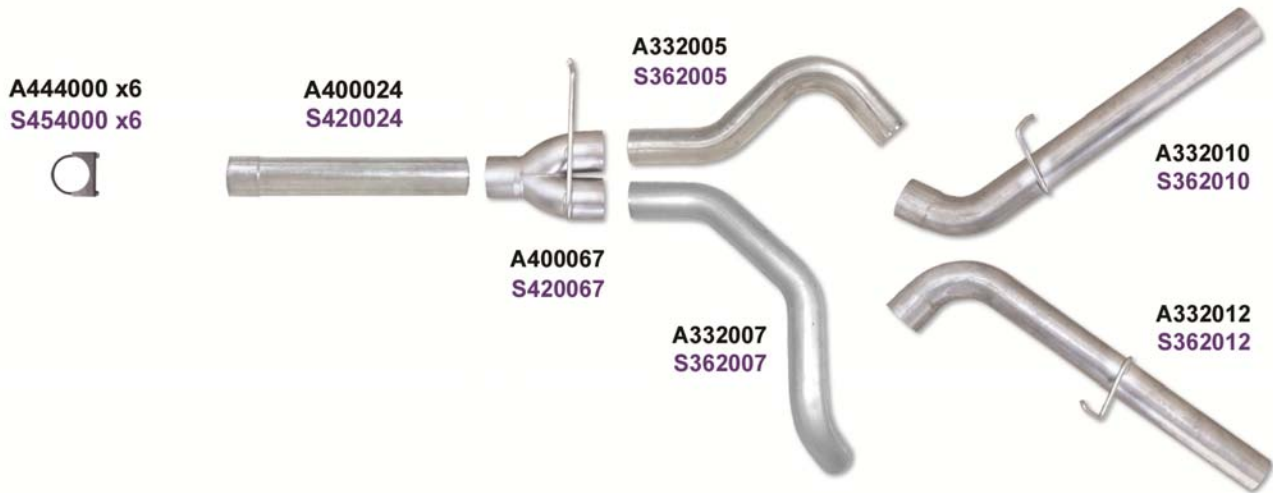


## Installation Instructions

### K4163A

#### 2011-2015 Chevy 6.6L LML 4" Aluminized DPF Back Dual

Please review all warranty and disclaimer documentation before installing or operating this DPF Race Application on your vehicle. Be sure all exhaust components and hardware are included in the box before starting installation. Gather all necessary tools and be sure exhaust is cool to the touch before beginning.



#### Removal of Original System

- 1) Cut the OEM exhaust system 4" from the weld at the rear of the DPF unit.
- 2) Spray the stock hangers with aerosol lube and pry system from the rubber mounts. Leave the rubber mounts attached to the truck for re-use.
- 3) Remove the old system by bringing the entire tailpipe section backward over the rear axle. **(It may be necessary to cut the stock system over the axle for removal if you do not have access to a lift or tall jack stands.)**

#### Installation of New Performance System

(Do not fully tighten any clamps until the complete system is installed and aligned.)

- 1) Hang the y-pipe (#400067) by the rubber hanger next to the rear axle.
- 2) Hang the driver side 1st section tailpipe (#332007) in the upper outlet of the Y-pipe.
- 3) Hang the passenger side 1st section tailpipe (#332005) in the lower outlet of the Y-pipe.
- 4) Install the passenger side 2<sup>nd</sup> section tailpipe (#332010) on the outlet of the (#332005) tailpipe and into the rubber hanger, use a 4" bare clamp to connect the two pipes together. Do not fully tighten at this time.
- 5) Remove the most forward nut attaching the rear hitch on the bottom side of the frame on the driver's side, Install the L strap to the frame using the factory nut and bolt.
- 6) Install the driver side 2nd section tailpipe (#332012) on the outlet of the (#332007) tailpipe and into the rubber hanger, use a 4" bare clamp to connect the two pipes together. Do not fully tighten at this time.
- 7) Measure between the outlet behind the DPF unit and the inlet of the Y-pipe, add 5" to this, and cut the intermediate pipe (#400024).
- 8) Install the intermediate pipe between the DPF unit and the 1<sup>st</sup> section tailpipe with 2 bare clamps. Do not fully tighten at this time.
- 9) Starting at the outlet of the DPF unit, align and tighten all clamps. Be sure tailpipe is in the desired position.