

## **WARNING**

To prevent **SERIOUS INJURY, DEATH** or **PROPERTY DAMAGE**:

- **ALWAYS** read, understand and follow warnings and instructions for your hitch **BEFORE** installation. Keep for future reference.
- **DO NOT** cut, weld or modify this receiver.
- **CHECK** all fasteners are tight and your hitch is securely mounted to your vehicle periodically.
- **ALWAYS** read, understand and follow all warnings and instructions for your vehicle and for other accessories you will use with your hitch **BEFORE** use.
- **LOAD** the trailer heavier in front.
- **DO NOT** exceed lower of towing vehicle manufacturer's rating or:

Hitch Type	Max Gross Trailer Weight	Max Tongue Weight
Weight Carrying	2000 lb. (907 kg)	200 lb. (90.7 kg)
Weight Distributing	N/A	N/A

- **ALWAYS** wear your seatbelt.
- **SLOW DOWN** when towing, **NEVER** exceed any posted speed limit.
- If **EXCESS SWAY** occurs, take your foot off the gas pedal and hold the steering wheel as steady as possible. **DO NOT** apply your brakes and **DO NOT** speed up.

# Installation Instructions

PART NUMBERS: 25002, 78295, CQT25002

## Applications:

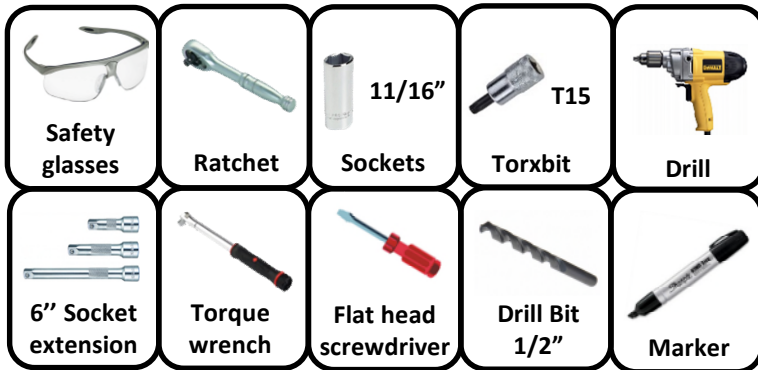
Years	Make	Models
2022-Current*	Chevrolet	Bolt EV

\*Visit our website for the most up to date information regarding application years and trim levels.

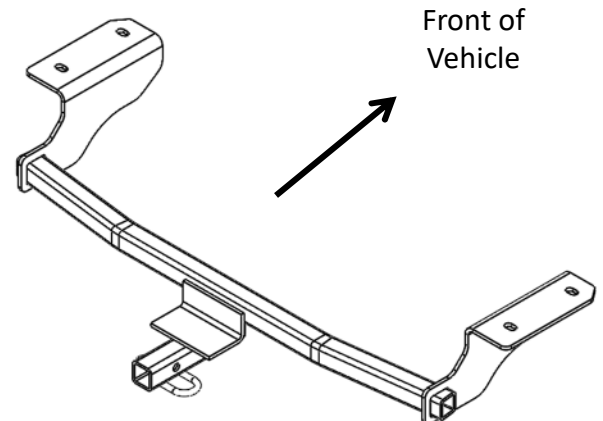
## Installation Time: 45 min

The time listed above is the average time for professional installers. If you do not feel comfortable performing this installation on your own or are in need of assistance, please contact a professional installer.

## Equipment Required:



Representative Vehicle Photo



Hitch Illustration

**DO NOT EXCEED LOWER OF TOWING VEHICLE MANUFACTURER'S RATING OR:**

Hitch Type	Max Gross Trailer Weight	Max Tongue Weight
Weight Carrying	2000 lb. (907 kg)	200 lb. (90.7 kg)
Weight Distributing	N/A	N/A








Always wear SAFETY GLASSES when installing hitch

# Installation Instructions

PART NUMBERS: 25002, 78295, CQT25002

## Fastener Kit: 25002F

①	Qty. (4)	Carriage bolt 7/16"-14x1.50"	
②	Qty. (4)	Spacer 1/4 X 7/8 X 3	
③	Qty. (4)	Conical washer 7/16"	
④	Qty. (4)	Hex nut 7/16"-14	
⑤	Qty. (4)	Wire pull 7/16"-14	

Fasteners typical both sides



Conical Washer  
Teeth side  
Against hitch

### Authorized Drawbar Kit:

3593 (Sold Separately)

Drawbar must be used in the **RISE** position only.

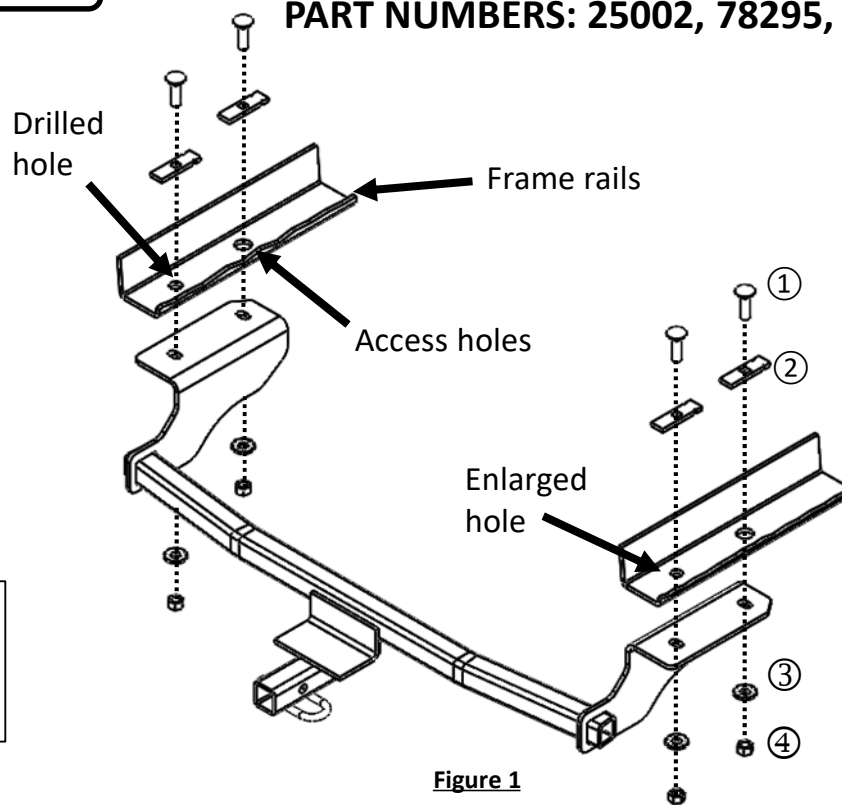
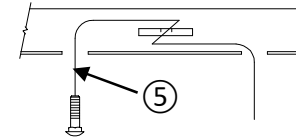



Figure 1

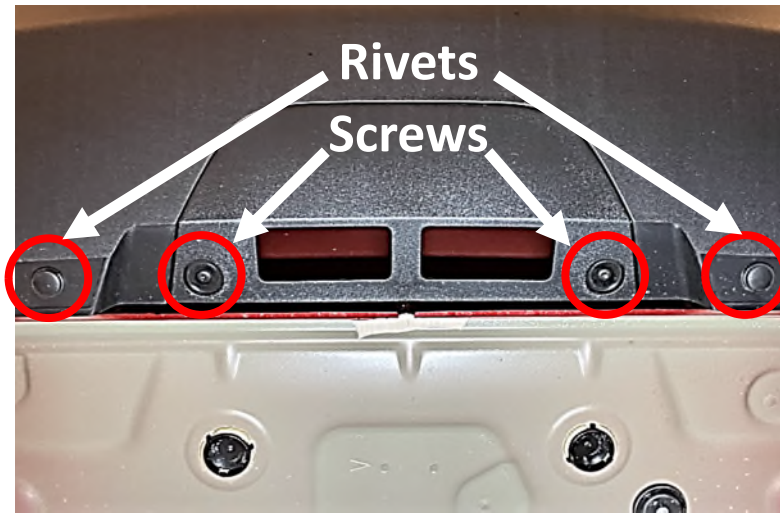


Kink pullwire to keep spacer independent of bolt

Figure 2

- Loose fascia and remove panel door** – Using T15 torxbit, remove (2) screws from bottom panel door. Remove the panel door and return it along with screws to owner. Using flat head screwdriver and T15 torxbit, remove (2) rivets from bottom center fascia and (1) screw from each side of fascia. Keep for reinstallation.
- Drill & enlarge holes** – Raise the hitch into position and align it with forward attachment holes. Use marker to mark a drill point at driver side rearward hole center of the hitch bracket. Make sure the hitch sits straight with location marked. Lower the hitch down and use hand drill to drill a 1/2" hole for the driver side rear attachment hole. Using the same hand drill enlarge the passenger side rear attachment hole to 1/2".
- Install hitch** - Feed the carriage bolts ① and spacers ② to attachment holes through access holes using the pull wires ⑤, see Figures 1 & 2. Leave pull wires attached. Gently pull the fascia and raise the hitch into position and feed the pull wires through bracket holes. Remove pull wires and loosely install conical washers ③ and hex nuts ④ to the hitch.
- Tighten all 7/16"-14x1.50 Gr5 fasteners with torque wrench to 50 ft.lb. (68 N\*m).**  Proper torque is needed to keep the hitch secure to the vehicle when towing.
- Reinstall rivets and screws removed in step 1.

**1. Loose fascia and remove panel door** – Using T15 torxbit, remove (2) screws from bottom panel door. Remove the panel door and return it along with screws to owner. Using flat head screwdriver and T15 torxbit, remove (2) rivets from bottom center fascia and (1) screw from each side of fascia. Keep for reinstallation.




**2. Drill & enlarge holes** – Raise the hitch into position and align it with forward attachment holes. Use marker to mark a drill point at driver side rearward hole center of the hitch bracket. Make sure the hitch sits straight with location marked. Lower the hitch down and use hand drill to drill a 1/2" hole for the driver side rear attachment hole. Using the same hand drill enlarge the passenger side rear attachment hole to 1/2".



**3. Install hitch** - Feed the carriage bolts ① and spacers ② to attachment holes through access holes using the pull wires ⑤, see **Figures 1 & 2**. Leave pull wires attached. Gently pull the fascia and raise the hitch into position and feed the pull wires through bracket holes. Remove pull wires and loosely install conical washers ③ and hex nuts ④ to the hitch.



4. Tighten all 7/16"-14x1.50 Gr5 fasteners with torque wrench to 50 ft.lb. (68 N\*m).

 Proper torque is needed to keep the hitch secure to the vehicle when towing.

5. Reinstall rivets and screws removed in step 1.

