



Free Flow Exhaust Installation Instructions

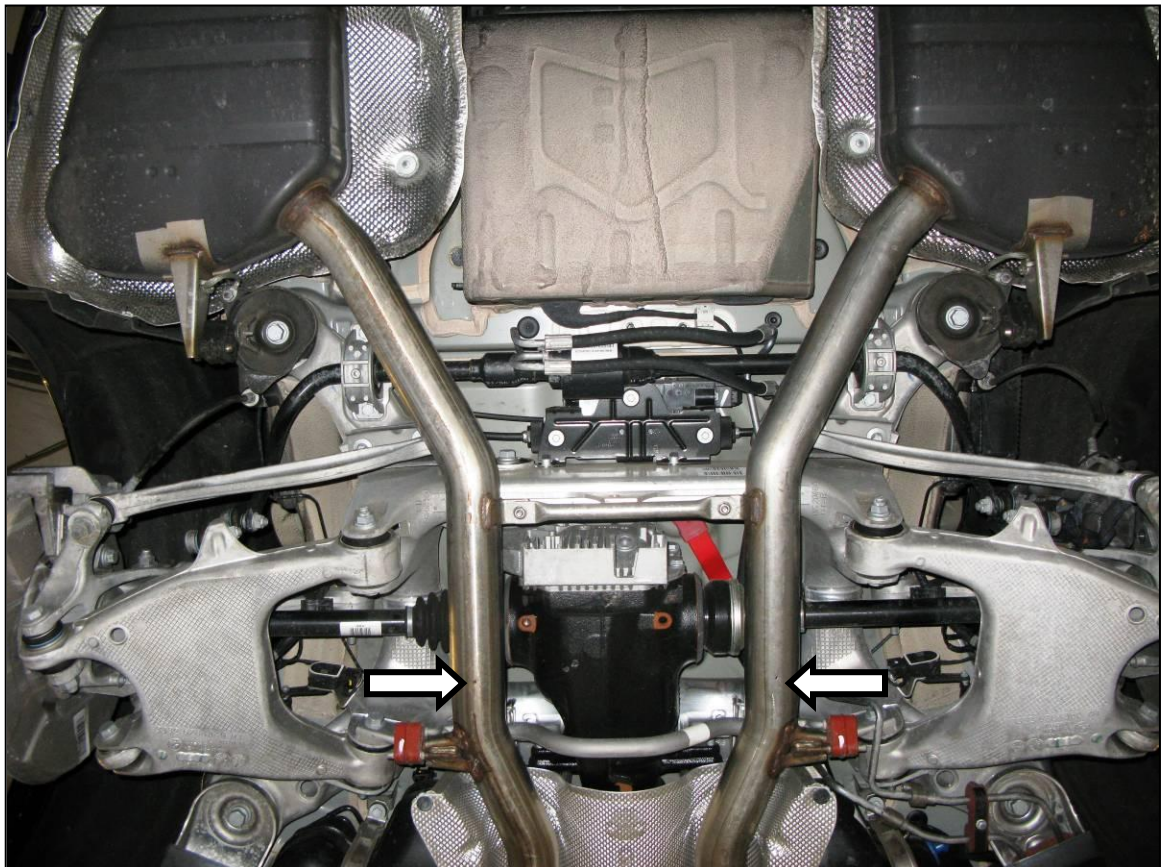
PART NUMBER D660-0037

APPLICATION: 2010 – 12 750 (F01 & F02)

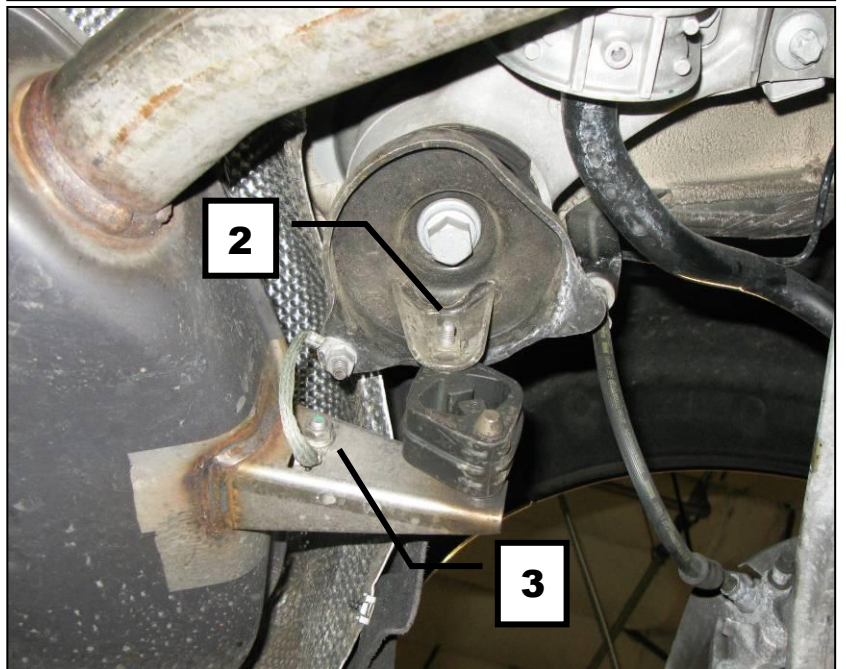
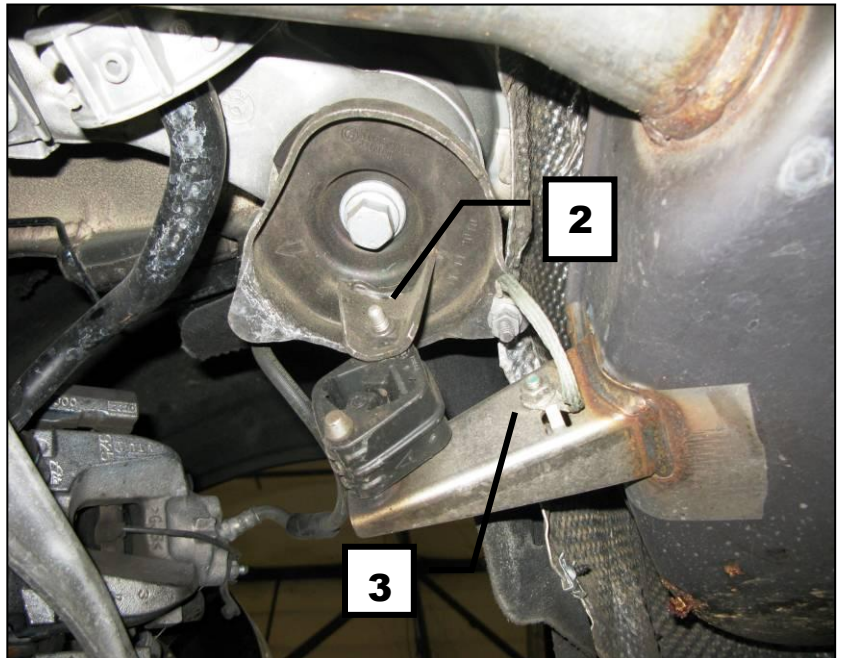
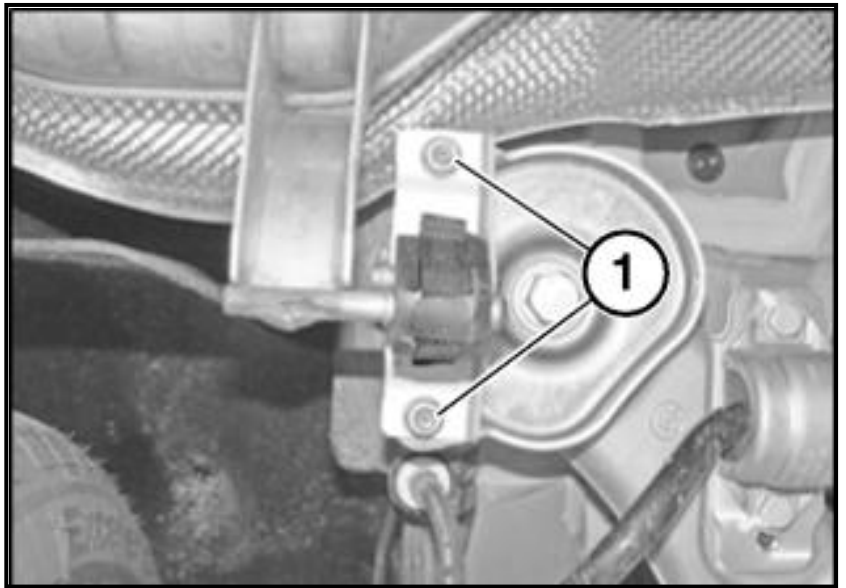
Thank you for purchasing a Dinan High Performance Muffler! Some mechanical skill is required to install this muffler. If you are not familiar with this procedure, we strongly recommend that you arrange for a qualified BMW repair facility to perform this installation.

INSTALLATION:

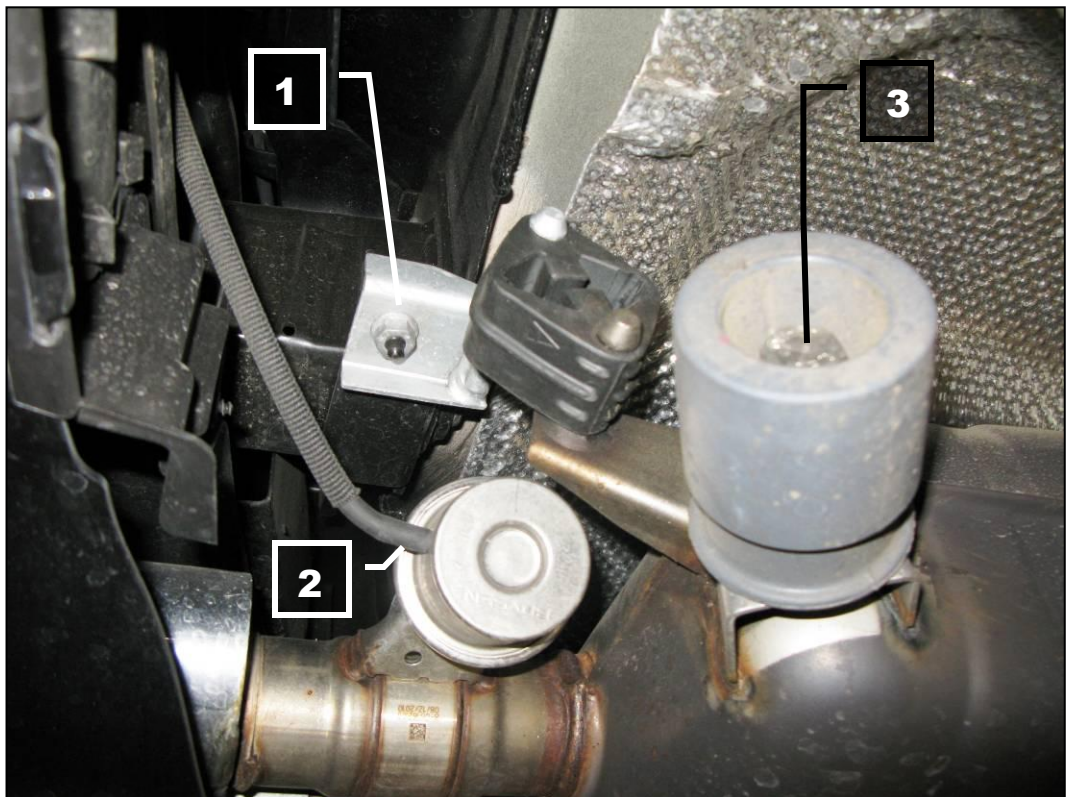
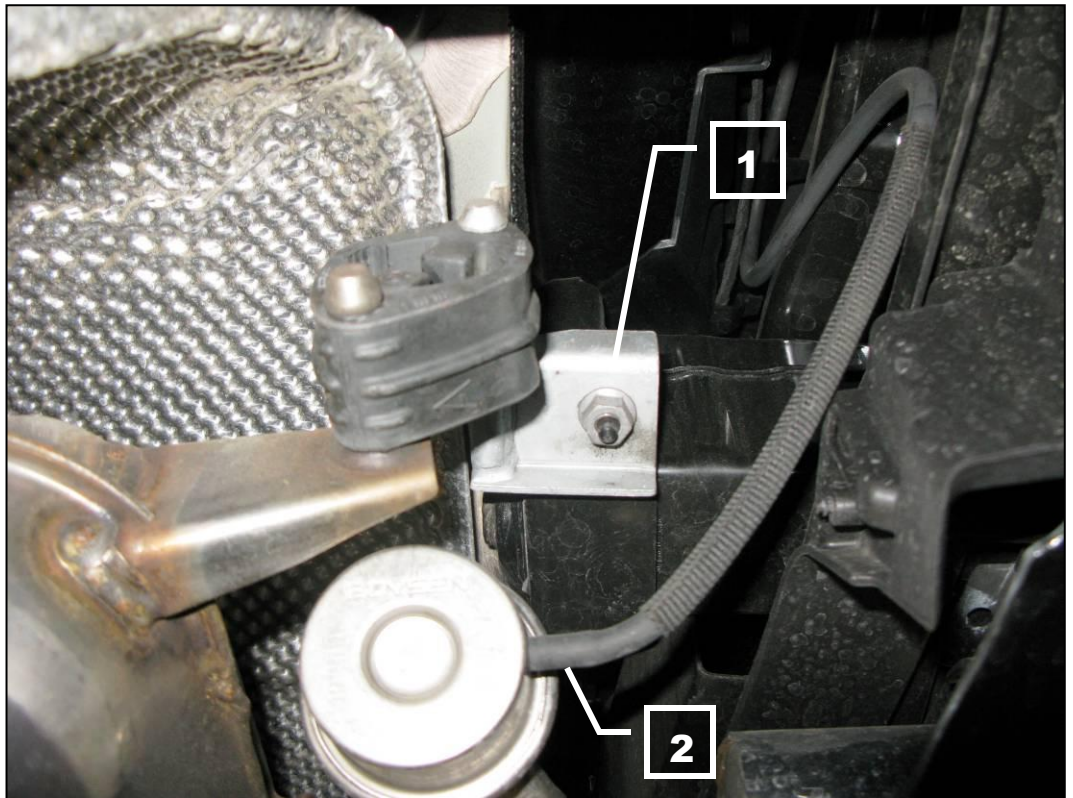
- I. The Dinan mufflers are relatively easy to install. Start by cutting off the stock mufflers at the punch mark shown below. Mark the cut line. Use a Sawzall or similar cutting tool.



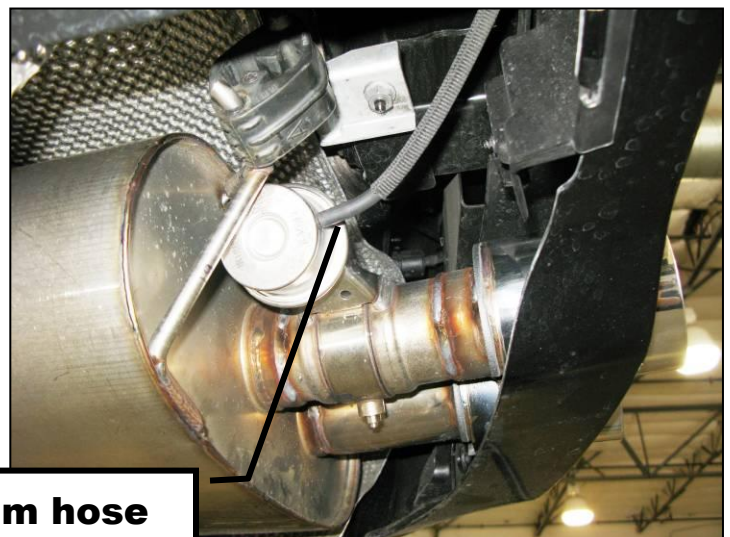
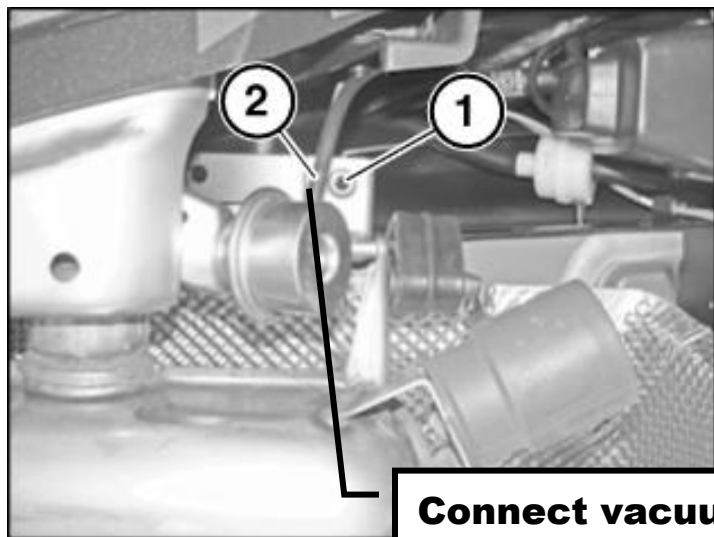
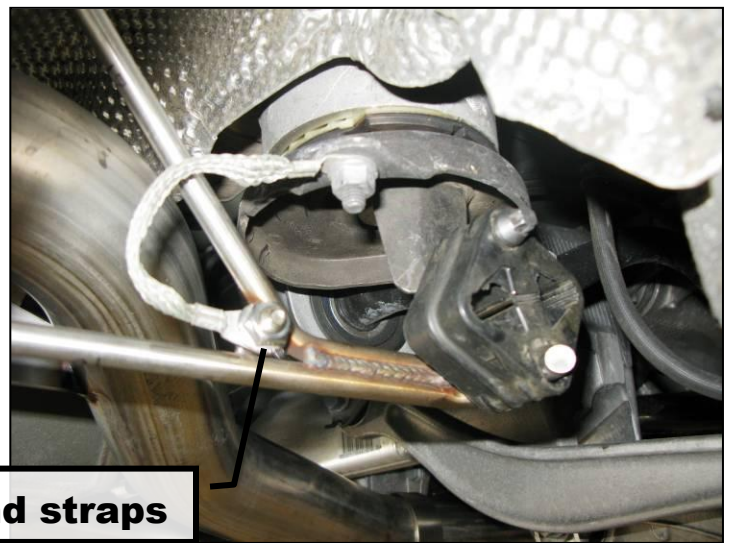
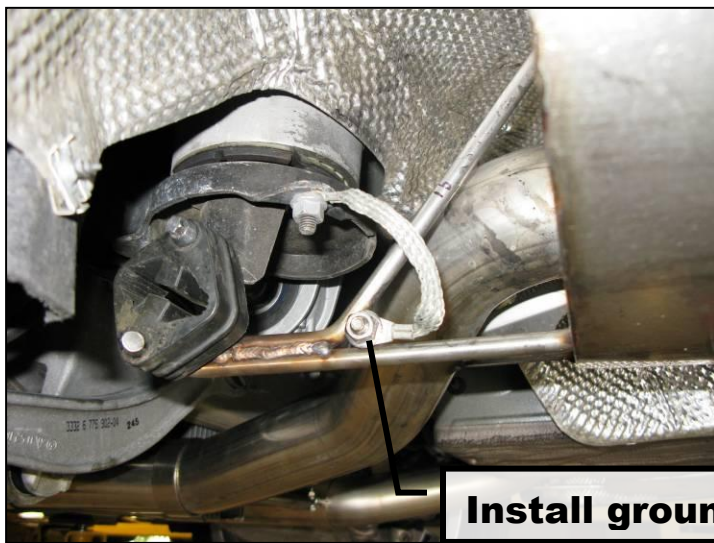
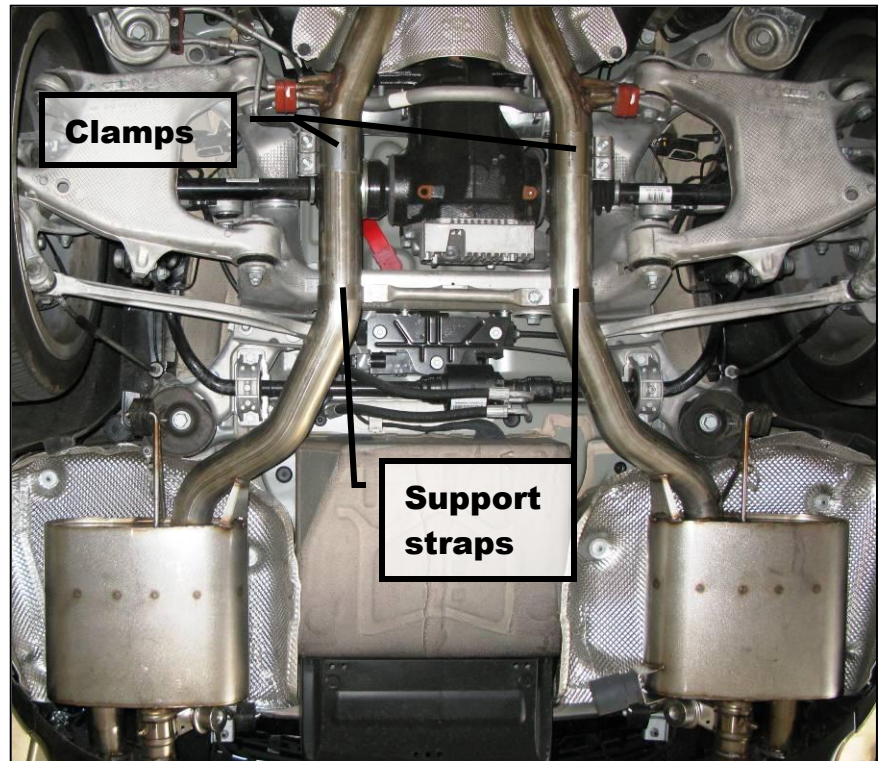
2. Support the stock muffler with a jack or stand.
3. Depending what car you have, remove nuts **(1)** or torx head bolt **(2)**.as shown.
4. Remove nut **(3)** holding ground strap to muffler.



5. Remove nut **(1)** as shown.
6. Detach vacuum hose **(2)**.
7. Remove Vibration Absorber **(3)** from the driver's side muffler and transfer to the new muffler.



8. Transfer muffler hangers to new mufflers as shown. Replace rubber hangers as needed.
9. Slide support straps over inlet tubes.
10. Slide clamping bushings over inlet tubes.
11. Install mufflers as shown. Center the mounting clamp and torque to 45NM. Torque the nuts(1) to 22Nm



12. Visually inspect the muffler. Check for at least $\frac{1}{2}$ " clearance in all areas. You can bend the heat shields slightly if needed.
13. Install the cross brace with the supplied bolts and washers. Use the stock nuts and position the brace just ahead of the bend in the tubes as shown.

Happy Motoring!

