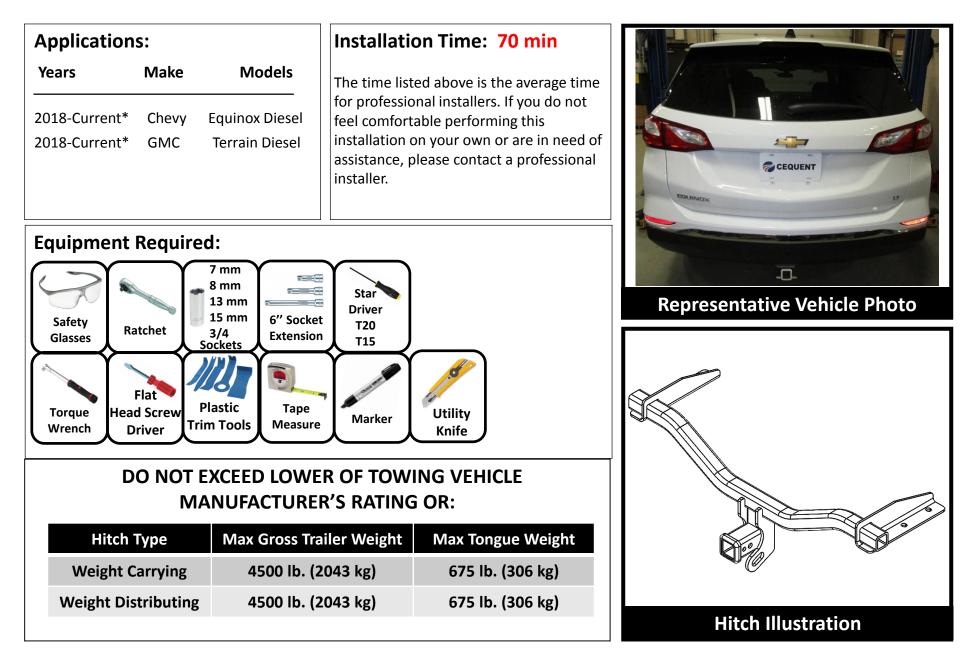
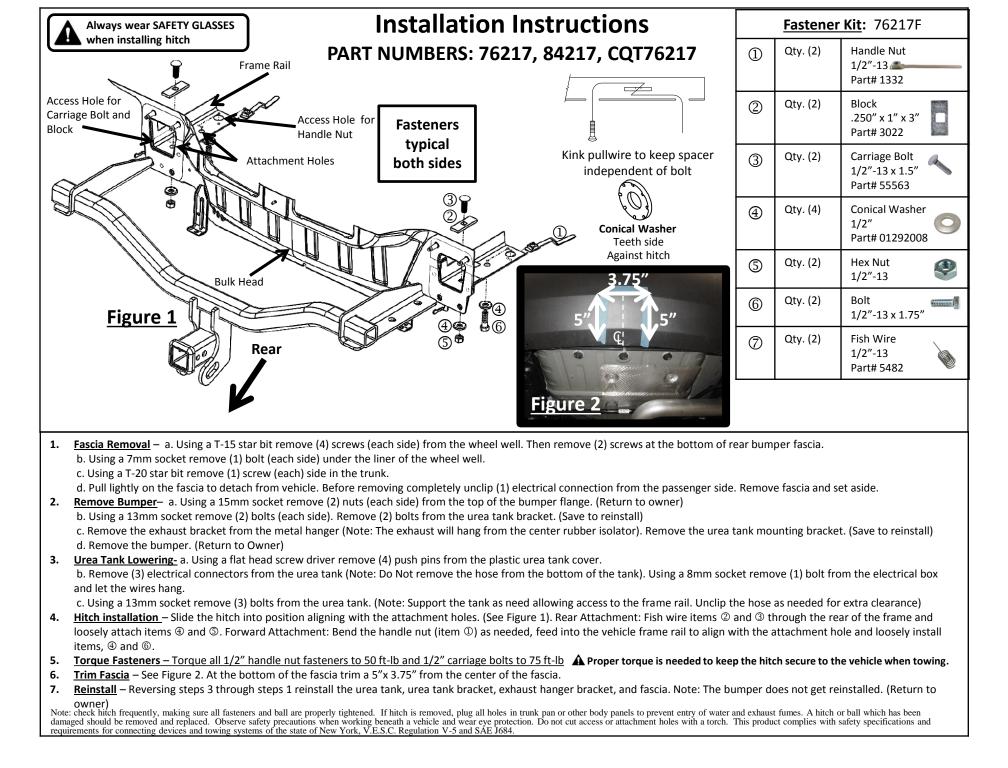
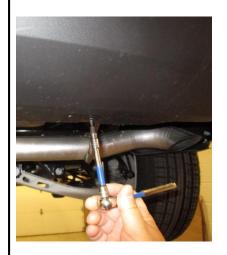


## Installation Instructions PART NUMBERS: 76217, 84217, CQT76217





 Ia.
 Fascia Removal
 – Using a T-15 star bit remove (4) screws (each side) from the wheel well. Then remove (2) screws at the bottom of rear bumper fascia.





1c. <u>Fascia Removal</u> – Using a T-20 star bit remove (1) screw (each) side in the trunk.



1b. <u>Fascia Removal</u> – Using a 7mm socket remove (1) bolt (each side) under the liner of the wheel well.



**1d.** <u>Fascia Removal</u> – Pull lightly on the fascia to remove and unclip (1) electrical connection from the passenger side.





Remove Bumper- a. Using a 15mm socket remove (2) nuts (each side) from the top of the 2a. bumper flange. (Return to owner)



**2c.** Remove the exhaust bracket from the metal hanger (Note: The exhaust will hang from the center rubber isolator). Remove the urea tank mounting bracket. (Save to reinstall)

**2 b.** Using a 13mm socket remove (2) bolts (each side). Remove (2) bolts from the urea tank bracket. (Save to reinstall)



2d. Remove the bumper. (Return to Owner)

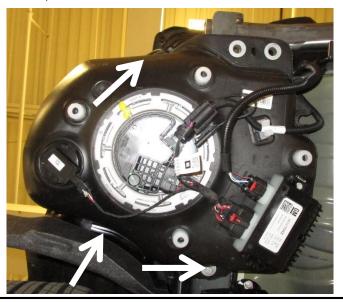




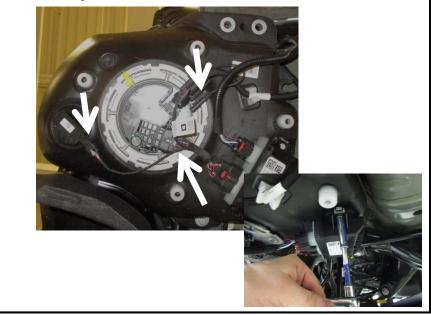
**3a.** <u>Urea Tank Lowering-</u> Using a flat head screw driver remove (4) push pins from the plastic urea tank cover.



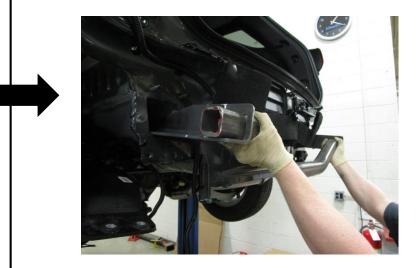
**3c.** Using a 13mm socket remove (3) bolts from the urea tank. (Note: Support the tank as need allowing access to the frame rail. Unclip the hose as needed for extra clearance)



**3 b.** Remove (3) electrical connectors from the urea tank (Note: Do Not remove the hose from the bottom of the tank). Using a 8mm socket remove (1) bolt from the electrical box and let the wires hang.



**4a.** <u>Hitch installation</u> – Slide the hitch into position aligning with the attachment holes. (See Figure 1).



**4b.** Rear Attachment: Fish wire items @ and @ through the rear of the frame and loosely attach items  $\circledast$  and @.



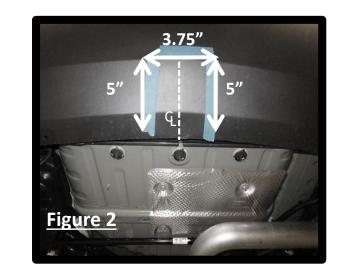
- 5. **Torque Fasteners** Torque all 1/2" handle nut fasteners to 50 ft-lb and 1/2" carriage bolts to 75 ft-lb
- A Proper torque is needed to keep the hitch secure to the vehicle when towing.



**4c.** Forward Attachment: Bend the handle nut (item ①) as needed, feed into the vehicle frame rail to align with the attachment hole and loosely install items, ④ and ⑥.



6. <u>Trim Fascia</u> – See Figure 2. At the bottom of the fascia trim a 5"x 3.75" from the center of the fascia.



7. <u>Reinstall</u> – Reversing steps 3 through steps 1 reinstall the urea tank, urea tank bracket, exhaust hanger bracket, and fascia. Note: The bumper does not get reinstalled. (Return to owner)



3 bolts, 3 electrical connections



4 push pins





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