Installation Instructions

PART NUMBERS: 76553, 84553, CQT76553

⚠ WARNING

To prevent SERIOUS INJURY, DEATH or PROPERTY DAMAGE:

- **ALWAYS read, understand and follow warnings and instructions for your hitch BEFORE installation. Keep for future reference.**
- **DO NOT cut, weld or modify this receiver.**
- **CHECK all fasteners are tight and your hitch is securely mounted to your vehicle periodically.**
- **ALWAYS read, understand and follow all warnings and instructions for your vehicle and for other accessories you will use with your hitch BEFORE use.**
- **LOAD the trailer heavier in front.**
- **DO NOT exceed lower of towing vehicle manufacturer's rating or:**

Hitch Type	Max Gross Trailer Weight	Max Tongue Weight
Weight Carrying	2000 lb. (908 kg)	300 lb. (136 kg)
Weight Distributing	X	X

- **ALWAYS wear your seatbelt.**
- **SLOW DOWN when towing, NEVER exceed any posted speed limit.**
- **If EXCESS SWAY occurs, take your foot off the gas pedal and hold the steering wheel as steady as possible. DO NOT apply your brakes and DO NOT speed up.**

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Applications:

Years	Make	Models
2022 -Current*	Toyota	Corolla Cross

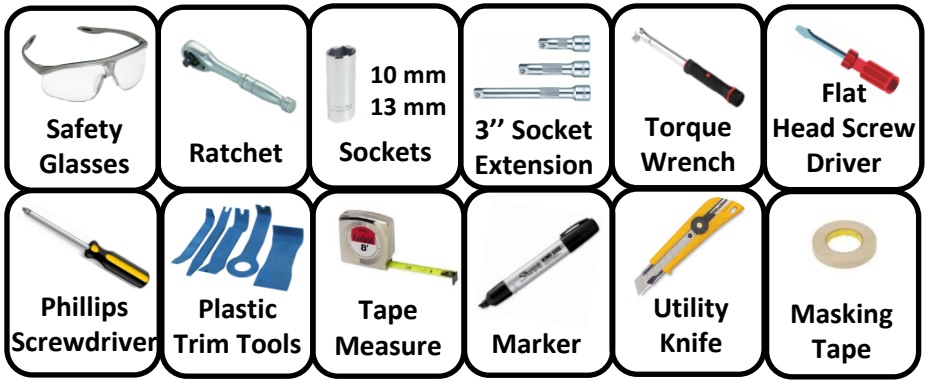
*Visit our website for the most up to date information regarding application years and trim levels.

Installation Time: 75 min

The time listed above is the average time for professional installers. If you do not feel comfortable performing this installation on your own or are in need of assistance, please contact a professional installer.

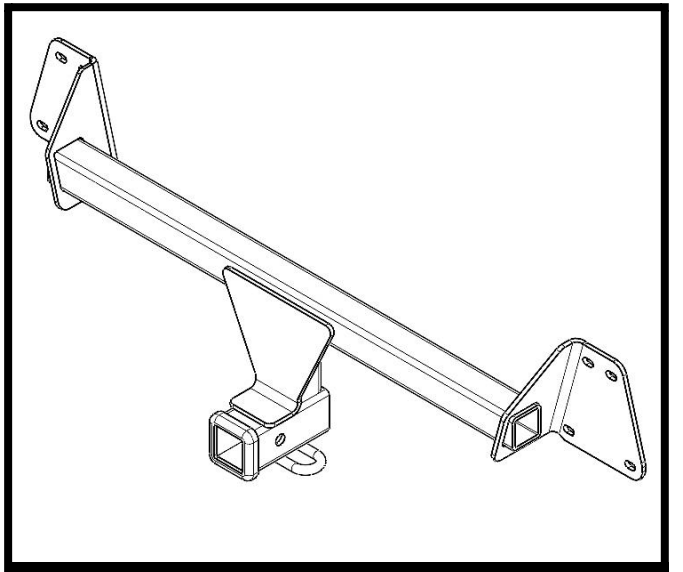
Representative Vehicle Photo

Equipment Required:



DO NOT EXCEED LOWER OF TOWING VEHICLE MANUFACTURER'S RATING OR:

Hitch Type	Max Gross Trailer Weight	Max Tongue Weight
Weight Carrying	2000 lb. (908 kg)	300 lb. (136 kg)
Weight Distributing	X	X



Hitch Illustration

Always wear SAFETY GLASSES when installing hitch

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Fastener Kit : 76553F		
①	Qty. (8)	Hex bolt M8 x 1.25 x 40 CL10.9
②	Qty. (8)	Conical washer 3/8"

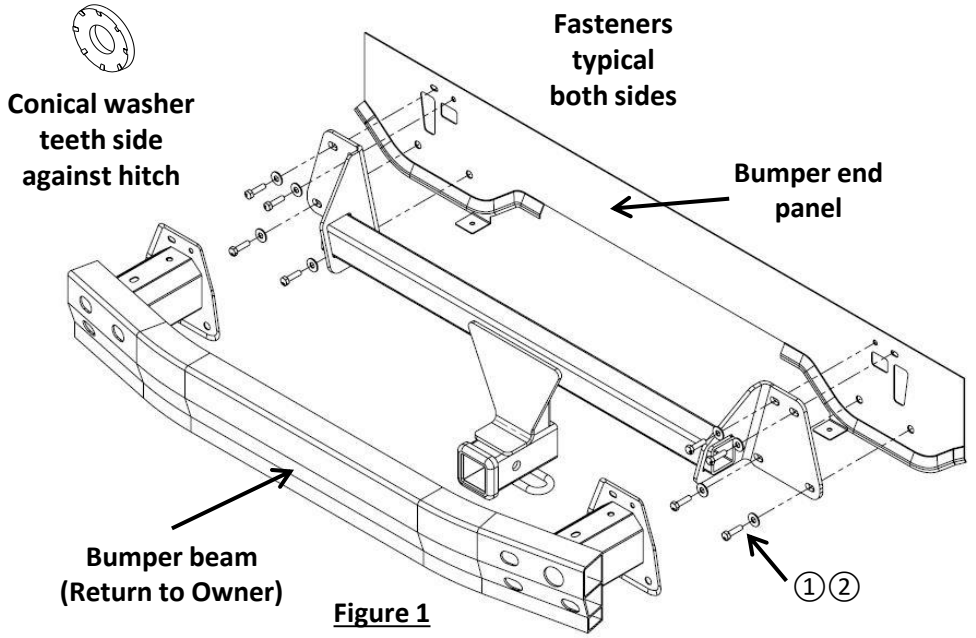
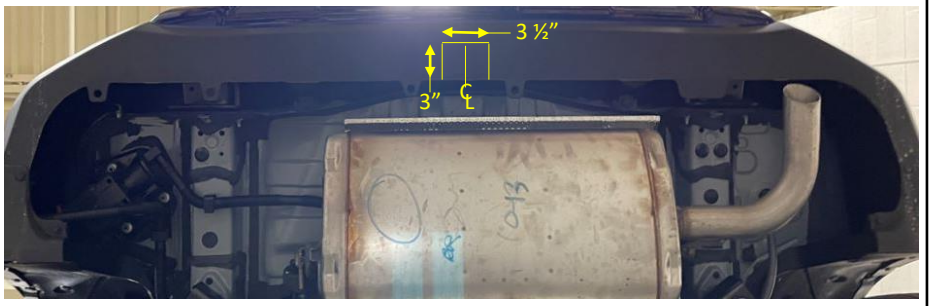


Figure 1

*Dimensions are approximate



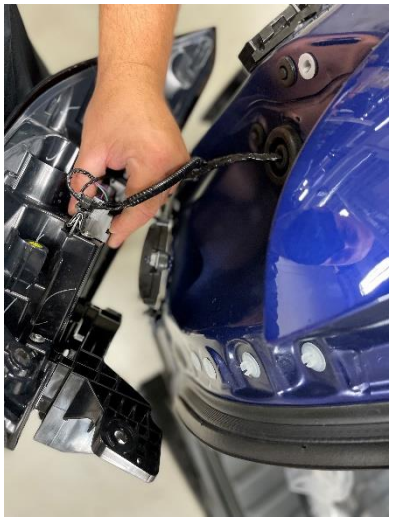
Fascia trim example

Figure 2

1. **Remove taillights** – Open liftgate, using 10mm socket, remove (2) screws from taillight. Gently but firmly slide the taillight rearward to remove, unplug connector, set aside. Repeat for other side.
2. **Remove screws from liftgate area-** using 10mm socket remove (4) screws from fascia in liftgate area, using Phillips head screwdriver, remove (2) screws from fascia in liftgate area.
3. **Remove splash gaurds (if present)**– using 10mm socket remove (4) screws from each splash guard. Remove (2) plastic push rivets located at the bottom of the fascia near the muffler.
4. **Partially remove wheel well trim –** remove (4) plastic push rivets from each side in wheel well area. Using a fascia removal tool gently pry wheel well trim away from fascia. (Use masking tape on painted surface to help prevent scratches) **Tip:** pull the wheel well liner out of the way and reach inside to feel for tabs to push to help release wheel well trim from the fascia.
5. **Remove fascia –** remove plastic push rivet located behind wheel well trim, (1) each side. Starting from the wheel well area (each side), gently pull fascia away from the vehicle, using a plastic fascia removal tool to aid removal. Unplug any electrical connectors
6. **Remove bumper beam –** using a 13mm socket, remove (8) M8 bolts, (4) per side, attaching bumper beam to end panel. Return bumper and bolts to vehicle owner. **See Figure 1.**
7. **Hitch installation –** raise hitch into position aligning attachment holes in hitch with weldnuts in the end panel. **See Figure 1.**
8. **Install fasteners -** Loosely install the supplied M8 bolts and conical washers (teeth side toward hitch) into weldnuts in end panel, (4) per side.
9. **Tighten all fasteners with torque wrench to 20 Lb.-Ft. (27 N*M)**
   ⚠ Proper torque is needed to keep the hitch secure to the vehicle when towing.
10. **Trim fascia in area of hitch –** using a tape measure, marker and utility knife, measure, mark, and trim the center area of the fascia. Be sure there are no wires or sensors in area before cutting. *Dimensions are approximate. **See Figure 2.**
11. **Reinstall fascia –** reinstall the fascia in reverse order of the steps taken to remove it. Be sure to reconnect any electrical connectors removed earlier.
12. **Reinstall splash gaurds and taillights** – reinstall the splash gaurds using the fasteners removed earlier. Reinstall taillights using the fasteners removed earlier. Be sure to reconnect electrical connectors removed earlier.

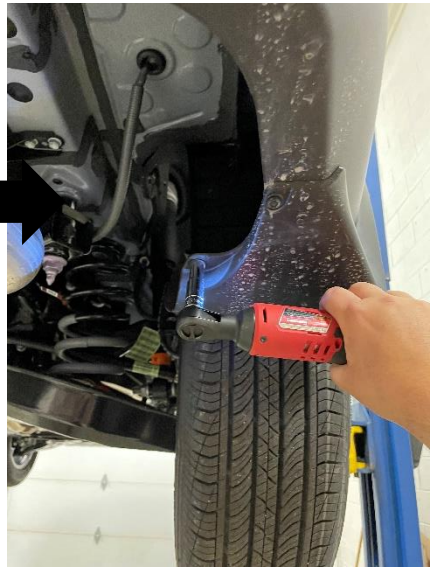
Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.

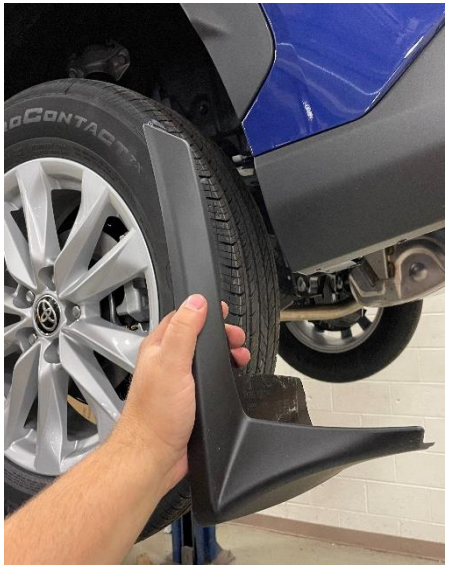
1. **Open liftgate, remove taillights** – using 10mm socket, remove (2) screws from taillight. Gently but firmly slide the taillight rearward to remove, unplug connector, set aside. Repeat for other side.



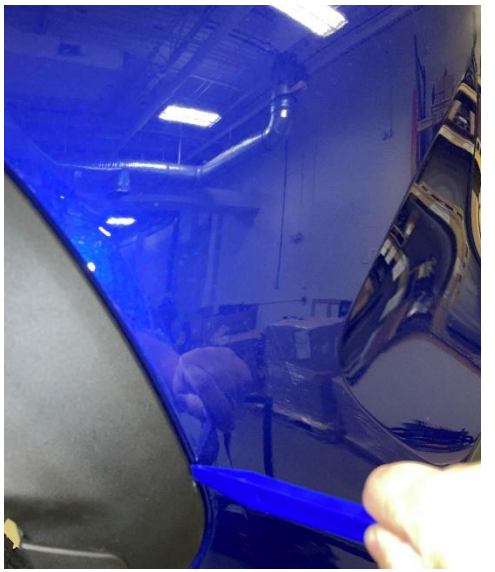
2. **Remove screws from liftgate area -** using 10mm socket remove (4) screws from fascia in liftgate area, using Phillips head screwdriver, remove (2) screws from fascia in liftgate area.

3. **Remove splashgaurds (if present)** – using 10mm socket remove (4) screws from each splashguard. Remove (2) plastic push rivets located at the bottom of the fascia near the muffler.





4. **Loosen wheel well trim –** remove (4) plastic push rivets from each side in wheel well area. Using a fascia removal tool gently pry wheel well trim away from fascia. (Use masking tape on painted surface to help prevent scratches) **Tip:** pull the wheel well liner out of the way and reach inside to feel for tabs to push to help release wheel well trim from the fascia.



5. **Remove fascia –** remove plastic push rivet located behind wheel well trim, (1) each side. Starting from the wheel well area (each side), gently pull fascia away from the vehicle, using a plastic fascia removal tool to aid removal. Unplug any electrical connectors

6. Remove bumper beam – using a 13mm socket, remove (8) M8 bolts, (4) per side, attaching bumper beam to end panel. Return bumper and bolts to vehicle owner. **See Figure 1.**

7. Hitch installation – raise hitch into position aligning attachment holes in hitch with weldnuts in the end panel. **See Figure 1.**

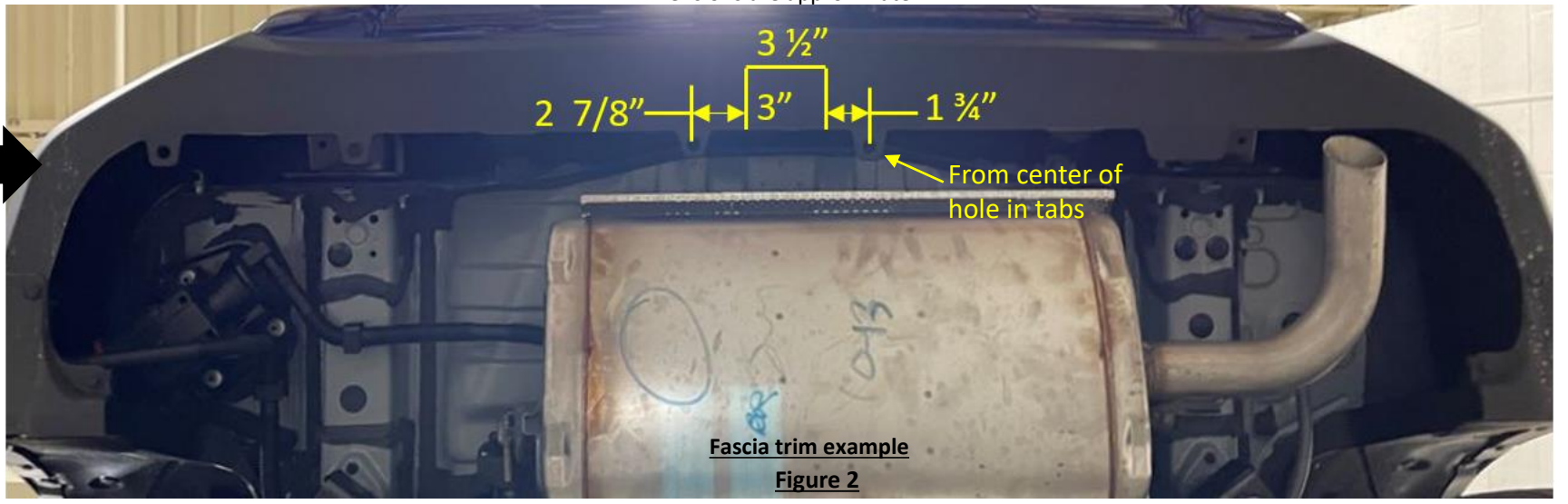
8. Install fasteners - Loosely install the supplied M8 bolts and conical washers (teeth side toward hitch) into weldnuts in end panel, (4) per side.

9. Tighten all fasteners with torque wrench to 20 Lb.-Ft. (27 N*M)

⚠ **Proper torque is needed to keep the hitch secure to the vehicle when towing.**

10. Trim fascia in area of hitch – using a tape measure, marker and utility knife, measure, mark, and trim the center area of the fascia. Be sure there are no wires or sensors in area before cutting. Dimensions are approximate. **See Figure 2.**

*Dimensions are approximate



Fascia trim example
Figure 2

11. Reinstall fascia – reinstall the fascia in reverse order of the steps taken to remove it. Be sure to reconnect any electrical connectors removed earlier.

12. Reinstall splash gaurds and taillights – reinstall the splashgaurds using the fasteners removed earlier. Reinstall taillights using the fasteners removed earlier. Be sure to reconnect electrical connectors removed earlier.

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