

REMOVAL/INSTALL INSTRUCTIONS: REPLACEMENT RADIO BUTTONS

ATTENTION: Refer to the appropriate shop manual for your vehicle to obtain specific service procedures for this part. If you do not have a service manual or have any reservations with this instruction set, please seek the services of a qualified technician. Also, please pay special attention to all cautions and warnings included in the shop manual, and Read and follow all instructions carefully!



REMOVAL/INSTALL OF RADIO BUTTONS (Part# 76824) GM Vehicles 2003-2007

General Tech Tips:

- Work in a location that is clean & static-free (static discharge has the potential to permanently damage electrical components).
- Use plastic zip-lock bags or compartment trays to temporarily store small screws and other items that may need disassembly from the radio. Labeling these containers with respect to their subassemblies will make organization and re-assembly a lot easier.
- A plastic pry tool is useful. It will not easily damage delicate trim like a screwdriver or metal pry bar
- Upon disassembly of the button components, pay specific attention to the 'layering' of components as this will be critical to the proper function of the replacement buttons during re-installation
- Be aware of sharp edges from the metal enclosures of the radios

Common Tools Used:

- Flat-head screwdrivers
- Needle-nose pliers
- 3/16 Hex nut driver
- 1/8 Hex nut driver
- Torx 15 bit driver
- Socket wrench set

Please Wear Protective Eyewear!



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Step 1:

- Remove the factory radio from vehicle. Please consult a service manual for the vehicle for proper removal.
- Once removed, place the radio on an appropriate static-free work area.



Radio Head Unit

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Step 2:

- To begin, remove the volume/PWR knob by prying the knob face using a flathead screwdriver
- The remaining knob housing can be removed by hand with a gentle pull. When swapping Knob faces, be sure to swap over the white inserts, and also TAKE NOTE of the rubber pieces associated with each knob insert as this is critical to function.



Remove Knob Face First Using Flathead Screwdriver



Remove Knob Housing by Pulling Gently.



Without Knobs

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Step 3:

- The faceplate of this particular application can be removed fairly easily. There are plastic tabs that surround the perimeter of the faceplate; these are secured onto metal tabs like a latch; unclasp the plastic portion of these latches using flathead screwdrivers.
- Multiple flathead screwdrivers can be used simultaneously to provide a wedge to slowly pull the faceplate away from the metal enclosure it is latched to.



Unlatching the plastic latches using flathead screwdrivers.



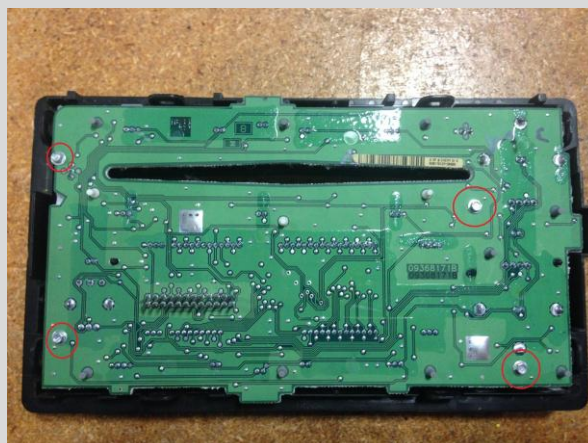
Some sides may be more difficult than others; careful to not force (potentially snapping plastic pieces!)

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Step 4:

- Carefully remove the four 1/8" screws shown. This will separate the circuit board from the buttons and faceplate.
- Set the circuit board aside in a secure place, and then continue to remove and replace buttons—taking note of button locations. The buttons are free-floating at this point, so be patient.
- Be sure to keep rubber seals aligned properly when replacing buttons and corresponding to their right counterpart (e.g. .Volume ring and Tune ring are different in size). Follow these instructions in reverse for re-assembly.



Remove these 4 screws using mini-driver set



Free-floating buttons are now accessible for replacement



Buttons removed; replace with new buttons!