



Installation Instructions

PART NUMBERS: 76080, 84080,
CQT76080

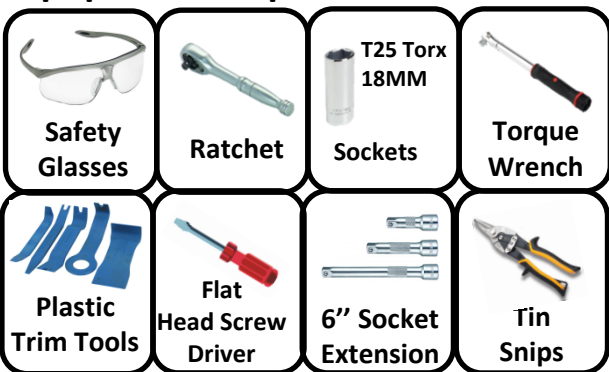
Applications:

Years	Make	Models
2016-Current*	Buick	Envision

Installation Time: 45 min.

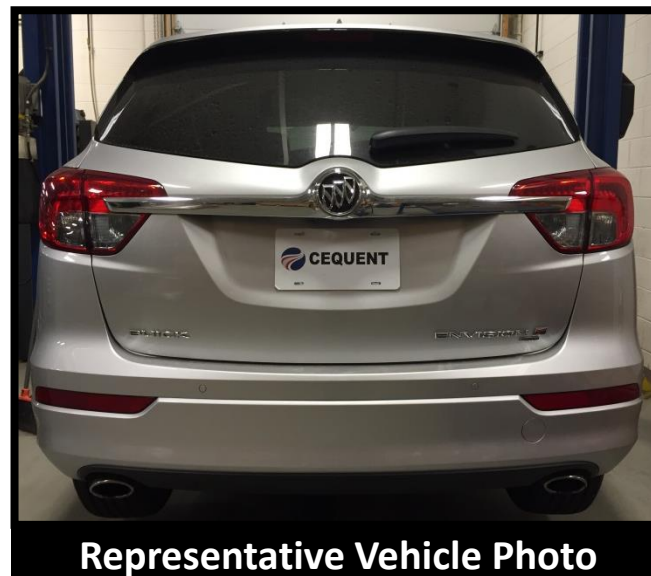
The time listed above is the average time for professional installers. If you do not feel comfortable performing this installation on your own or are in need of assistance, please contact a professional installer.

Equipment Required:

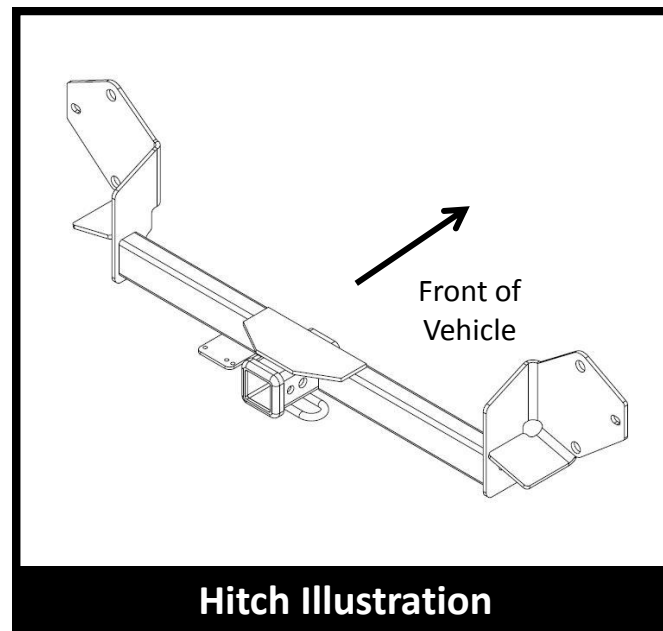


**DO NOT EXCEED LOWER OF TOWING VEHICLE
MANUFACTURER'S RATING OR:**

Hitch Type	Max Gross Trailer Weight	Max Tongue Weight
Weight Carrying	4500 lb. (2043 Kg)	675 lb. (306kg)
Weight Distributing	N/A	N/A



Representative Vehicle Photo



Hitch Illustration



Always wear **SAFETY GLASSES**
when installing hitch

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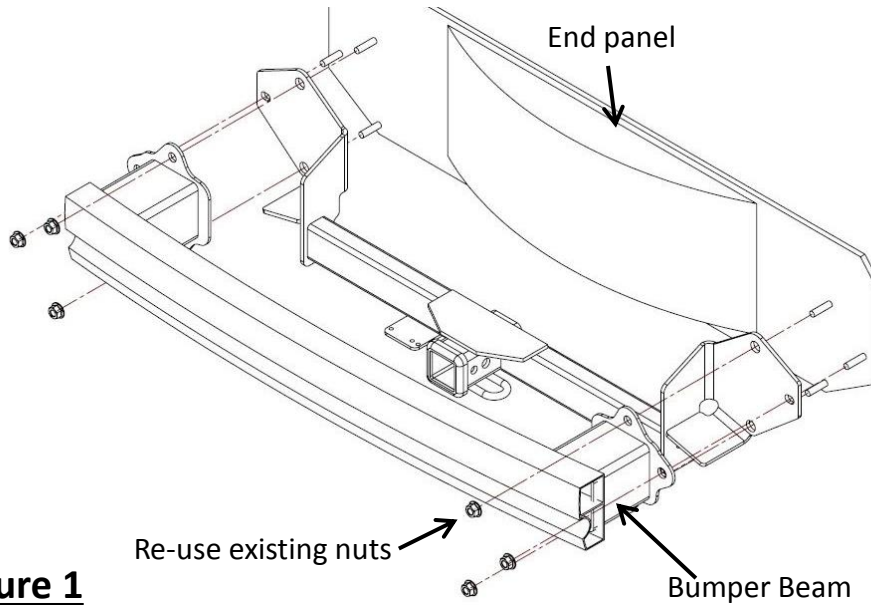


Figure 1



Figure 2



Figure 3

Remove bumper fascia, taillights, and bumper beam.

1. Remove screws using T15 Torx bit – Remove (3) screws exposed at wheel well liner. Remove (2) screws from the middle underside area of the fascia. Do the same on both sides of vehicle.
2. Gently pry/pull off the body trim piece at the upper wheel well (Figure 2) to expose (1) screws to be removed, using 7mm socket. Note: Plastic body panel removal tools suggested to ease removal.
3. Open the liftgate, remove (2) phillips screws from fascia one each side. Remove taillights, pry off screw covers to expose T15 screws, (2) each side. Pull taillights gently rearward to release, unplug and set aside.
4. Gently pull off vehicle bumper fascia. Note: Plastic body panel removal tools suggested to ease removal. You will need to disconnect/unplug the electric connector on the passenger side. Set the bumper fascia aside.
5. Remove the bumper beam by removing (4) nuts each side with a 15mm socket.

Install hitch.

1. Raise hitch and bumper beam into position aligning holes with studs in the vehicle end panel. Sandwich the hitch between the bumper beam and the end panel. Re-use existing nuts. See Figure 1.
2. **Tighten all hitch fasteners with torque wrench to 38 Lb.-Ft. (52 N*M)**



Proper torque is needed to keep the hitch secure to the vehicle when towing.

Reinstall vehicle fascia.

1. Reinstall fascia and taillights in reverse order of steps 1-4
2. May need to use provided cable ties to attach fascia to (2) bottom attachments. (FIGURE 3)
3. Vehicle fascia has a removable panel for hitch usage. Panel may be replaced when hitch is not in use.

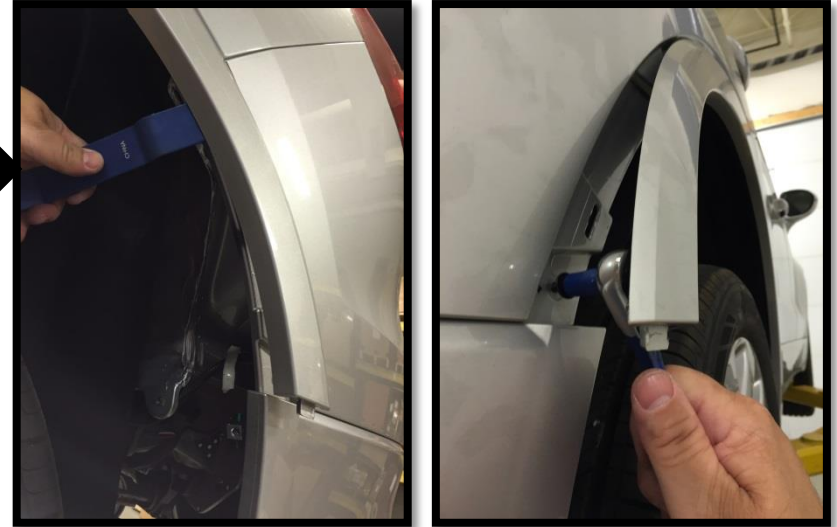
Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.

Remove screws using T15 Torx bit – Remove (3) screws exposed at wheel well liner. Remove (2) screws from the middle underside area of the fascia. Do the same on both sides of vehicle.



Gently pry/pull off the body trim piece at the upper wheel well (Figure 2) to expose (1) screws to be removed, using 7mm socket. Note: Plastic body panel removal tools suggested to ease removal.



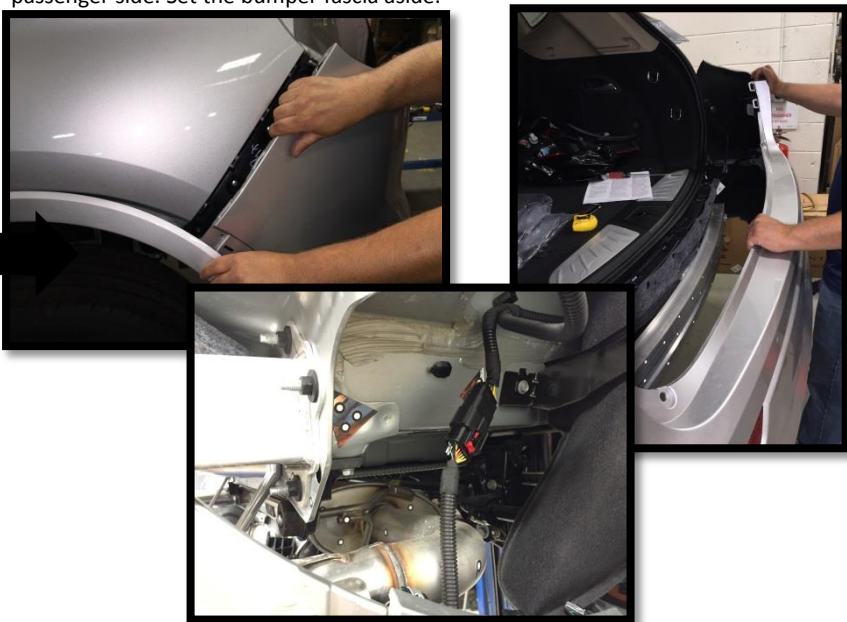
Open the liftgate, remove (2) phillips screws from fascia one each side.



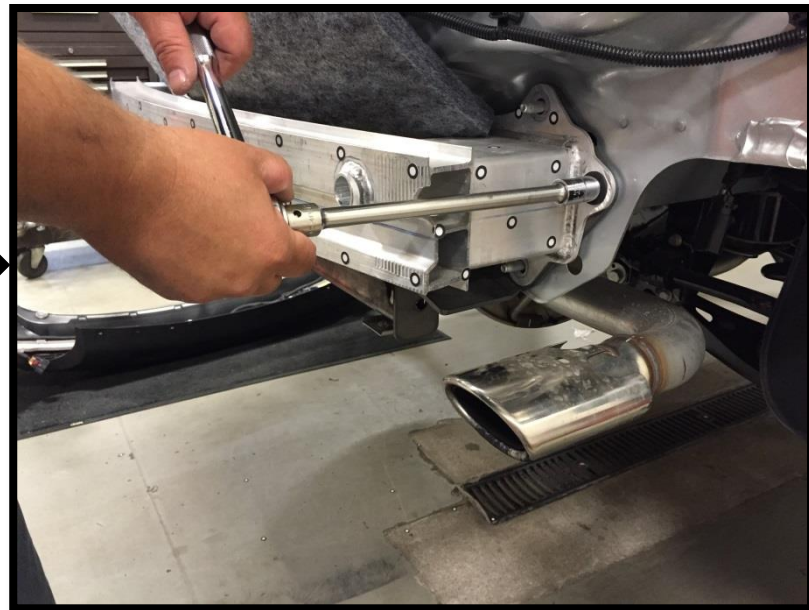
Remove taillights, pry off screw covers to expose T15 screws, (2) each side. Pull taillights gently rearward to release, unplug and set aside.



Gently pull off vehicle bumper fascia. Note: Plastic body panel removal tools suggested to ease removal. You will need to disconnect/unplug the electric connector on the passenger side. Set the bumper fascia aside.



Remove the bumper beam by removing (4) nuts each side with a 15mm socket.



Raise hitch and bumper beam into position aligning holes with studs in the vehicle end panel. Sandwich the hitch between the bumper beam and the end panel. Re-use existing nuts. See Figure 1.



Tighten all hitch fasteners with torque wrench to 38 Lb.-Ft. (52 N*M)

⚠ Proper torque is needed to keep the hitch secure to the vehicle when towing.



Reinstall fascia and taillights in reverse order of steps 1-4



May need to use provided cable ties to attach fascia to (2) bottom attachments. (FIGURE 3)



Vehicle fascia has removable panel for hitch usage. Panel may be replaced when hitch is not in use.



Check out a selection of trailer hitches and towing offered in our online store.