

INSTALL/REMOVAL INSTRUCTIONS: IGNITION LOCK CYLINDER

ATTENTION: Refer to the appropriate shop manual for your vehicle to obtain specific service procedures for this part. If you do not have a service manual or lack the skill to install this part, it is recommended that you seek the services of a qualified technician. Pay special attention to all cautions and warnings included in the shop manual. Read and follow all instructions carefully.

REMOVAL/INSTALL OF IGNITION LOCK CYLINDER (924-725)

**Buick 2007–02, Cadillac 2006–04, Chevrolet 2007–03,
GMC 2007–03, Pontiac 2005–01**

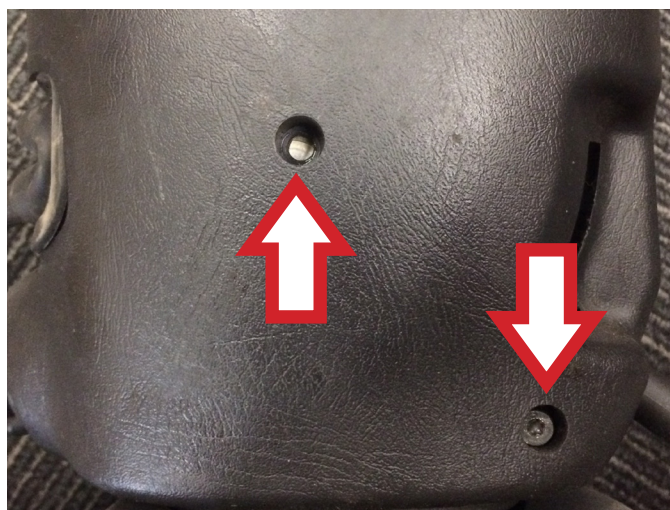
**PLEASE WEAR
SAFETY GLASSES!**

Removal Instructions

STEP 1: Disconnect negative battery cable.

STEP 2: Remove column tilt lever by pulling straight out, if equipped.

STEP 3: Remove column lower cover by removing mounting screws.



Disclaimer:

Even though every attempt is made to ensure this information is complete and accurate, it is impossible to account for all possible circumstances or situations. Please consult with a qualified auto technician before attempting to perform any work you are not qualified to do. Automobiles can be hazardous to work on; be sure to take all necessary safety precautions. Failure to do so may result in property damage or personal injury. Certain motor vehicle standards and performance requirements may apply to your motor vehicle (such as Federal Motor Vehicle Safety Standards by the National Highway Traffic Safety Administration). Be sure that your work is performed in accordance with such standards and that you do not disable any motor vehicle safety feature.

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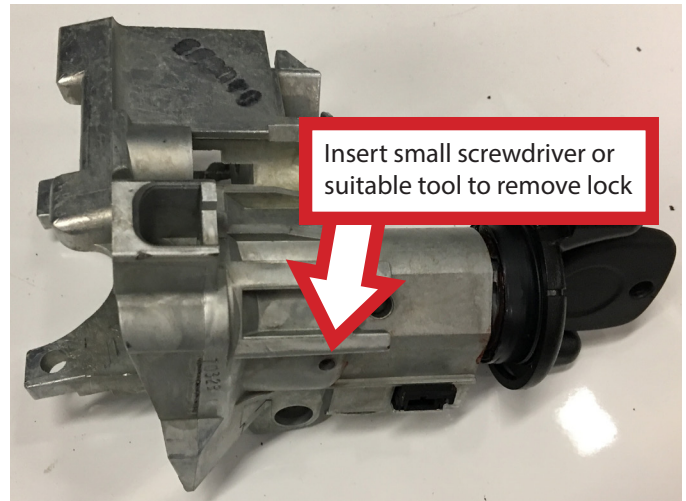
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STEP 4: Remove upper column cover by removing retaining screw and lifting off of column.



STEP 5: Remove ignition lock cylinder by rotating to start position. While holding ignition in start position, insert small screwdriver or pick into release hole and pull lock from column.



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Installation Instructions

STEP 1: Install ignition lock cylinder. If lock will not seat into housing use a screwdriver to align internal mechanism with new lock cylinder.



STEP 2: Reinstall steering column upper trim cover and screw.

STEP 3: Reinstall lower steering column trim cover and retaining screws.

STEP 4: Reinstall tilt lever if equipped.

STEP 5: Reconnect negative battery cable and verify proper operation of ignition lock.

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REPLACEMENT IGNITION LOCK CYLINDERS

SECURE SOLUTIONS ENGINEERED TO SAVE TIME AND MONEY



The Problem with Repairing Ignition Lock Cylinders

Ignition lock cylinders do two things: allow you to start your car, and stop other people. The security role these parts serve make them a little tricky to repair. The type of replacement you need depends on your vehicle's theft-deterrent technology, and any solution can be complex and expensive without the right tools.

Our Simple, Secure, Time-Saving Solutions



AUTOMATIC RECODING TOOL

Keep your own keys using this exclusive, patent-pending solution



KEYS & SCAN DONGLE

Money-saving, simplifying solution for vehicles with security immobilizers



KEYS & ONBOARD PROGRAMMING

Pre-coded key makes onboard programming quick and easy



KEYS & COMPLETE CYLINDER ASSEMBLY

Fast and simple solution for vehicles with traditional keys

Think It's Dealer Only? **Check Dorman First!**

REPLACEMENT IGNITION LOCK CYLINDERS

Ever Need Help Installing One Of Our Ignition Lock Cylinders?

Visit DormanLocks.com for instructional videos. You can also call our professional tech support line at 1-866-933-2911.

CHRYSLER / DODGE TOP MAKES AND MODELS

DORMAN #	SOLUTION	VALUE	APPLICATION
924-784	Mechanical Relearn	30 min of time saved	Chrysler 2007-98, Dodge 2009-98, Jeep 2005-98, Plymouth 2001-97
924-793			Chrysler 2007, Dodge 2010-01, Mitsubishi 2009-06

FORD / MAZDA TOP MAKES AND MODELS

DORMAN #	SOLUTION	VALUE	APPLICATION
989-018	Kit with Dongle Programmer	Saves a trip to the dealer or locksmith	Ford 2006-00
989-711			Ford 2011-04
989-712			Ford 2010-04
924-797			Ford 2005-02
924-795			Crown Vic, Grand Marquis 2002-98
989-714			Ford 2004-96
924-794			Ford, Mazda 2004-01
989-713			Ford Focus 2005-2004

GM TOP MAKES AND MODELS

DORMAN #	SOLUTION	VALUE	APPLICATION
924-796	Transponder Key Relearn	30 min of time saved	Buick 2011-09, Cadillac 2014-04, Chevrolet 2016-05, GMC 2014-07, Hummer 2009-08
924-726	Pre Coded Assembly	30 min of time saved	Chevrolet Cavalier, Pontiac Sunfire 2005-00
924-897			Saturn 2007-00

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[View other replacement ignition part made by Dorman on our website.](#)