

Installation Instructions

Part Numbers:

Ford Mustang

All models including V-6, V-6 Premium, GT 5.0 Liter, GT- Premium, GT/California-Special & Shelby GT500 5.4 Liter
And convertible models of the above.

24863

60280

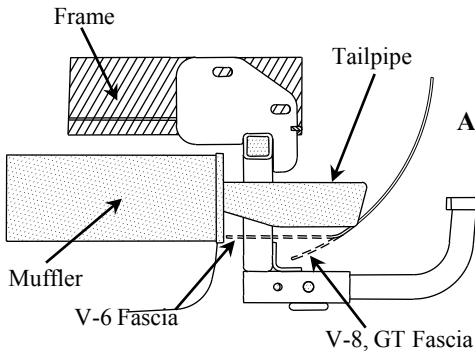
77238

24843 (U-Haul)

Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or

2000 LB (908 Kg) Max Gross Trailer Weight

200 LB (90.8 Kg) Max Tongue Weight



Drawbar Kit:

3594

Drawbar must be used in the

Rise position only.

Hitch Shown In Proper Position

Equipment Required:

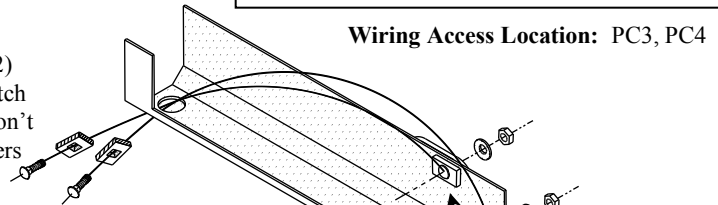
Fastener Kit: 24863F

Wrenches/Socket: 13mm, 11/16

Drill Bits: None

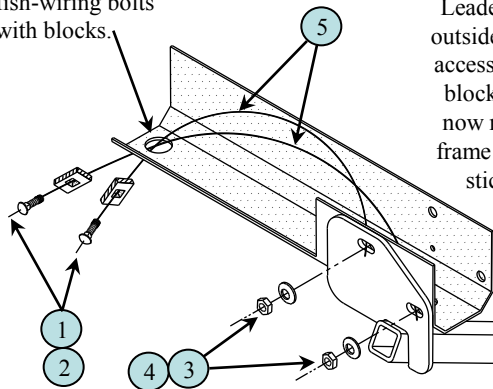
Other Tools: Universal joint
& extension, spray lubricant.

It may help to have (2)
people when raising hitch
into place so that you don't
push ends of bolt leaders
back into frame.



Wiring Access Location: PC3, PC4

Large access hole in
bottom of frame for
fish-wiring bolts
with blocks.



Insert large coiled end of Bolt
Leaders through attachment holes in
outside of frame and out through large
access hole. Insert coiled end through
block and screw on to bolt. You are
now ready to pull assembly through
frame and leave ends of Bolt Leaders
sticking out a couple of inches.

Vehicle frames
cut-away to
show detail

Carriage bolts with
blocks shown in place
inside of frame.

Fasteners typical,
both sides of vehicle.

This is a magnified
view of a Bolt Leader



1	Qty. (4)	Carriage Bolt, 7/16"-14 x 1-1/2"	4	Qty. (4)	Hex Nut, 7/16"-14
2	Qty. (4)	Block, 7/8" x 1-1/2", with square hole	5	Qty. (5)	Bolt Leader, 7/16" (one extra)
3	Qty. (4)	Conical Toothed Washer, 7/16"			

- Lower vehicle exhaust by removing muffler metal tangs out of rubber exhaust hangers at rear of vehicle, See **Picture 1**, next page. Also loosen strap bolts holding exhaust together in front of muffler both sides. Rotate mufflers downward so that you have access to round holes in bottom of frame for fish-wiring bolts in place. See **Picture 2**, next page.
- Fish-wire carriage bolts with blocks up through round access hole in bottom of frame and out through holes on outside of frame, both sides of vehicle. Push end of bolts back inside frame and leave bolt leader wire ends sticking out. See **Picture 3**, next page.
- Raise hitch into position above tailpipes with hitch tubing pushing muffler hangers upward. Locate hitch frame brackets on outside of frame, being careful to guide bolt leader wire ends through slots in hitch frame brackets as you raise and locate brackets in place.
- Pull ends of carriage bolts through vehicle frame and hitch brackets and loosely install conical toothed washers and hex nuts. Make sure carriage bolts engage with square hole in block as you pull bolts through frame.
- On V-6 models pull hitch rearward as far as possible to allow for more muffler clearance.
- Torque hex nuts both sides of vehicle to specifications below.
- Raise mufflers back in to position and insert metal muffler tangs through rubber hangers both sides. Tighten strap bolts holding exhaust together in front of mufflers. **Note!** To allow more clearance with bottom of hitch frame brackets and top of tailpipes you can twist muffler and tailpipe around before tightening bolts.

Tighten 7/16"-14 x 1-1/2" Carriage Bolts with torque wrench to 50 Lb.-Ft. (68 N*M)

Installation Instructions

Ford Mustang

All models including V-6, V-6 Premium, GT 5.0 Liter, GT- Premium, GT/California-Special & Shelby GT500 5.4 Liter
And convertible models of the above.

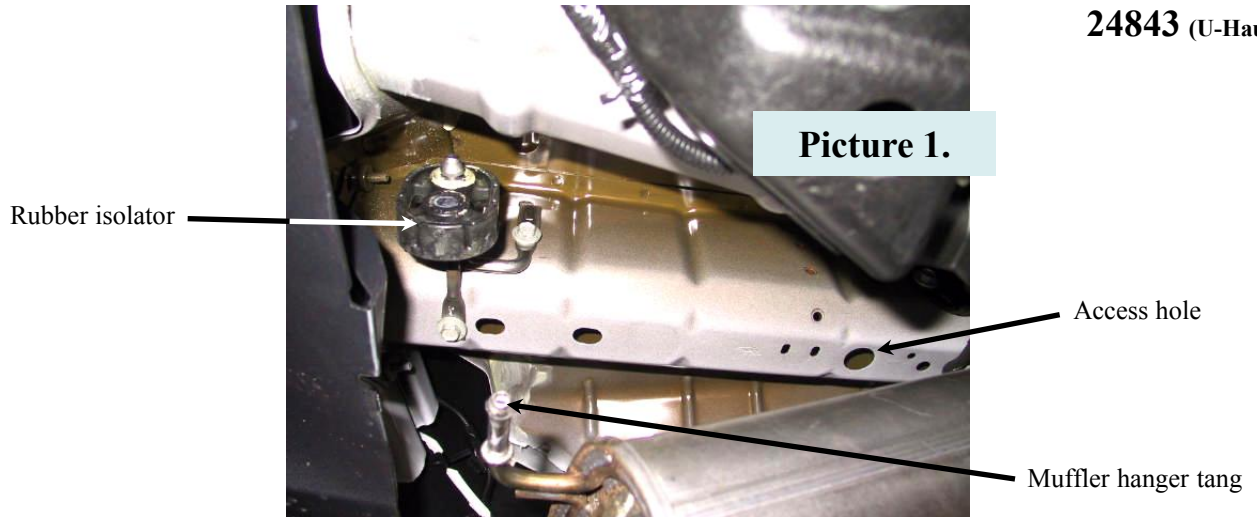
Part Numbers:

24863

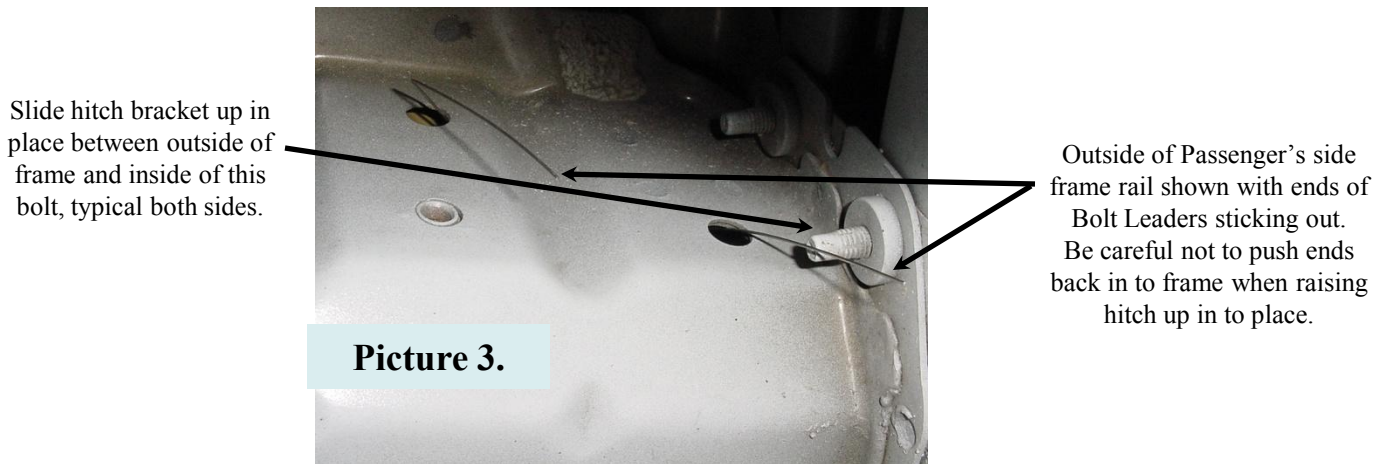
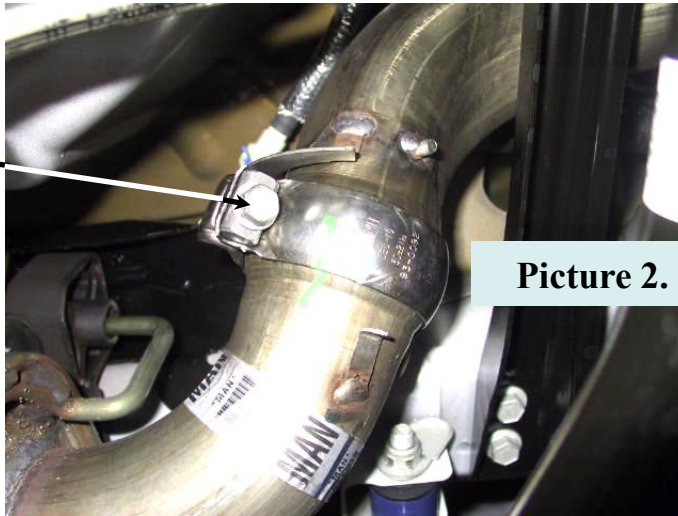
60280

77238

24843 (U-Haul)



Loosen these bolts on exhaust so that mufflers can be rotated downward, after removing muffer hanger tangs out of rubber isolators typical both sides of vehicle shown above.



Tighten 7/16"-14 x 1-1/2" Carriage Bolts with torque wrench to 50 Lb.-Ft. (68 N*M)