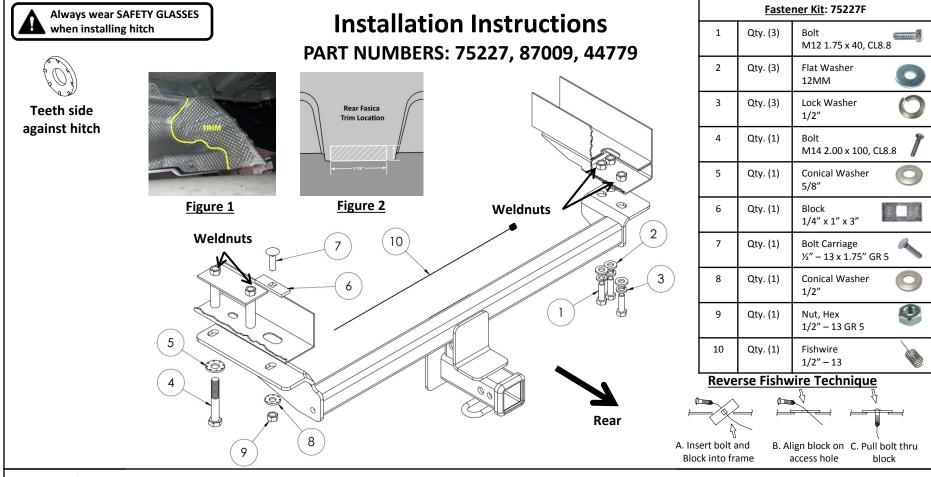
Cequent[™] Performance Products, Inc.



Installation Instructions PART NUMBERS: 75227, 87009, 44779



Applications: Years Make	Models	Installation Time: 45 min The time listed above is the average time for professional installers. If you do not feel comfortable performing this installation on your own or are in need of assistance, please contact a professional installer.		me		
2012 – Current Range Ro *Visit our website for the most information regarding applicati levels.	up to date			t l of		
Equipment Require	d: 10 mm, 19 mm, 22 mm, 3/4" Torque			Rep	resentative Vehicle Photo	
Glasses Ratchet	Tape Aeasure	h Tin Snips			Front of Vehicle	
	EXCEED LOW					
Hitch Type	Max Gross Tr	ailer Weight	Max Tongue Weight			
Weight Carrying	4500 lb. (2041 kg)	675 lb. (306 kg)		And a contraction of the contrac	
Weight Distributing	>	ζ.	Х		Hitch Illustration	



1. Lower Exhaust

2.

• Detach 3 rubber isolators from exhaust; 1 on the driver side, 2 on the passenger side. Use a spray lubricant to assist in detaching. Lower exhaust slowly and help support it to prevent damage. Temporarily Remove Rear Heat Shield

- Using a permanent marker, trace on the heat shield where it touches the inside fascia near both exhaust pipes; shown in Figure 1.
- Remove Rear Heat Shield by removing 4 10mm hex bolts and 8 screws. Set Heat Shield aside, trimming will be required later.
- 3. Adding Block and Bolt to Access Hole
 - Using the reverse fishwire technique, fish the 1/2" Carriage Bolt (Item 7) and Block (Item 6) through the rearward access hole on the driver side frame rail. For ease of hitch installation, leave the fishwire temporarily attached to lead bolt through hitch slot.
- 4. Trim Fascia and Heat Shield
 - Using a utility knife and tin snips, trim the fascia and heat shield respectively as shown in Figure 2; approximately 3 7/8" wide by 1" high from bottom of fascia.
 - Using the permanent marker lines as a guide, trim the corners of Rear Heat Shield; shown in Figure 1. Reinstall the Heat Shield.
- 5. Installing Hitch
 - Raise the hitch into position. Thread the fishwire through the appropriate slot to prevent bolt and block to be pushed into the frame.
 - Install fasteners as shown. Torque the 1/2" fastener to 75 ft-lbs (102N-m), torque the M14 fastener to 100 ft-lbs (136 N-m), and torque the M12 fasteners to 68 ft-lbs (92 N-m).
- 6. Raise Exhaust
 - Lift the exhaust back into position and reattach the 3 rubber isolators.

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

A Proper torque is needed to keep the hitch secure to the vehicle when towing. 1. Lower Exhaust – Detach 3 rubber isolators from exhaust; 1 on the driver side, 2 on the passenger side. Use a spray lubricant to assist in detaching. Lower exhaust slowly and help support it to prevent damage.

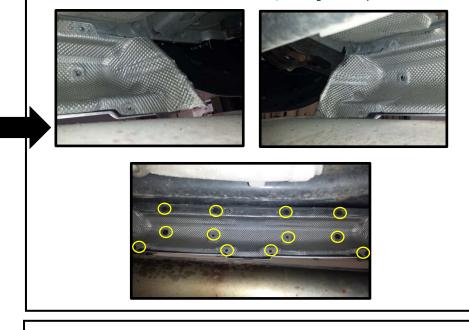


3. Adding Block and Bolt to Access Hole –Using the reverse fishwire technique, fish the 1/2" Carriage Bolt (Item 7) and Block (Item 6) through the rearward access hole on the driver side frame rail. For ease of hitch installation, leave the fishwire temporarily attached to lead bolt through hitch slot.





2. Temporarily Remove Rear Heat Shield – Using a permanent marker, trace on the heat shield where it touches the inside fascia near both exhaust pipes. Remove Rear Heat Shield by removing 4 – 10mm hex bolts and 8 screws. Set Heat Shield aside, trimming will be required later.



4. Trim Fascia and Heat Shield – Using a utility knife and tin snips, trim the fascia and heat shield respectively; approximately 3 7/8" wide by 1" high from bottom of fascia. Using the permanent marker lines as a guide, trim the corners of Rear Heat Shield. Reinstall the Heat Shield.



5. Installing Hitch – Raise the hitch into position. Thread the fishwire through the appropriate slot to prevent bolt and block to be pushed into the frame. Install fasteners as shown. Torque the 1/2" fastener to 75 ft-lbs (102N-m), torque the M14 fastener to 100 ft-lbs (136 N-m), and torque the M12 fasteners to 68 ft-lbs (92 N-m).

 Proper torque is needed to <u>keep the hitch secure to</u> the vehicle when towing.





6. Raise Exhaust – Lift the exhaust back into position and reattach the 3 rubber isolators.

