

Installation Instructions

PART NUMBERS: 45515, 45715, CQT45515

Applications:

Years	Make	Models
2000-2002	Chevrolet	Suburban 2500
1999-2004	GMC	Yukon XL 2500

Installation Time: **50 min.**

The time listed above is the average time for professional installers. If you do not feel comfortable performing this installation on your own or are in need of assistance, please contact a professional installer.



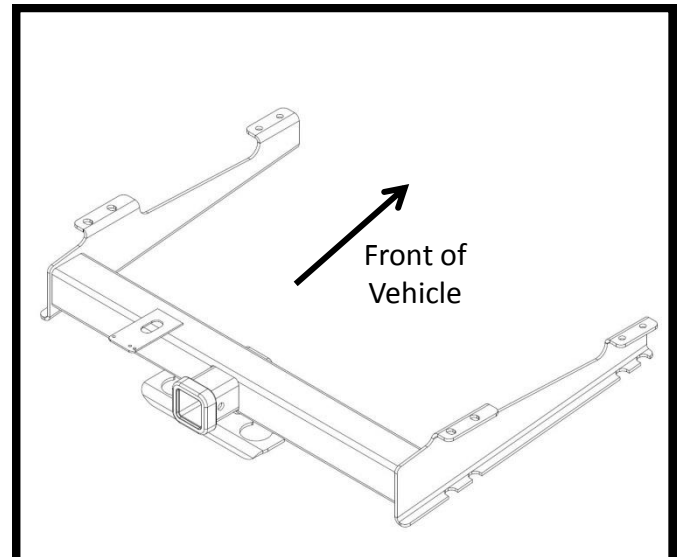
Representative Vehicle Photo

Equipment Required:



**DO NOT EXCEED LOWER OF TOWING VEHICLE
MANUFACTURER'S RATING OR:**

Hitch Type	Max Gross Trailer Weight	Max Tongue Weight
Weight Carrying	12000 lb. (5443 kg)	1200 lb. (544 kg)
Weight Distributing	14000 lb. (6350 kg)	1700 lb. (771 kg)



Hitch Illustration



Always wear **SAFETY GLASSES** when installing hitch

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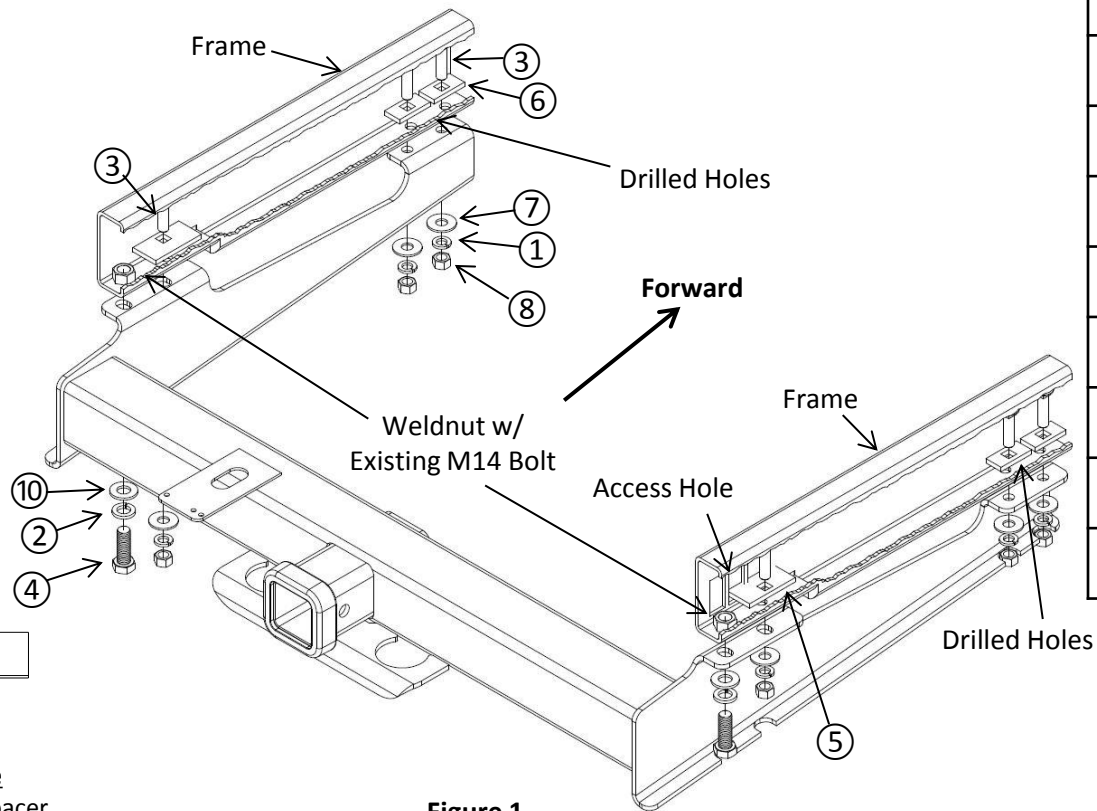


Figure 1

Fastener Kit: 45515F

①	Qty. (6)	Lock Washer 1/2"	
②	Qty. (2)	Lock Washer 5/8"	
③	Qty. (6)	Carriage Bolt Gr5 1/2" – 13 x 2.00	
④	Qty. (2)	Hex Bolt CL10.9 M14 x 2.00 x 45mm	
⑤	Qty. (2)	Bolt Plate .25" x 1.50" x 3.00"	
⑥	Qty. (4)	Spacer .25" x 1.00" x 2.00"	
⑦	Qty. (6)	Flat Washer 1/2"	
⑧	Qty. (6)	Hex Nut Gr5 1/2" – 13	
⑨	Qty. (6)	Pull Wire 1/2" – 13	
⑩	Qty. (2)	Flat Washer 5/8"	

Fasteners Typical Both Sides of Vehicle

Pullwire Technique

Kink pullwire to keep spacer independent of bolt

- 1. Remove Existing Bolts** – Remove (1) existing M14 bolt from the rear of each frame and return to the owner.
- 2. Install Hitch** – Using (1) M14 bolt, (1) 5/8" lock washer, and (1) 5/8" flat washer, raise the hitch into position and install the fasteners in the weldnut where the existing M14 bolts were removed.
- 3. Install Second Fastener Set** – Using the Pullwire Technique install (1) 1/2" carriage bolt and (1) bolt plate through the access hole on each frame and into the second rear most hole in the hitch. Secure each of the carriage bolts with (1) 1/2" flat washer, (1) 1/2" lock washer, and (1) 1/2"-13 Nut.
- 4. Drill 4 Holes** – Using the remaining (4) holes in the hitch bracket as a guide, drill 1/2" holes into the frame.
- 5. Install Remaining Fasteners** – Using the Pullwire Technique, install the remaining fasteners by pulling (1) 1/2" carriage bolt and (1) spacer through the access holes into each of the newly drilled holes. Secure each of the carriage bolts with (1) 1/2" flat washer, (1) 1/2" lock washer, and (1) 1/2"-13 Nut.
- 6. Tighten all 1/2" – 13 fasteners with torque wrench to 75 ft-lbs (102 N-m) and tighten all M14 fasteners with torque wrench to 80 ft-lbs (108 N-m).**
 ▲ Proper torque is needed to keep the hitch secure to the vehicle when towing.

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.

When it comes to quality trailer hitches and towing, Draw-Tite is the brand you can depend on.