

Installation Instructions

PART NUMBERS: 76300, 84300, CQT76300

WARNING

To prevent SERIOUS INJURY, DEATH or PROPERTY DAMAGE:

- **ALWAYS read, understand and follow warnings and instructions for your hitch BEFORE installation. Keep for future reference.**
- **DO NOT cut, weld or modify this receiver.**
- **CHECK all fasteners are tight and your hitch is securely mounted to your vehicle periodically.**
- **ALWAYS read, understand and follow all warnings and instructions for your vehicle and for other accessories you will use with your hitch BEFORE use.**
- **LOAD the trailer heavier in front.**
- **DO NOT exceed lower of towing vehicle manufacturer's rating or:**

Hitch Type	Max Gross Trailer Weight	Max Tongue Weight
Weight Carrying	4500 lb. (2042 kg)	675 lb. (306 kg)
Weight Distributing	N/A	N/A

- **ALWAYS wear your seatbelt.**
- **SLOW DOWN when towing, NEVER exceed any posted speed limit.**
- **If EXCESS SWAY occurs, take your foot off the gas pedal and hold the steering wheel as steady as possible. DO NOT apply your brakes and DO NOT speed up.**

LIMITED LIFETIME WARRANTY

1. **Limited Lifetime Warranty (“Warranty”).** Horizon Global Americas Inc. (“We”, “Us” or “Our”) warrants to the original consumer purchaser only (“You” or “Your”) that the product will be free from material defects in both material and workmanship, ordinary wear and tear excepted. The Warranty is valid only if (a) the products are returned to Us for inspection and testing; (b) Our inspection discloses to Our satisfaction that any alleged nonconformance are material and have not been caused by misuse, neglect, wear and tear, improper installation, unsuitable storage, improper repair, alteration, or accident; and (c) the products were installed, maintained and used in accordance with Our instructions. **THE WARRANTY IS MADE IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED (OTHER THAN THE WARRANTY OF TITLE AS PROVIDED BY THE UNIFORM COMMERCIAL CODE IN EFFECT IN MICHIGAN), INCLUDING WITHOUT LIMITATION, ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, SAID WARRANTIES BEING EXPRESSLY DISCLAIMED.**
2. **Obligations of Purchaser.** Any returned product that is replaced by Us becomes our property. You may be responsible for return shipping costs. Please retain your purchase receipt to verify date of purchase and that You are the original consumer purchaser. The product and the purchase receipt must be provided to Us in order to process Your Warranty claim.
3. **Exclusive Remedy.** Product replacement is Your sole and exclusive remedy under this Warranty. We shall not be liable for service or labor charges incurred in removing or replacing a product. **IN NO EVENT WILL WE BE RESPONSIBLE FOR ANY INDIRECT, SPECIAL, CONSEQUENTIAL OR PUNITIVE DAMAGES.**
4. **Assumption of Risk.** You acknowledge and agree that any use of the product for any purpose other than the specified use(s) stated in the product instructions is at Your own risk.
5. **Governing Law.** This Warranty gives You specific legal rights, and You also may have other rights which vary from state to state. This Warranty is governed by the laws of the State of Michigan, without regard to rules pertaining to conflicts of law. The state courts located in Oakland County, Michigan shall have exclusive jurisdiction for any disputes relating to this Warranty.

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Applications:

Years	Make	Models
2019-Current*	Buick	Envision

*Visit our website for the most up to date information regarding application years and trim levels.



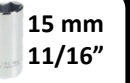




Installation Time: 25 min

The time listed above is the average time for professional installers. If you do not feel comfortable performing this installation on your own or are in need of assistance, please contact a professional installer.



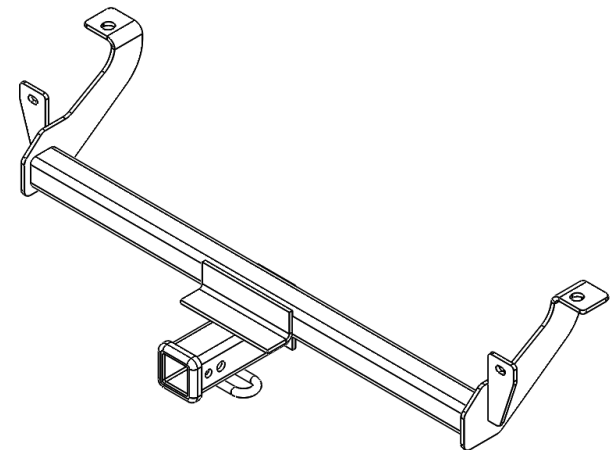
Representative Vehicle Photo

Equipment Required:

 Safety Glasses	 Ratchet	 15 mm 11/16" Sockets (1/2" Drive)	 8" Socket Extension	 Torque Wrench	 T15 Torxbit Socket	 11/16 " Crows Foot
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**DO NOT EXCEED LOWER OF TOWING VEHICLE
MANUFACTURER'S RATING OR:**

Hitch Type	Max Gross Trailer Weight	Max Tongue Weight
Weight Carrying	4500 Lb. (2041 kg)	675 Lb. (306 kg)
Weight Distributing	N/A	N/A



Hitch Illustration



Always wear SAFETY GLASSES
when installing hitch

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Fastener Kit: 76300F

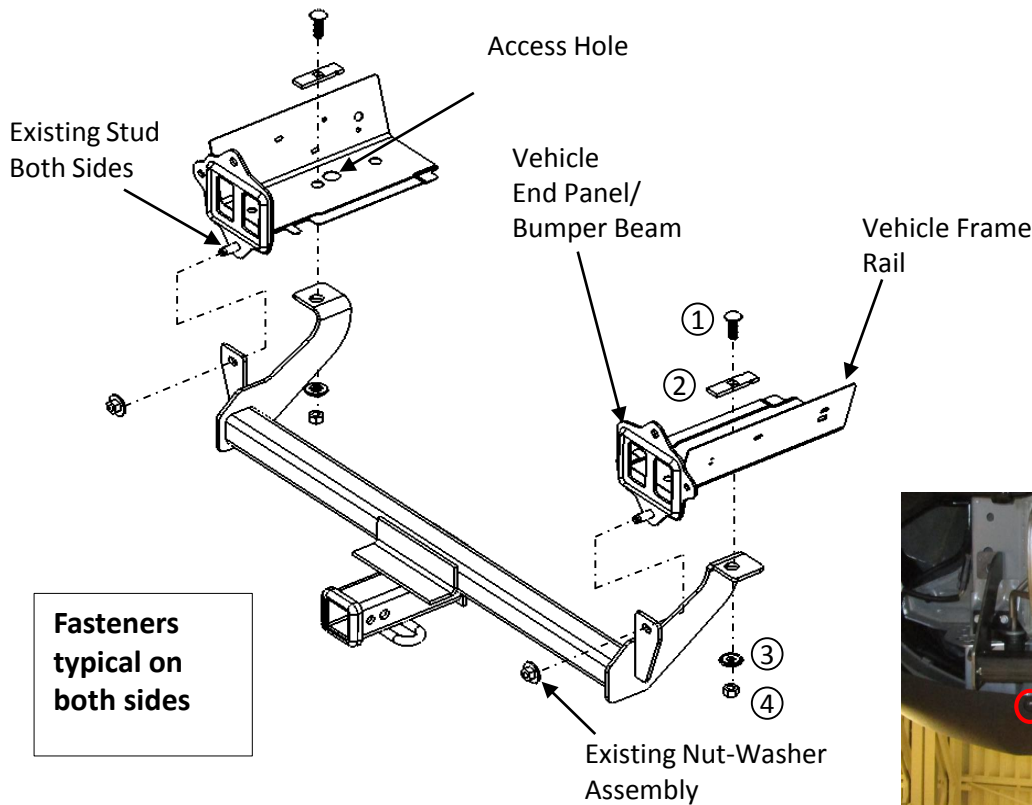


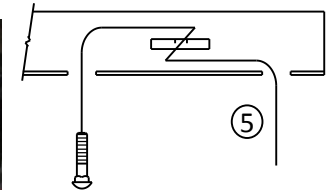
Figure 1



①	QTY. (2)	Carriage Bolt 7/16-14 X1.50 GR5	
②	QTY.(2)	Spacer Block 1/4 X 7/8 X 3.00 Part No. HE-2370-000	
③	QTY. (2)	Conical Washer 7/16 Part no. 01292007	
④	QTY. (2)	Hex Nut 7/16-14	
⑤	QTY. (2)	Pull Wire 7/16 Part No. 5481	



Figure 2



Kink pullwire to keep
spacer independent of bolt

Figure 3

- 1. Remove fascia screws** - Use a T15 torxbit socket to remove (2) screws from bottom edge of fascia and keep for reinstallation. See figure 2.
- 2. Remove existing M10 nut/washer assy** – Using a 15mm deep well socket remove (2) M10 nut-washer assembly, (1 per side) from bottom of the bumper beam attachment, see figure 1.
- 3. Install fasteners** – Attach the 7/16" carriage bolt (item-1) and 3/4" thick spacer block (item-2) to the coiled end of the pull wire. Feed the other end of the pull wire through the second access (middle) hole and bring out through the rearmost hole in the bottom of frame. Pull fasteners inside vehicle frame on both sides, see figure 3. Keep spacer blocks and bolts inside vehicle frame while installing the Hitch, to prevent interference.
- 4. Install Hitch** – Gently pull the fascia down and raise hitch into position while guiding the pull wires through the bracket mounting forward holes. Hitch also needs to be pushed onto existing studs in vehicle, both sides. Then using pull wire, pull carriage bolts and spacer blocks into position. Remove the pull wires and loosely install the 7/16 conical washers (item-3) and 7/16-14 hex nuts (item-4) onto the carriage bolts. Next, install M10 nut washer assembly onto the existing studs on the bumper beam/end panel.
- Using a torque wrench tighten all M10 fasteners to 38 lb-ft (52 N-m) and then tighten all 7/16-14 GR5 fasteners to 50 lb-ft (68 N-m). Note: use socket extension and crows foot to tighten the 7/16 nut on driver side. **⚠ Proper torque is needed to keep the hitch secure to the vehicle when towing.**
- Reinstall the Fascia screws by using T15 torxbit socket.

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.

1. Remove fascia screws - Use a T15 torxbit socket to remove (2) screws from bottom edge of fascia and keep for reinstallation. See figure 2.



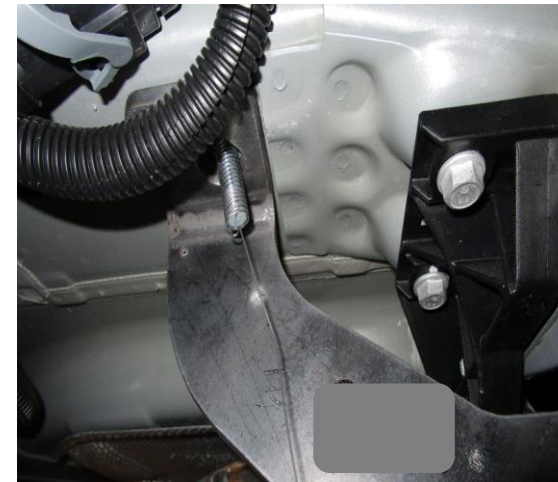
2. Remove existing M10 nut/washer assy – Using a 15mm deep well socket remove (2) M10 nut-washer assembly, (1 per side) from bottom of the bumper beam attachment, see figure 1.



3. Install fasteners – Attach the 7/16" carriage bolt and 1/4" thick spacer block (item 2) to the coiled end of the pull wire. Feed the other end of the pull wire through the second access (middle) hole and bring out through the rearmost hole in the bottom of frame. Pull fasteners inside vehicle frame on both sides. See figure 3. Keep spacer blocks and bolts inside vehicle frame while installing the Hitch, to prevent interference.



4. Install Hitch – Gently pull the fascia down and raise hitch into position while guiding the pull wires through the bracket mounting forward holes. Hitch also needs to be pushed onto existing studs in vehicle, both sides. Then using pull wire, pull carriage bolts and spacer blocks into position. Remove the pull wires and loosely install the 7/16 conical washers and 7/16-14 hex nuts onto the carriage bolts. Next, install M10 nut washer assembly onto the existing studs on the bumper beam/end panel.



5. Using a torque wrench tighten all M10 fasteners to 38 lb-ft (52 N-m) and then tighten all 7/16-14 GR5 fasteners to 50 lb-ft (68 N-m). Note: use socket extension and crows foot to tighten the 7/16 nut on driver side.



⚠ Proper torque is needed to keep the hitch secure to the vehicle when towing.

6. Reinstall the Fascia screws by using T15 torxbit socket.

Looking for dependable trailer hitches and towing? Rely on Draw-Tite for quality and long-lasting products.