INSTALL/REMOVAL INSTRUCTIONS: AIR SUSPENSION CONVERSION KIT

ATTENTION: Refer to the appropriate shop manual for your vehicle to obtain specific service procedures for this part. If you do not have a service manual or lack the skill to install this part, it is recommended that you seek the services of a qualified technician. Pay special attention to all cautions and warnings included in the shop manual. Read and follow all instructions carefully.

Air Suspension Conversion Kit

General Installation Instructions

When servicing any vehicle be sure to follow all safety procedures. First, make sure that when lifting the vehicle that you use an appropriate jack with a proper weight rating. Before going underneath any vehicle, make sure that it is properly supported with sturdy jack stands and on level ground so that the vehicle doesn't fall or slide off of the jack and onto you. As with any automotive repair, make sure you have the appropriate tools to do the job so you don't damage any parts on the vehicle. Safety glasses and mechanic's gloves should also be worn for your protection.

Take care not to exceed the Gross Vehicle Weight Rating (GVWR), or the maximum load recommended by the manufacturer. It is important that all the vehicle owner manuals recommendations are followed for your own safety and to prevent damage to the vehicle.

Once you are ready to disable the ride light, you will need to disconnect the negative battery cable (-) to prevent electrical shock/malfunction.

Disclaimer:

Installation Instructions Lincoln Continental Front Passive Kit 1995 - 2002

Parts included in front portion of kit

• (2) Fully assembled coil over struts



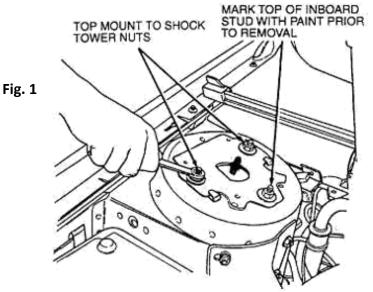
Tools needed for installation

- Metric socket set
- Floor jack
- Jack stands
- Metric wrenches
- Screwdrivers (Phillips and flat head)
- Wire cutter/stripper/crimping tool
- Level work surface
- Spring compressor (if applicable)
- Allen wrenches

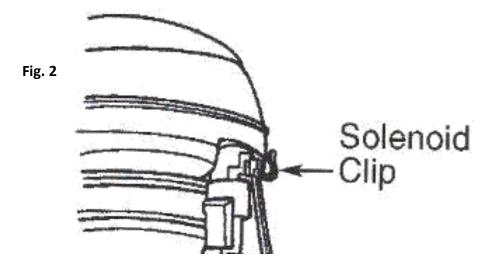
Front Removal Instructions

Always use extreme caution when lifting vehicle.

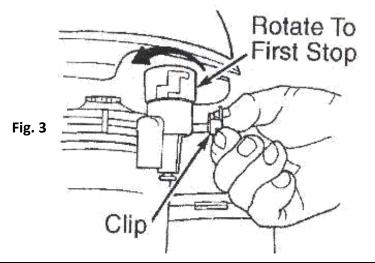
- Turn off air switch.
- 2. Loosen but do not remove the three top mount-to-shock tower nuts. (See Figure 1)



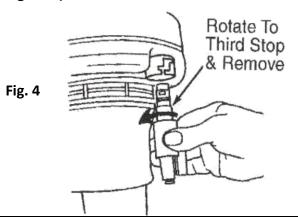
- 3. Raise the vehicle on the hoist.
- 4. Remove tire and wheel assembly.
- 5. Remove air spring solenoid retaining clip. (See Figure 2)



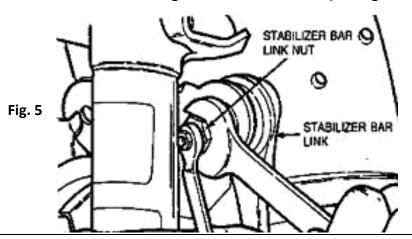
6. Rotate the solenoid clockwise to the first stop. Pull out to let the air vent from the spring. (See Figure 3)



7. Rotate the solenoid again and remove. (See Figure 4)



- 8. Remove the brake hose bracket from the front strut.
- 9. Remove the wire holders from the bracket.
- 10. Remove the vinyl cover from the upper stabilizer link stud. Remove stabilizer bar link nut, and remove stabilizer bar from the strut. Remove the nut using the hex-hold feature. (See Figure 5)



Disclaimer:

Even though every attempt is made to ensure this information is complete and accurate, it is impossible to account for all possible circumstances or situations. Please consult with a qualified auto technician before attempting to perform any work you are not qualified to do. Automobiles can be hazardous to work on; be sure to take all necessary safety precautions. Failure to do so may result in property damage or personal injury. Certain motor vehicle standards and performance requirements may apply to your motor vehicle (such as Federal Motor Vehicle Safety Standards by the National Highway Traffic Safety Administration). Be sure that your work is performed in accordance with such standards and that you do not disable any motor vehicle safety feature.

- 11. Disconnect the height sensor from the lower ball stud and position out of the way.
- 12. Release the plastic inner fender apron by removing the five screws and two plastic pins. Pull back to access the electrical plug for the strut dampening unit and disconnect. Note: If the vehicle is equipped with electronic struts, disconnect the plug and release the wires from the plastic holders. Remove the electronic actuator from the factory strut. Reconnect the plug and secure.
- 13. Push the plastic inner apron back into place and fasten.
- 14. Remove the strut to knuckle pinch bolt and nut. Lightly spray the pinch joint with penetrating lubricant. Carefully use a large screwdriver to slightly spread the strut pinch joint, if needed, to remove the strut assembly from the steering knuckle.
- 15. Remove the three top mount to strut nuts and remove the strut and spring assembly from the vehicle.
- 16. Caution: Do not allow the half shaft(driveshaft) to move outboard. Overextension of the tripod front wheel drive joint could result in separation on internal parts, causing failure of the joint.

Front Installation Instructions

- 1. Install front shock absorber (Strut) and spring assembly and three top mount to shock tower nuts. Leave the nuts loose.
- 2. Position the front shock absorber (Strut) into the front wheel knuckle.
- 3. Install the front strut to the front wheel knuckle pinch bolt and nut. Tighten to 98 132 Nm (73 98 ft. lbs.). Caution: Use extreme care not to damage boot seal. Do not use power tools to tighten the nut or bearing, seal damage will result. Use the hex hold feature to prevent stud from rotating. Note: After reassembly of wheel end, make sure the front wheel drive half shaft is fully inserted into the transaxle. Visually inspect the seal area. Some polished surface is due to axial run out and is normal. Grasp the inboard housing and gently pull outward. A slight drag from the snap ring should be felt. Failure to fully seat the half shaft into transaxle may result in premature failure of the half shaft or transaxle.
- 4. Install stabilizer bar link to front shock absorber (Strut) and install the stabilizer bar link nut. Tighten to 77 103 Nm (57 75 ft. lbs.). Install stud cover.
- 5. Connect air suspension height sensor to lower height sensor ball stud.
- 6. Install screw and front brake hose to front shock absorber (Strut). Tighten screw to 15 Nm (11 ft. lbs.)
- 7. Install tire and wheel assembly. Tighten lug nuts to 115 142 Nm (85 105ft. lbs.)

8. Lower vehicle.

- 9. Tighten three top mount to shock tower nuts to 30 40 Nm (23 29 ft. lbs.)
 - The new springs may settle and soften some during the first few weeks of use.
 - (2 wheel kit only) Securely plug the two front air lines with tight fitting screws and epoxy.
 - (2 wheel kit only) plug the air spring solenoids back into their electrical connector and tie up securely under the inner fender apron.
 - Turn the air ride switch in the trunk back "ON", and leave on to control the electronic struts.
 - Set ride control button on the dash to "PLUSH"
 - (4 wheel kit only) Disconnect the compressor.

When installation has been completed lower the vehicle off the lift. Recheck and tighten all nuts and bolts while vehicle is on the ground.

Read instructions carefully before attempting installation. If there are any problems during the install, call our Technical Support Line.

Always use extreme caution when lifting vehicle.

Installation Instructions 1995-2002 Installation Guide Lincoln Continental Rear Kit 1995 - 2002

Parts Included in This Kit

- (2) #96 Coil Springs
- (4) Mounting Plates



Tools needed for installation

- Metric socket set
- Floor jack
- Jack Stands
- Metric wrenches
- Screwdrivers (Phillips and flat head)
- Wire cutter/stripper/crimping tool
- Spring compressor (if applicable)
- Allen wrenches

Lincoln Continental 1995-2002 Air Bag Removal

Read instructions carefully before attempting installation.

 Turn "off" air suspension switch. Raise the vehicle and remove the tire and wheel assembly.



Raise and support the vehicle.

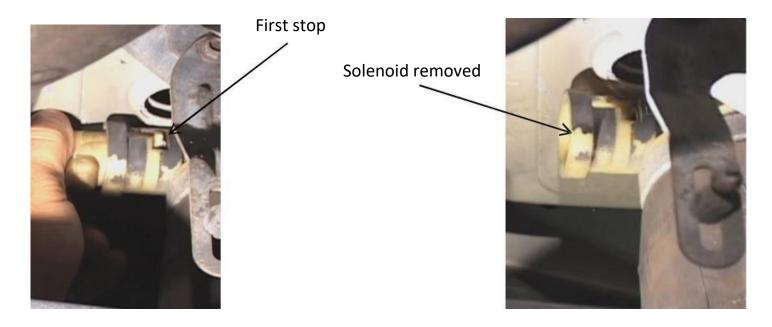


• Remove the air line from the solenoid.

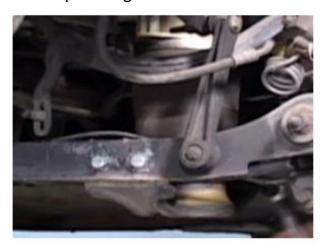


Lincoln Continental 1995-2002 Air Bag Removal

• Remove the Air Spring solenoid. Rotate solenoid to the first stop. Pull back to release the air from the spring. Rotate to the second stop and remove solenoid.



 Remove the 3 bolts from the lower Air Spring seat. Remove the Air Spring by releasing the top locking tabs.





Disclaimer:

Even though every attempt is made to ensure this information is complete and accurate, it is impossible to account for all possible circumstances or situations. Please consult with a qualified auto technician before attempting to perform any work you are not qualified to do. Automobiles can be hazardous to work on; be sure to take all necessary safety precautions. Failure to do so may result in property damage or personal injury. Certain motor vehicle standards and performance requirements may apply to your motor vehicle (such as Federal Motor Vehicle Safety Standards by the National Highway Traffic Safety Administration). Be sure that your work is performed in accordance with such standards and that you do not disable any motor vehicle safety feature.

Lincoln Continental 1995-2002 Air Bag Removal

 Squeeze to release the top locking tabs on the Air Spring.



- Press inwards to release the bottom locking tabs.
- Remove the Air Spring from the bottom mount.



Disclaimer:

Lincoln Continental 1995-2002 Coil Spring Installation

• The Coil Spring top and bottom bases are labeled to assist in this installation.



• Install the supplied bottom spring support by putting the bolt and washer through the bottom of the spring seat and install the plate and hardware on top of the spring seat. Tighten nut and bolt.





- Place the Coil Spring, hardware and lower spring seat on a jack. Lift into place in the original Air Spring location.
- Clock the Coil Spring so that the writing is readable from the rear of the vehicle.



Lincoln Continental 1995-2002 Coil Spring Installation

 Guide the top plate ears into upper mounting holes.



Continue jacking until the spring is compressed enough to reinstall the three lower spring seat mounting bolts. When reinstalling bolts, reverse the bolts so that the nuts are on the

inside of the spring seat.

