of bumper brackets.



3. Remove vehicle bumper support by removing the four (4) bolts from bottom of frame and the (2) M8 bolts at spare tire cradle (keep M8 bolts to re-install).

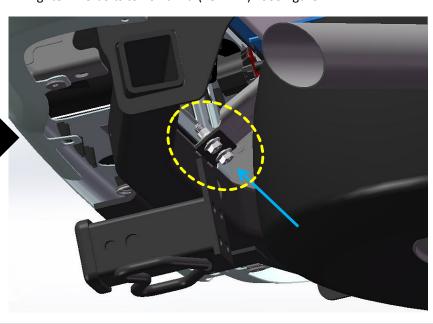




4. Raise hitch into position and install the provided M14 hex bolts, lock washers, and flat washers into <u>bottom</u> four (4) existing weldnuts in frame. See figure 2.



5. Re-install spare tire cradle re-using original fasteners. Tighten M8 bolts to 20 Lb.-Ft. (28 N*M). See figure 2

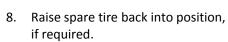


6. Re-install the step bumper using the original four (4) <u>side</u> fasteners. NOTE: Be sure to align the plastic tube for spare tire mechanism.



7. Reconnect all electrical plugs.







- 9. Return vehicle bumper support and bottom four (4) factory bolts to owner.
- Tighten all M14 CL10.9 fasteners with torque wrench to 100 Lb.-Ft. (136 N*M)