Installation Instructions

PART NUMBERS: 76525, 84525, CQT76525

⚠ WARNING

To prevent SERIOUS INJURY, DEATH or PROPERTY DAMAGE:

- **ALWAYS read, understand and follow warnings and instructions for your hitch BEFORE installation. Keep for future reference.**
- **DO NOT cut, weld or modify this receiver.**
- **CHECK all fasteners are tight and your hitch is securely mounted to your vehicle periodically.**
- **ALWAYS read, understand and follow all warnings and instructions for your vehicle and for other accessories you will use with your hitch BEFORE use.**
- **LOAD the trailer heavier in front.**
- **DO NOT exceed lower of towing vehicle manufacturer's rating or:**

Hitch Type	Max Gross Trailer Weight	Max Tongue Weight
Weight Carrying	2000 lb. (907 kg)	300 lb. (136 kg)
Weight Distributing	N/A	N/A

- **ALWAYS wear your seatbelt.**
- **SLOW DOWN when towing, NEVER exceed any posted speed limit.**
- **If EXCESS SWAY occurs, take your foot off the gas pedal and hold the steering wheel as steady as possible. DO NOT apply your brakes and DO NOT speed up.**

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Applications:

Years	Make	Models
2022-Current*	Chevy	Bolt

*Visit our website for the most up to date information regarding application years and trim levels.

Installation Time: 1 hr 15 min

The time listed above is the average time for professional installers. If you do not feel comfortable performing this installation on your own or are in need of assistance, please contact a professional installer.



Representative Vehicle Photo

Equipment Required:

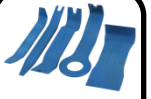

Safety Glasses


Ratchet


7 mm
15 mm
Sockets


Utility Knife


Flat Head Screwdriver


Plastic Trim Tools


6'' Socket Extension


Torque Wrench

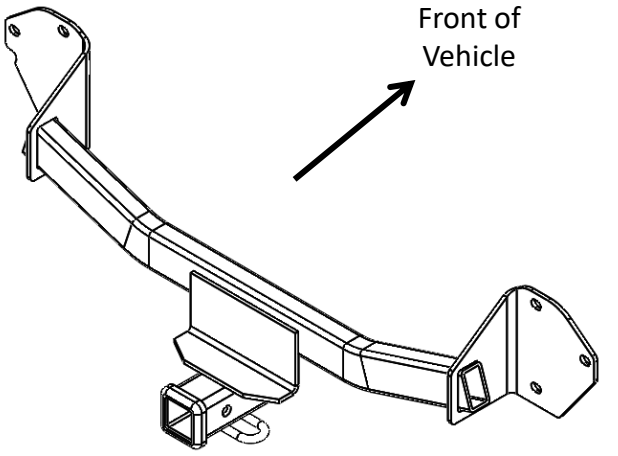

Tape Measure


Marker


T15 Torxbit

DO NOT EXCEED LOWER OF TOWING VEHICLE MANUFACTURER'S RATING OR:

Hitch Type	Max Gross Trailer Weight	Max Tongue Weight
Weight Carrying	2000 lb. (907 kg)	300 lb. (136 kg)
Weight Distributing	N/A	N/A



Hitch Illustration

Always wear SAFETY GLASSES when installing hitch

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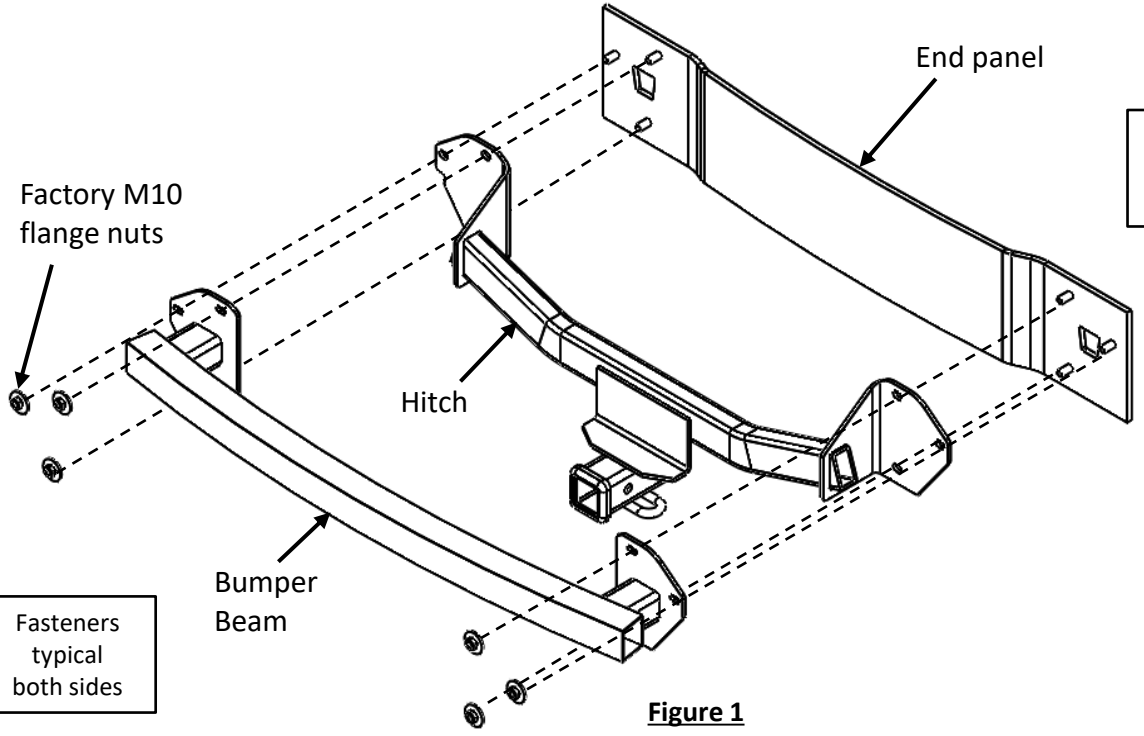


Figure 1

Fasteners are not provided with this hitch



Figure 3

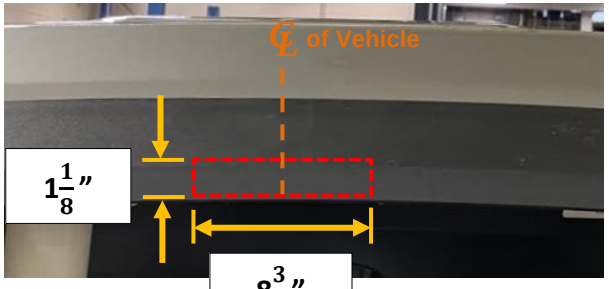


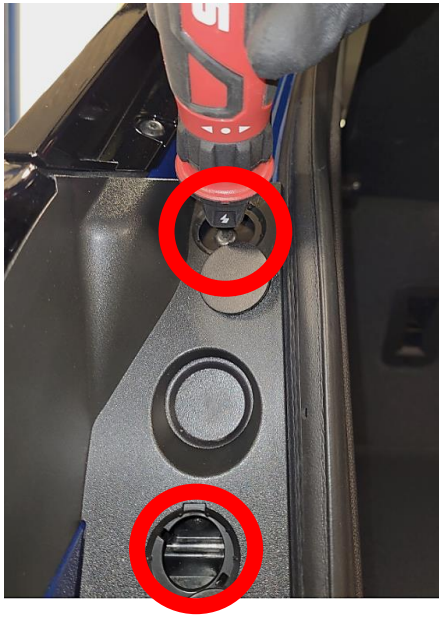
Figure 2

1. **Remove taillight panel –** Open tail gate. Using a plastic trim tool remove (2) round plastic covers from panels near taillight, both sides. Using T15 torxbit remove (2) screws from those panels. Remove plastic panels.
2. **Loosen wheel well trim / liner –** Using a T15 torxbit remove (2) screws at the bottom of wheel well liner per side. Gently loosen the wheel well trim on the wheel well liner up to the edge of fascia. Using a 7 mm socket remove (1) bolt behind wheel well trim, per side.
3. **Remove fascia –** Using a T15 torxbit remove (1) screw near bottom tail gate per side. Using a flat head screwdriver and a T15 torxbit remove (2) rivets and (2) screws respectively at the bottom of fascia. Use plastic trim tools to remove the fascia starting at the outer edges near the wheel wells and gently pull the fascia. Disconnect wiring harness male part on driver side if present.
4. **Remove bumper beam** – Remove the electric wiring harness female part on the bumper beam by gently sliding it, see Figure 3. Using a 15 mm socket remove (2) nuts from the metal bracket on the left-hand side of the bumper beam and remove metal bracket holding the wiring harness. Secure the wiring harness with a tape on the body of the vehicle. Using a 15 mm socket remove the rest of (4) nuts from the bumper beam. Remove bumper beam.
5. **Install hitch –** Align bumper beam with hitch on the floor. Raise the hitch and bumper beam into position aligning holes to the studs on the end panel. Reinstall metal wiring harness bracket to the stud and loosely install (6) M10 flange nuts to the bumper beam and hitch, see Figure 1.
6. **Tighten all M10x1.5 fasteners with torque wrench to 38 Ft.Lb. (52 N*M).**
7. **Trim lower fascia –** Using a tape measure, marker, and utility knife, measure, mark, and trim the lower fascia as shown in Figure 2.
8. Reinstall all fasteners, wiring harness, fascia, wheel well trim, wheel well liner, and taillight panels.

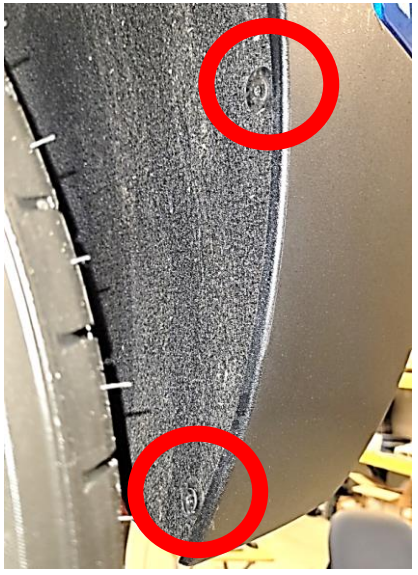
Proper torque is needed to keep the hitch secure to the vehicle when towing.

1. Remove taillight panel – Open tail gate. Using a plastic trim tool remove (2) round plastic covers from panels near taillight, both sides. Using T15 torxbit remove (2) screws from those panels. Remove plastic panels.





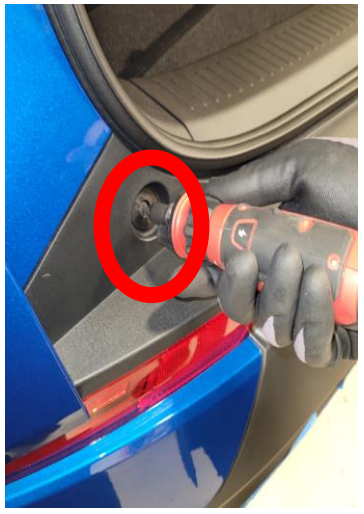
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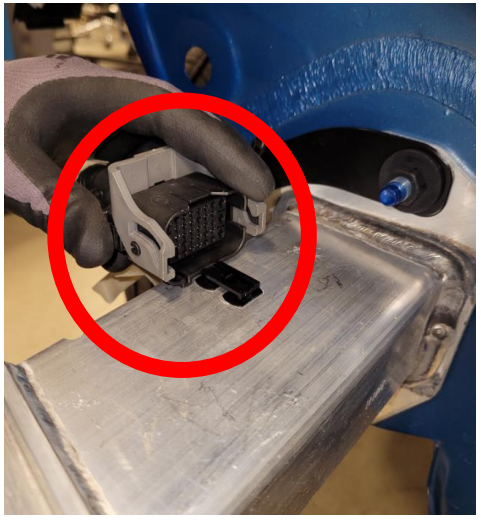
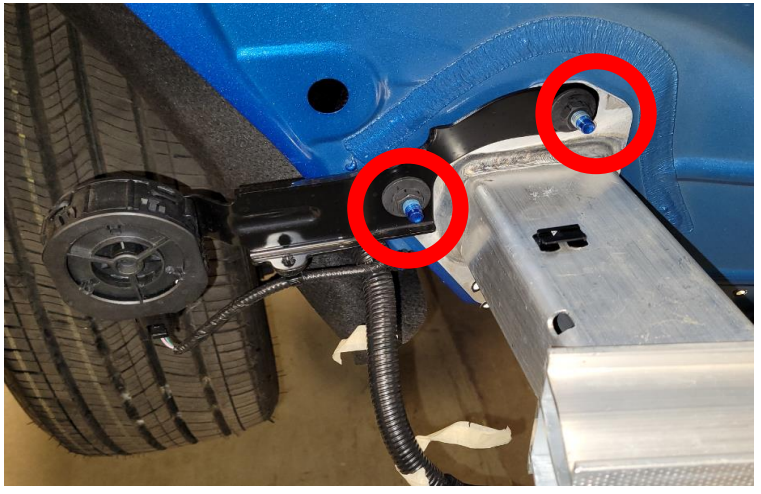


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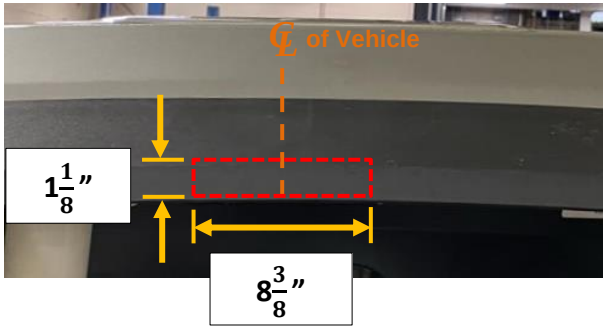


Figure 2

8. Reinstall all fasteners, wiring harness, fascia, wheel well trim, wheel well liner, and taillight panels.

